

OIL ANALYSIS REPORT

Area KEMP QUARRIES / SELIGMAN [68982] TTH035 Component

Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: $\mbox{PM-2}$ sampled fluid)

Wear

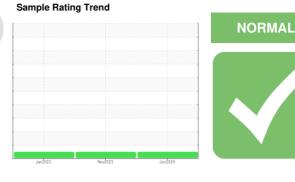
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0109201	PCA0070604	PCA0086708
Sample Date		Client Info		12 Jun 2024	16 Nov 2023	06 Jan 2023
Machine Age	hrs	Client Info		8956	8511	8046
Oil Age	hrs	Client Info		8956	8511	8046
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	313	204	329
Chromium	ppm	ASTM D5185m	>10	3	2	5
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		1	<1	2
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	16	11	22
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	<1	1	1
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	1	0	1
Barium	ppm	ASTM D5185m	0	0	0	1
Molybdenum	ppm	ASTM D5185m	0	<1	2	4
Manganese	ppm	ASTM D5185m	0	3	1	3
Magnesium	ppm	ASTM D5185m	9	25	20	34
Calcium	ppm	ASTM D5185m	3114	3176	3062	2989
Phosphorus	ppm	ASTM D5185m	1099	1142	1093	973
Zinc	ppm	ASTM D5185m	1245	1343	1250	1213
Sulfur	ppm	ASTM D5185m	7086	8364	6439	14410
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	71	47	73
Sodium	ppm	ASTM D5185m		5	4	4
Potassium	ppm	ASTM D5185m	>20	5	0	2
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

NEG

NEG

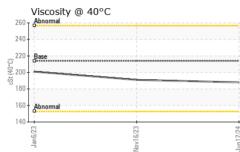
Free Water

scalar *Visual

NEG



OIL ANALYSIS REPORT



	current	limit/base	method	TIES	ROPER	FLUID PF
191 201	188	213.9	STM D445	cSt		/isc @ 40°C
history1 history	current	limit/base	method	ES	IMAGE	SAMPLE
no image no image	no image					Color
no image no image	no image					Bottom
						GRAPHS
	Lead (ppm)	120				Iron (ppm)
	Sama	100				Severe
		80 E co				
	1	튼 60 40				Abnormal
	Abnormal	20				
6/23 .	Jan6/23	2/24		6/23 -		Jan 6/23 +
Nov16/23		Jun12/24		Nov16/23		
om)	Chromium (p	30			ppm)	Aluminum (
	Severe	25				Severe
		20 គ្គ 15				
	Abraman	10				Abnormal
		5				
Nov16/23 +	Jan6/23	Jun12/24		Nov16/23 -		Jan 6/23
Nov		Jun		Nov	\	
	Silicon (ppm)	250			m)	Copper (ppr
) - Gevere	200				Severe
		150 E				
	Abnormal	¹⁰⁰ 50				Abnormal
	, 	0				
Nov16/23	Jan 6/23	Jun 12/24		Nov16/23		Jan 6/23
N.	Additives	٦٢		ž	40°C	Viscosity @
) [3500		1		Abnormal
	nanananan prosproru	3000				Base
		툍 2000				
	· · · · · · · · · · · · · · · · · · ·	1500				Abnormal
	,L					L.
Nov16/23	Jan 6/23	Jun 12/24		Nov16/23		Jan 6/23

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate L2367

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