

OIL ANALYSIS REPORT



Machine Id 65 omponent **Diesel Engine**

Fluid IMPERIAL 15W40 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates. (Customer Sample Comment: Imperial 15W40)

Wear

All component wear rates are normal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sample Number | | Client Info | | PCA0107134 | | |
| Sample Date | | Client Info | | 12 Apr 2024 | | |
| Machine Age | mls | Client Info | | 760849 | | |
| Oil Age | mls | Client Info | | 23000 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | MARGINAL | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.2 | NEG | | |
| Glycol | | WC Method | | NEG | | |
| | - | | | | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 44 | | |
| Chromium | ppm | ASTM D5185m | >20 | 1 | | |
| Nickel | ppm | ASTM D5185m | >4 | 0 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | >3 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >20 | 3 | | |
| Lead | ppm | ASTM D5185m | >40 | 6 | | |
| Copper | ppm | ASTM D5185m | >330 | <1 | | |
| Tin | ppm | ASTM D5185m | >15 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | <1 | | |
| Cadmium | ppm | ASTM D5185m | | U | | |
| | | | | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| ADDITIVES Boron | ppm | method ASTM D5185m | limit/base | current 4 | history1 | history2 |
| ADDITIVES Boron Barium | ppm ppm | method ASTM D5185m ASTM D5185m | limit/base | current 4 0 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum | ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese | ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 4 0 <1 <1 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium | ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 4 0 <1 <1 6 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 <1 6 2260 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 <1 6 2260 649 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 <1 6 2260 649 765 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 <1 6 2260 649 765 3429 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN | ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 4 0 <1 <1 6 2260 649 765 3429 Current | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon | ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 | history1 history1 | history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm ppm TS | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 | history1 | history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm ppm ppm TS | method ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 | history1 history1 | history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 | history1 history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm | method ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 | history1 history1 | history2 history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 | history1 history1 | history2 history2 history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m | limit/base limit/base limit/base >25 >20 >5 limit/base >3 >20 | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 8.3 | history1 history1 history1 | history2 history2 history2 history2 history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm % | method ASTM D5185m | limit/base limit/base >25 >20 >5 limit/base >3 >20 >30 | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 8.3 19.0 | history1 | history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRAC | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m | limit/base | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 8.3 19.0 | history1 history1 history1 history1 history1 | history2 history2 <tr tr=""> <</tr> |
| | | | | | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRAE | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D7844 *ASTM D7414 | limit/base limit/base >25 >20 >20 >5 limit/base >3 >20 >30 limit/base >3 >20 >30 | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 8.3 19.0 current | history1 history1 history1 history1 history1 history1 history1 | history2 history2 history2 history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRAE Oxidation Base Number (BN) | ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm % % Abs/cm Abs/cm Abs/1mm pdCH/0 | method ASTM D5185m ASTM D7844 *ASTM D7415 method *ASTM D7414 ASTM D2896 | limit/base limit/base >25 >20 >5 limit/base >3 >20 >30 limit/base >25 | current 4 0 <1 <1 6 2260 649 765 3429 current 8 2 5 0.2 current 0.3 8.3 19.0 current 9.9 4.2 | history1 history1 history1 history1 history1 history1 | history2 |



OIL ANALYSIS REPORT









| | VISUAL | | method | limit/base | e current | history1 | history2 |
|------|----------------------|----------|---------------|----------------|----------------------------|---------------|--------------|
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | Precipitate | scalar | *Visual | NONE | NONE | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| | Free Water | scalar | *Visual | | NEG | | |
| | FLUID PROPE | RTIES | method | limit/base | e current | history1 | history2 |
| | Visc @ 100°C | cSt | ASTM D445 | | 12.3 | | |
| | GRAPHS | | | | | | |
| | Iron (ppm) | | | ,- | Lead (ppm) | | |
| | 200 Severe | | | | 80 Severe | | |
| 5 | = 150 - | | | F | 60 - | | |
| | 100 Abnormal | | | dd | 40 Abnormal | | - |
| | 50 - | | | | 20 | | |
| | 0 | | | + | 0 | | 4 |
| | pr12/2 | | | pr12/2 | pr12/2 | | pr12/2 |
| | < | | | A | d Characteristication (| | A |
| | SOT | | | | 50 T | ppm) | |
| | 40 - Severe | | | | 40 Severe | | |
| | E 30- | | | | 30 - | | |
| | abnormal | | | 8 | 20 - Abnormal | | _ |
| | 10- | | | | 10- | | |
| | 0 4 | | | - 4 | 0 | | 4 |
| | .pr12/2 | | | kpr12/2 | kpr12/2 | | upr12/2 |
| | Copper (ppm) | | | 4 | Silicon (ppm |) | 4 |
| | 400 Severe | | | | 80 Severe | - | |
| | 300 - | | | | 60 - | | |
| nun. | § 200 - | | | | 40 | | |
| | 100 | | | | Abnormal | | |
| | | | | | 0 | | |
| | 2/24 | | | 2/24 | 2/24 | | 2/24 + |
| | April | | | Apr1 | Apr1 | | Apr12 |
| | Viscosity @ 100°C | 2 | | | Base Numbe | er | |
| | 18 Abnormal | | | (B/Ho | 4.0 | | |
| | G 16 | | | (mg K | 3.0 | | |
| | to 14 - Abnormal | | | mber | 2.0 | | |
| | 12 | | | Nu sta | 1.0 | | |
| | 10 | | | | 0.0 | | |
| | or12/2 | | | or12/2 | or12/2 [,] | | r12/24 |
| | ЧŲ | | | Ap | Ap | | Ap |
| | : WearCheck USA - 50 | 1 Madisc | on Ave., Carv | , NC 27513 | 3 MILLE | ER TRUCKING C | ORPORATION |
| | : PCA0107134 | Rece | ived : 07 | 7 Jun 2024 | | 4650 MOUNTAI | N LAKES BLVD |
| | : 06202487 | Teste | ed : 24 | 1 Jun 2024 | | | REDDING, CA |
| | : 11069948 | Diagr | nosed : 24 | Jun 2024 - Jor | nathan Hester | | US 96003 |

Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN) To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: GREG FEE Page 2 of 2

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F:

Contact: Service Manager