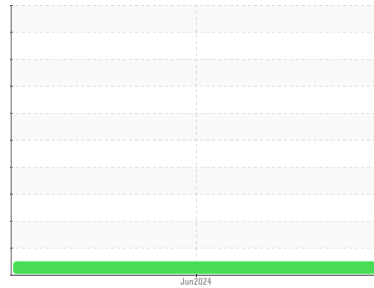


OIL ANALYSIS REPORT

Area
1002-ELEVATOR-WORK HOUSE-HEAD HOUSE
 Machine Id
24577-ELEVATOR TRUCK LEG E-1254
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 220 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0115156	---	---
Sample Date	Client Info		10 Jun 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	10	---	---
Chromium	ppm	ASTM D5185m >15	0	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	<1	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	0	---	---
Tin	ppm	ASTM D5185m >25	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 60	87	---	---
Barium	ppm	ASTM D5185m 0	0	---	---
Molybdenum	ppm	ASTM D5185m 0	0	---	---
Manganese	ppm	ASTM D5185m 0	0	---	---
Magnesium	ppm	ASTM D5185m 0	<1	---	---
Calcium	ppm	ASTM D5185m 0	5	---	---
Phosphorus	ppm	ASTM D5185m 270	465	---	---
Zinc	ppm	ASTM D5185m 0	0	---	---
Sulfur	ppm	ASTM D5185m 11200	12221	---	---

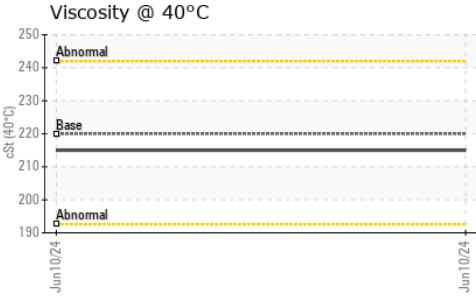
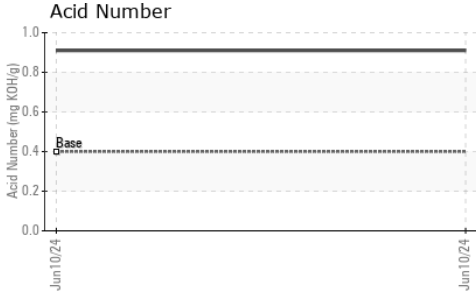
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	6	---	---
Sodium	ppm	ASTM D5185m	3	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.40	0.91	---	---



OIL ANALYSIS REPORT



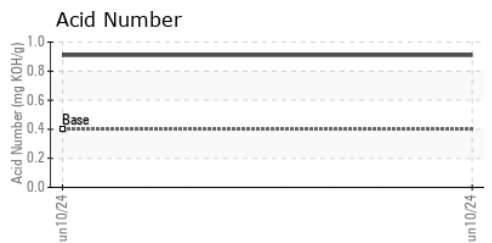
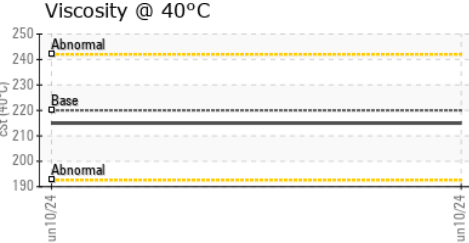
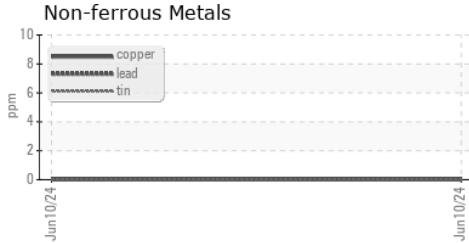
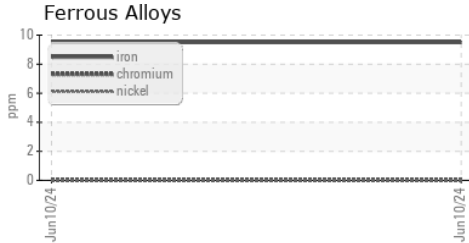
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	215	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0115156 **Received** : 14 Jun 2024
Lab Number : **06210303** **Tested** : 19 Jun 2024
Unique Number : 11083167 **Diagnosed** : 19 Jun 2024 - Angela Borella
Test Package : PLANT

Ardent Mills-Alton
 145 W. Broadway
 Alton, IL
 US 62002

Contact: Chad Bates
 Chad.Bates@Ardentmills.com
 T: (618)416-9155
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)