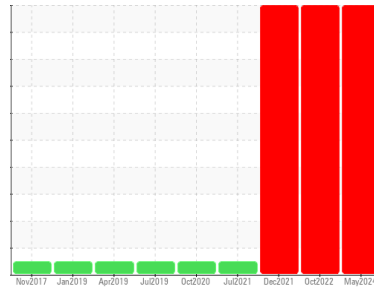


# OIL ANALYSIS REPORT

## Sample Rating Trend



GLYCOL



Machine Id  
**VOLVO A25C HT-3 (S/N 10368)**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON HP 15W40 (7 GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

Bearing and/or bushing wear is indicated.

### Contamination

Sodium and/or potassium levels are high. There is a high concentration of glycol present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0104501</b>	PCA0071908	PCA0059366
Sample Date	Client Info	<b>29 May 2024</b>	31 Oct 2022	09 Dec 2021
Machine Age	hrs	<b>22237</b>	21653	21345
Oil Age	hrs	<b>584</b>	308	223
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>SEVERE</b>	SEVERE	SEVERE

## CONTAMINATION

method	limit/base	current	history1	history2
Fuel	WC Method >3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	<b>169</b>	71	57
Chromium	ppm ASTM D5185m >20	<b>3</b>	1	1
Nickel	ppm ASTM D5185m >10	<b>3</b>	0	2
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >30	<b>11</b>	7	11
Lead	ppm ASTM D5185m >40	<b>47</b>	46	173
Copper	ppm ASTM D5185m >20	<b>162</b>	171	401
Tin	ppm ASTM D5185m >20	<b>&lt;1</b>	0	1
Antimony	ppm ASTM D5185m	<b>---</b>	---	2
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	17
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>292</b>	116	132
Manganese	ppm ASTM D5185m	<b>3</b>	2	3
Magnesium	ppm ASTM D5185m	<b>940</b>	854	697
Calcium	ppm ASTM D5185m	<b>1086</b>	1051	952
Phosphorus	ppm ASTM D5185m	<b>1099</b>	967	950
Zinc	ppm ASTM D5185m	<b>1213</b>	1157	1065
Sulfur	ppm ASTM D5185m	<b>3593</b>	3502	2670

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	<b>81</b>	13	14
Sodium	ppm ASTM D5185m	<b>2266</b>	678	353
Potassium	ppm ASTM D5185m >20	<b>2066</b>	828	1115
Glycol	% *ASTM D2982	<b>0.20</b>	0.12	0.12

## INFRA-RED

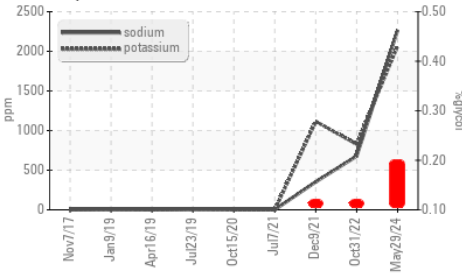
method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >3	<b>1.9</b>	1.4	1.1
Nitration	Abs/cm *ASTM D7624 >20	<b>18.6</b>	13.6	11.6
Sulfation	Abs/.1mm *ASTM D7415 >30	<b>26.4</b>	24.5	21.2

## FLUID DEGRADATION

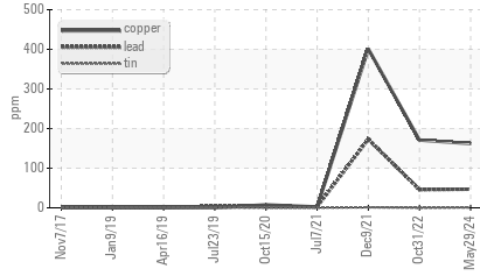
method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	<b>19.2</b>	19.2	15.5
Base Number (BN)	mg KOH/g ASTM D2896 9.8	<b>15.86</b>	9.98	9.54

# OIL ANALYSIS REPORT

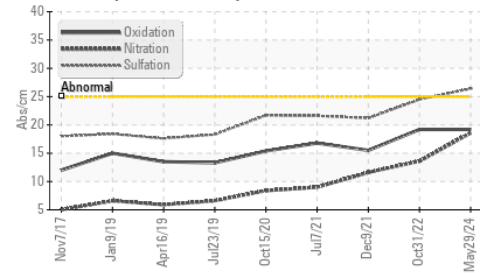
## ▲ Glycol Contamination



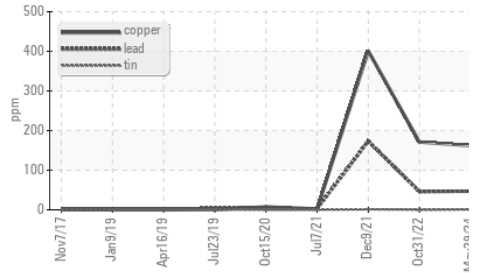
## ▲ Non-ferrous Metals



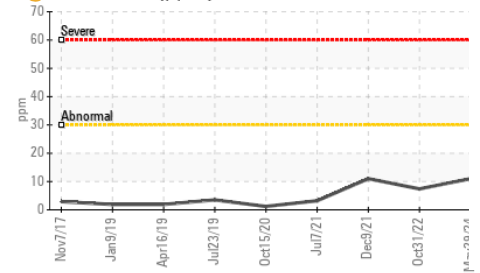
## ● FT-IR (Direct Trend)



## ▲ Non-ferrous Metals



## ● Aluminum (ppm)



## VISUAL

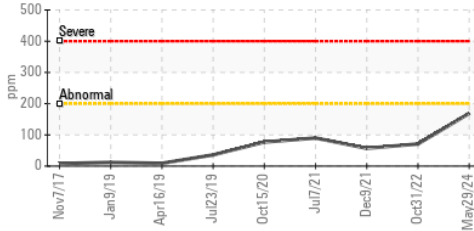
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

## FLUID PROPERTIES

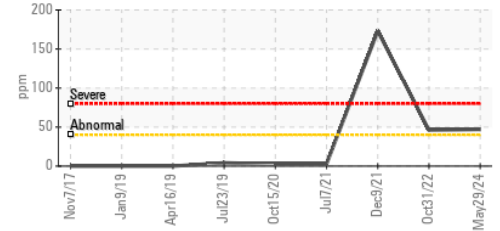
	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.6	15.1	12.9

## GRAPHS

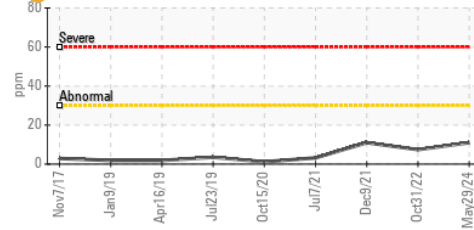
### Iron (ppm)



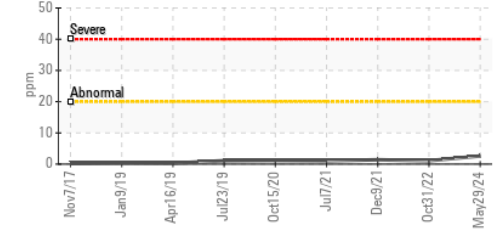
### ▲ Lead (ppm)



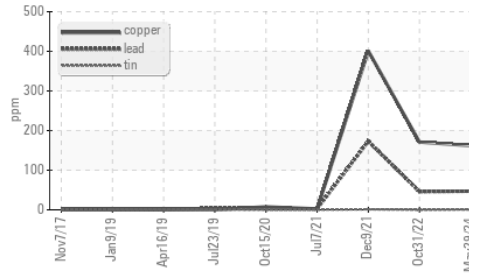
### ● Aluminum (ppm)



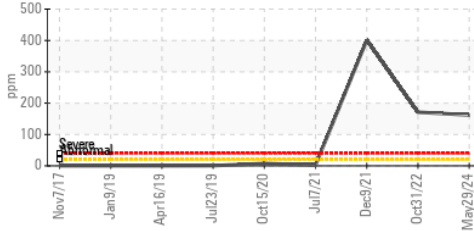
### Chromium (ppm)



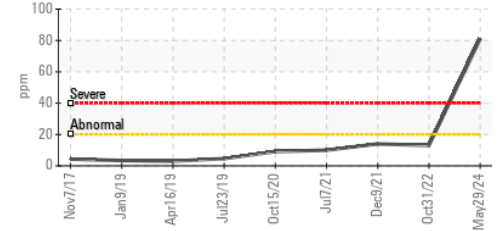
## ▲ Non-ferrous Metals



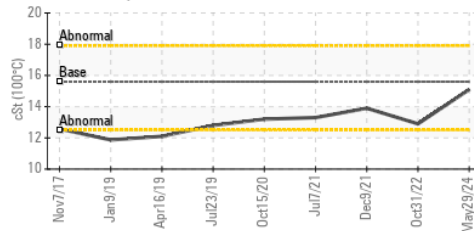
### ▲ Copper (ppm)



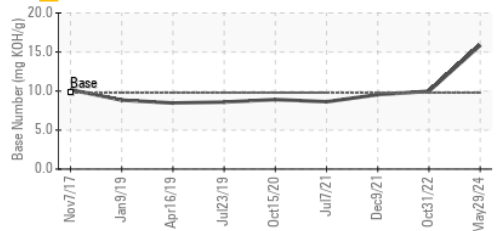
### ▲ Silicon (ppm)



### Viscosity @ 100°C



### ▲ Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0104501

**Lab Number** : 06201644

**Unique Number** : 11063767

**Test Package** : MOB 2

**Received** : 06 Jun 2024

**Tested** : 11 Jun 2024

**Diagnosed** : 11 Jun 2024 - Jonathan Hester

**J F PRICE**

611 PLEASANT ST

E WEYMOUTH, MA

US 02189

Contact: JOHN LANG

gnalj1970@comcast.net

T: (617)435-7199

F: (781)337-4150

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)