

OIL ANALYSIS REPORT



Machine Id **MH94** Component Front Left Final Drive Fluid PETRO CANADA TRAXON 80W90 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

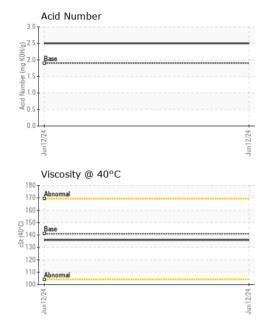
The condition of the oil is acceptable for the time in service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0123742		
Sample Date		Client Info		12 Jun 2024		
Machine Age	hrs	Client Info		5204		
Oil Age	hrs	Client Info		2000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	40		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	243	215		
Barium	ppm	ASTM D5185m	1	20		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		1		
Magnesium	ppm	ASTM D5185m	2	6		
Calcium	ppm	ASTM D5185m	6	14		
Phosphorus	ppm	ASTM D5185m	987	1420		
Zinc	ppm	ASTM D5185m	1	3		
Sulfur	ppm	ASTM D5185m	21530	25185		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	8		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.9	2.50		



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VISUAL



White Metal Yellow Metal Precipitate Silt Debris	scalar						
Precipitate Silt	a a a la v	*Visual	NONE		NONE		
Silt	scalar	*Visual	NONE		NONE		
	scalar	*Visual	NONE		NONE		
Debris	scalar	*Visual	NONE		NONE		
	scalar	*Visual	NONE		NONE		
Sand/Dirt	scalar	*Visual	NONE		NONE		
Appearance	scalar	*Visual	NORML		NORML		
Odor	scalar	*Visual	NORML		NORML		
Emulsified Water	scalar	*Visual	>0.2		NEG		
Free Water	scalar	*Visual			NEG		
FLUID PROPE	RTIES	method	limit/bas	e	current	historv1	history2
/isc @ 40°C			141.0				
			limit/bas	e.		historv1	history2
		method	mmubas		current		TIISTOLYZ
Color					no image	no image	no image
50101					no image	no image	no image
Bottom					no image	no image	no image
GRAPHS							
Iron (ppm)					Lead (ppm)		
Severe					Severe		
Abnormal			dd	50-	Abnormal		
4			4	01			
in 12/2			in12/2		2/21 ur		
-			٦٢ ۲				
				30 T		, 	
Severe				E 20	7		
Abnormal				⁸ 10-	Abnormal		
24			24	οL			
un12/			un12/		un12/		
-			ĥ				
T							
Severe					Severe		
Abnormal			đ	² 100-	Abnormal		
24			24	01	24		
un12,			un12/		un12		
J Viscosity @ 40°C					- Acid Number		
			KOH/G	23.0 T			
Τ			/24	2.0	Base	*****	
			mpe	1.0-			
				- 0.0			
Abnormal Base			Jun12/24	30.04	Jun 12/24		
	FLUID PROPEI fisc @ 40°C SAMPLE IMAG Color Color GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Severe	FLUID PROPERTIES fisc @ 40°C SAMPLE IMAGES Solor Solor Sottom GRAPHS Iron (ppm) Severe Abnormal Muminum (ppm) Severe Ahnormal Severe Abnormal Severe Abnormal Severe Abnormal Severe Abnormal	FLUID PROPERTIES method risc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Solor	FLUID PROPERTIES method limit/bas risc @ 40°C cSt ASTM D445 141.0 SAMPLE IMAGES method limit/bas Color	FLUID PROPERTIES method limit/base risc @ 40°C cSt ASTM D445 141.0 SAMPLE IMAGES method limit/base Color Image: state sta	FLUID PROPERTIES method limit/base current fisc @ 40°C cSt ASTM D445 141.0 136 SAMPLE IMAGES method limit/base current Solor no image no image Sottom no image no image Sottom setter no image Muminum (ppm) for pm for phoemal Solor for pm for phoemal Setter for pm for phoemal Setter for pm for pm Setter for pm for phoemal Setter for pm for phoemal Setter for phoemal for phoemal Solor for phoemal for phoemal	FLUID PROPERTIES method limit/base current history1 fisc @ 40°C cSt ASTM D445 141.0 136 SAMPLE IMAGES method limit/base current history1 Solor no image no image no image Sottom no image no image no image Sottom Solor Solor Solor Solor Sottom Solor Solor Solor Solor Solor Solor Solor Solor Solor Solor Solor Solor Solor Solor GRAPHS Solor Solor Solor Solor Aluminum (ppm) Solor Solor Solor Solor Solor Solor Solor Solor Solor <

Report Id: SCRMIN [WUSCAR] 06214890 (Generated: 06/21/2024 16:08:04) Rev: 1

Submitted By: TIM RANDOLPH Page 2 of 2