

## **OIL ANALYSIS REPORT**

Sample Rating Trend



MACK 14 Component Diesel Engine Fluid

## PETRO CANADA DURON HP 15W40 (7 GAL)

SAMPLE INFORMATION method

# DIAGNOSIS Recommendation

We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Machine Id

### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Sample Number		Client Info		PCA06201638	PCA0090559	PCA0071906
Sample Date		Client Info		05 Jun 2024	23 Jun 2023	17 Apr 2023
Machine Age	mls	Client Info		518471	501961	495900
Oil Age	mls	Client Info		0	6061	3000
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				SEVERE	SEVERE	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>120	36	6	5
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m	>2	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>20	2	2	1
Lead	ppm	ASTM D5185m	>40	16	2	0
Copper	ppm	ASTM D5185m	>330	6	2	1
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	3	4
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		51	59	55
Manganese	ppm	ASTM D5185m		<1	0	1
Magnesium	ppm	ASTM D5185m		777	898	898
Calcium	ppm	ASTM D5185m		1167	1052	978
Phosphorus	ppm	ASTM D5185m		884	975	928
Zinc	ppm	ASTM D5185m		1081	1176	1151
Sulfur	ppm	ASTM D5185m		3154	2981	3047
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	3	5
Sodium	ppm	ASTM D5185m		3	1	1
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Fuel	%	ASTM D3524	>3.0	🔺 11.7	<b>9</b> .6	<b>6</b> .5
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>4	0.3	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	9.5	7.1	5.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	22.2	19.8	16.2
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	21.7	18.2	13.2
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	6.67	8.48	9.53



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	VISUAL		method	limit/base	e current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
· · · · · · · · · · · · · · · · · · ·	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
7/23 - 3/23 - 5/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Apr1 Jun2 Jun	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPE	RTIES	method	limit/base	e current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	15.6	<b>10.5</b>	▲ 11.2	▲ 12.0
1	GRAPHS						
~	Iron (ppm)				Lead (ppm)		
24	300 250 <b>Severe</b>				80 - Severe		
Apr17/. un23/. Jun5/2	200				60		
<	Abnormal			dd	40 Abnormal		-
	100				20-		
	0				0		
	ov4/19 kpr7/20 pr23/21	n22/22 ep8/22	n12/23 n17/23	un5/24	ov4/19 \pr7/20	n22/22 ep8/22	n12/23 n17/23 n23/23 un5/24
		s a	Ap Ap	7		No Jai	Jan Jun Jun
1	50 T Seven				50 T	pm)	
Y	40				40 Severe		
Statestatestatestatesta	_ 30				30-		
7/23 3/23	a. 20 - Abnormal			Lag	20 Abnormal		
Apri Junž	10-				10		
		2				2 2	** 3 3
	Vov4/1! Apr7/2  vpr23/2	an 22/2	an 12/2. pr17/2. un23/2.	Jun5/2	Vov4/1' Apr7/2'	lov23/2 an22/2	an 12/2' pr 17/2' Jun 5/2'
$\sim$	Copper (ppm)	7	יך א יך		Silicon (ppm)	2	יר א יר
	400 Severe				80 Severe	1 1 1	
	300 -				60		
	틆 200 -			a	40		
	100 -				Abnormal 20		
7/23 3/23	0						
Apri Junž	/4/19 - /7/20 - 23/21 -	22/22 -	12/23 -	- 15/24 -	/4/19	23/21- 22/22 - 38/22 -	12/23 - 17/23 - 23/23 -
	Apr Apr Nov	Ser	Jan Apri	Jur	Ap	Jan, Seg	Jan Apri Jun
	Viscosity @ 100°C			1	Base Numbe	r 	
	18 - Abnormal			В/НО	0.0 Base		
	0 16 - Base			B	8.0		$\sim$
	Abnormal	1 1		mber	6.0		
	10			Se Nu	2.0		
	84	2			0.0	2	** **
	lov4/1: pr7/21 v23/2	n22/2.	n12/2. r17/2:	un5/2-	ipr7/21	n22/2: ep8/2:	n12/2: n17/2: n23/2: n5/24
	Ar Ar No	La S	Jar Jur	ŗ	Ar A	Jai Nc Sr	Ja Jur Ju
l ab c ···· t		4	- Aut - O				
Laboratory	: WearCheck USA - 50	I Madiso	n Ave., Cary	7, NC 27513 Silun 2024	5	61	
Lab Number	r : 06201638	Teste	<b>d</b> : 10	) Jun 2024		E	WEYMOUTH, MA



restea Diagnosed : 10 Jun 2024 - Wes Davis Test Package : MOB 2 ( Additional Tests: PercentFuel ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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