

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**PASTA [98923224]**  
 Machine Id  
**B PRESS TRANS SIDE 2**  
 Component  
**West Transmission**  
 Fluid  
**ISO 320 (--- GAL)**

## DIAGNOSIS

### Recommendation

The fluid filtered at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0124884</b>	---	---
Sample Date	Client Info			<b>25 May 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>Filtered</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>4</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m		<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>50	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>50	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>530</b>	---	---
Zinc	ppm	ASTM D5185m		<b>14</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>1174</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>8</b>	---	---
Sodium	ppm	ASTM D5185m		<b>3</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	<b>▲ 10607</b>	---	---
Particles >6µm		ASTM D7647	>320	<b>▲ 3304</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>▲ 388</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>▲ 122</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>▲ 11</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>2</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	<b>▲ 21/19/16</b>	---	---

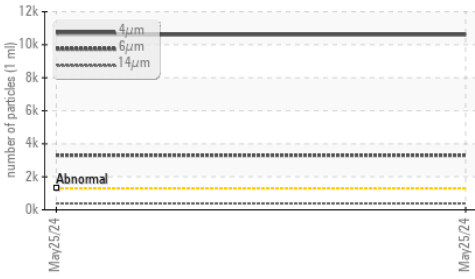
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.42</b>	---	---

# OIL ANALYSIS REPORT

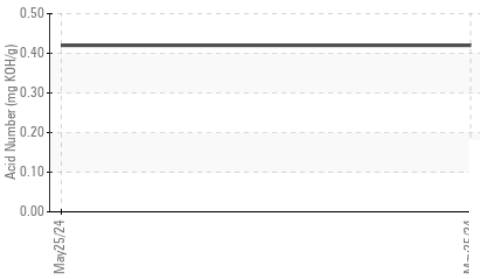
**▲ Particle Trend**



**▲ Particle Trend**



**Acid Number**



**Viscosity @ 40°C**



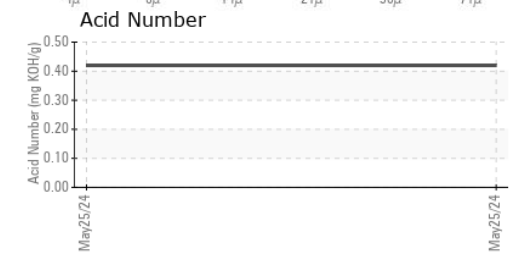
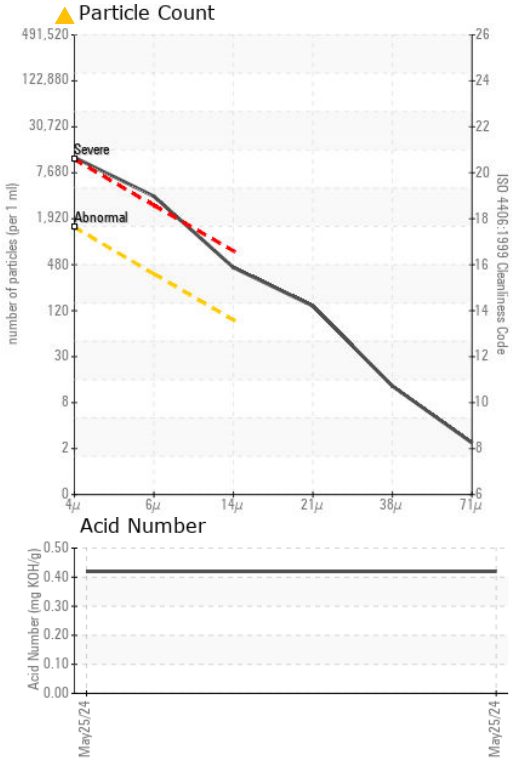
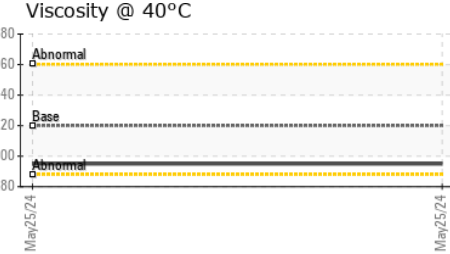
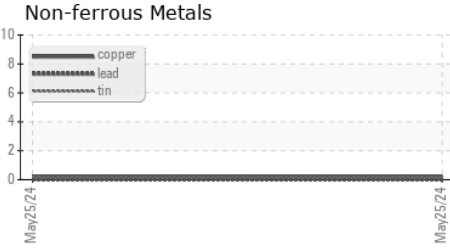
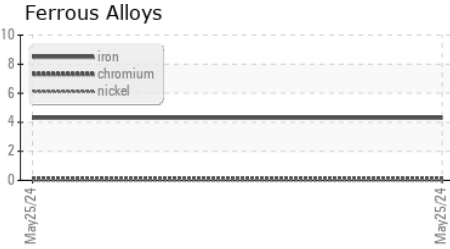
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	295	---	---

**SAMPLE IMAGES**

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0124884      **Received** : 04 Jun 2024  
**Lab Number** : 06199104      **Tested** : 06 Jun 2024  
**Unique Number** : 11061227      **Diagnosed** : 06 Jun 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: