

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

X



Left Swing Drive Fluid AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

A Wear

Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

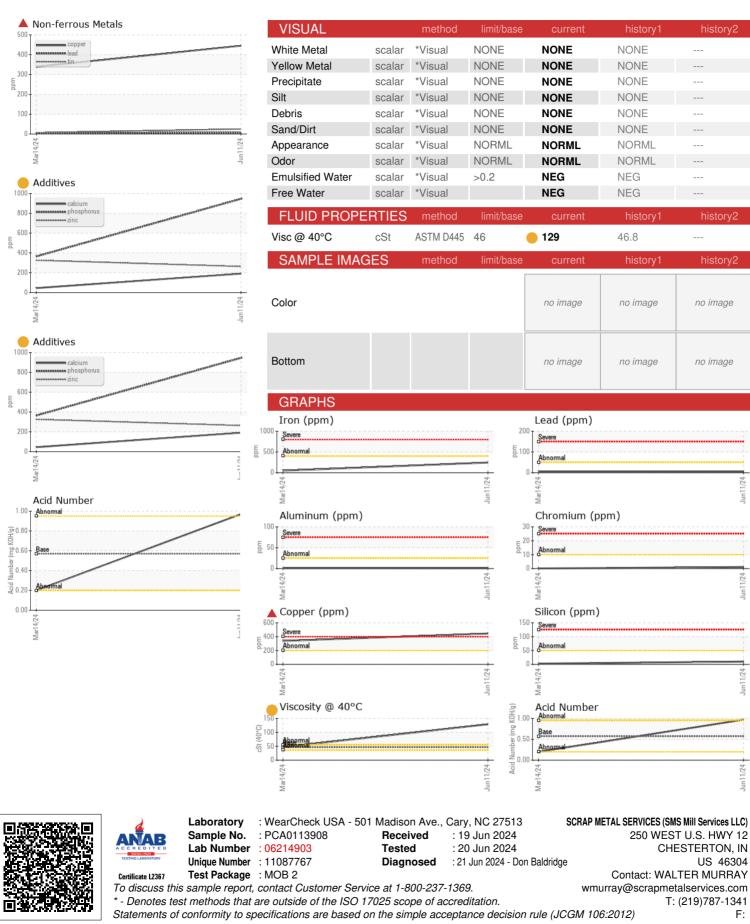
The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

			Mar2024	Jun2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0113908	PCA0113894	
Sample Date		Client Info		11 Jun 2024	14 Mar 2024	
Machine Age	hrs	Client Info		22308	21270	
Oil Age	hrs	Client Info		500	250	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				SEVERE	ABNORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	245	50	
Chromium	ppm	ASTM D5185m	>10	1	<1	
Nickel	ppm	ASTM D5185m	>10	<1	1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	1	
Lead	ppm	ASTM D5185m	>50	7	5	
Copper	ppm	ASTM D5185m	>200	4 45	A 339	
Tin	ppm	ASTM D5185m	>10	4 25	7	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	171	8	
Barium	ppm	ASTM D5185m	5	0	0	
Molybdenum	ppm	ASTM D5185m	5	1	0	
Manganese	ppm	ASTM D5185m		2	<1	
Magnesium	ppm	ASTM D5185m	25	8	4	
Calcium	ppm	ASTM D5185m	200	191	45	
Phosphorus	ppm	ASTM D5185m	300	946	364	
Zinc	ppm	ASTM D5185m	370	263	326	
Sulfur	ppm	ASTM D5185m	2500	9066 🛑	1718	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	10	2	
Sodium	ppm	ASTM D5185m		1	1	
Potassium	ppm	ASTM D5185m	>20	2	3	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.97	0.20	





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1/24

history

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