

OIL ANALYSIS REPORT

Area 1002-ELEVATOR-WORK HOUSE-HEAD HOUSE 24580-ELEVATOR TRANSFER LEG E-1251

Gearbox

PETRO CANADA ENDURATEX EP 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

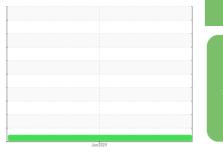
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



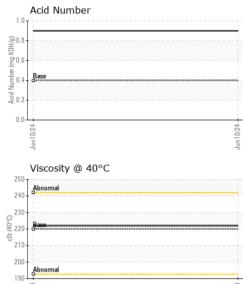
NORMAL

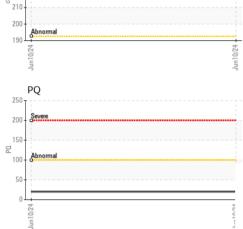
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0115154		
Sample Date		Client Info		10 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184		20		
Iron	ppm	ASTM D5185m	>200	3		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	60	55		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0	0		
Magnesium	ppm	ASTM D5185m	0	<1		
Calcium	ppm	ASTM D5185m	0	4		
Phosphorus	ppm	ASTM D5185m	270	414		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	11200	8364		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.90		



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VISUAI





	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
-	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jun 10/24	Appearance	scalar	*Visual	NORML	NORML		
Junl	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	220	222	Thotory I	inotory 2
	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
Jun10/24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Forroug Allows				PQ		
-	Ferrous Alloys			22			
	¹⁰ T			22	° [
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	8 iron chromium			22	° [		
rcut	10 8				D Severe		
A Line of the second	8 iron chromium			20	0 - Severe		
the state of the s	10 8 E 6 4			20 18 16	0 - Severe 0 - Severe		
tion that the	iron iron iron ickel ickel			20 18 16	0 - Severe		
- the second	10 8 E 6 4			20 18 16 47 14 14 12 12	0		
	Non-ferrous Metal	ls		20 18 16 +7701u 12	0		
	Non-ferrous Metal	ls		20 18 16 +7 14 14 12 12	D - Severe D - Severe D		
Lintora	Non-ferrous Metal	ls		20 18 16 47 700 Jun 10 10	D - Abnormal		
	Non-ferrous Metal	ls		20 18 16 16 14 4701un 12 10 10 10 10 10 10	D		
	Non-ferrous Metal	ls		20 18 16 16 14 10 10 10 10 10 10 10 10 10 10 10 10 10	D - Severe D - Severe D		
	Non-ferrous Metal	ls		20 18 16 44 450 10 10 8 8 6	D - Severe D - Severe D		
in the second	Non-ferrous Metal	ls		20 18 16 16 14 12 10 10 10 8 8 6 4 2	D - Severe D - Severe D - Abnomal D - Abnomal D - Abnomal		
	Non-ferrous Metal	ls		20 18 16 16 14 10 10 10 10 10 10 10 10 10 10 10 10 10	D - Severe D - Severe D		
	Non-ferrous Metal	ls		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
	Non-ferrous Metal	ls		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
	Non-ferrous Metal	ls		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
The table	Non-ferrous Metal	ls		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
	Non-ferrous Metal	ls		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
	Non-ferrous Metal	ls		20 18 16 16 14 12 10 10 10 8 8 6 4 2	Acid Number		
	Non-ferrous Metal	ls		20 18 16 16 14 10 10 10 10 10 10 10 10 10 10	Acid Number		
	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	Is		20 18 16 14 14 10 10 10 8 6 4 2 7 7001un 6	Acid Number		
Laboratory Sample No. Lab Number Unique Number Test Package	Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C Viscosity @ 40°C Viscosity @ 40°C Viscosity @ 40°C Viscosity @ 40°C Control of the second		ived : 14 ed : 17	20 18 16 14 10 10 10 10 10 10 10 10 10 10	Acid Number	14	ent Mills-Alta 5 W. Broadw Alton, US 620 act: Chad Bat

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Chad Bates - ARDALT

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