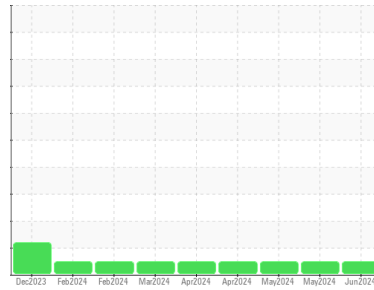




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**834093**  
 Component  
**Natural Gas Engine**  
 Fluid  
**PETRO CANADA DURON GEO LD 15W40 (29 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

Metal levels are typical for a new component breaking in.

### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. No other contaminants were detected in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>GFL0122823</b>  | GFL0122800  | GFL0118832  |
| Sample Date   | Client Info |             | <b>14 Jun 2024</b> | 23 May 2024 | 17 May 2024 |
| Machine Age   | hrs         | Client Info | <b>1083</b>        | 9180        | 890         |
| Oil Age       | hrs         | Client Info | <b>9180</b>        | 9180        | 890         |
| Oil Changed   | Client Info |             | <b>Not Chngd</b>   | Not Chngd   | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1       | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base      | current   | history1 | history2 |
|----------|--------|-----------------|-----------|----------|----------|
| Iron     | ppm    | ASTM D5185m >50 | <b>76</b> | 63       | 42       |
| Chromium | ppm    | ASTM D5185m >4  | <b>4</b>  | 3        | 2        |
| Nickel   | ppm    | ASTM D5185m >2  | <b>3</b>  | 2        | 1        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>  | 0        | 0        |
| Silver   | ppm    | ASTM D5185m >3  | <b>0</b>  | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >9  | <b>49</b> | 43       | 26       |
| Lead     | ppm    | ASTM D5185m >30 | <b>4</b>  | 4        | 2        |
| Copper   | ppm    | ASTM D5185m >35 | <b>18</b> | 16       | 11       |
| Tin      | ppm    | ASTM D5185m >4  | <b>2</b>  | 2        | 2        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>  | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>  | 0        | 0        |

## ADDITIVES

|            | method | limit/base       | current     | history1 | history2 |
|------------|--------|------------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 50   | <b>10</b>   | 13       | 18       |
| Barium     | ppm    | ASTM D5185m 5    | <b>3</b>    | 3        | <1       |
| Molybdenum | ppm    | ASTM D5185m 50   | <b>65</b>   | 55       | 58       |
| Manganese  | ppm    | ASTM D5185m 0    | <b>15</b>   | 13       | 9        |
| Magnesium  | ppm    | ASTM D5185m 560  | <b>903</b>  | 746      | 745      |
| Calcium    | ppm    | ASTM D5185m 1510 | <b>1543</b> | 1288     | 1503     |
| Phosphorus | ppm    | ASTM D5185m 780  | <b>845</b>  | 772      | 832      |
| Zinc       | ppm    | ASTM D5185m 870  | <b>1092</b> | 929      | 1001     |
| Sulfur     | ppm    | ASTM D5185m 2040 | <b>2805</b> | 2498     | 2816     |

## CONTAMINANTS

|           | method | limit/base        | current    | history1 | history2 |
|-----------|--------|-------------------|------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >+100 | <b>26</b>  | 23       | 17       |
| Sodium    | ppm    | ASTM D5185m       | <b>8</b>   | 8        | 8        |
| Potassium | ppm    | ASTM D5185m >20   | <b>165</b> | 144      | 82       |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844     | <b>0</b>    | 0        | 0.1      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>12.9</b> | 12.2     | 11.1     |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>26.2</b> | 25.7     | 22.5     |

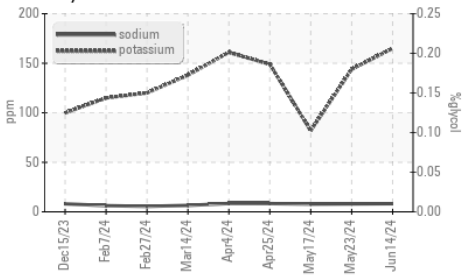
## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>24.0</b> | 23.2     | 20.1     |
| Base Number (BN) | mg KOH/g | ASTM D2896 10.2 | <b>4.0</b>  | 4.4      | 5.4      |

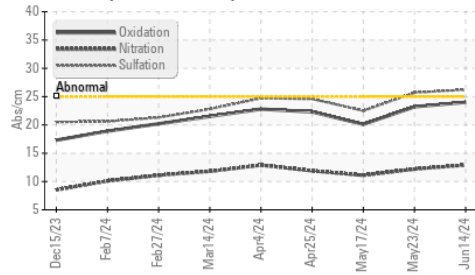


# OIL ANALYSIS REPORT

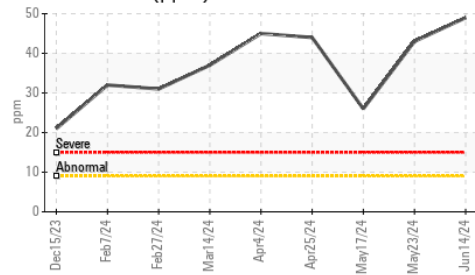
## Glycol Contamination



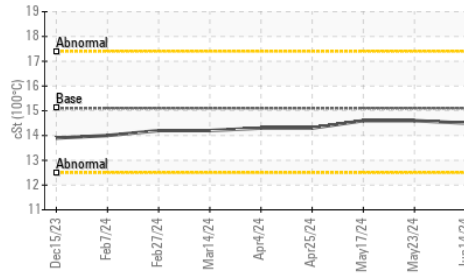
## FT-IR (Direct Trend)



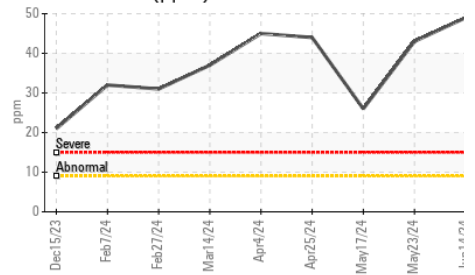
## Aluminum (ppm)



## Viscosity @ 100°C



## Aluminum (ppm)

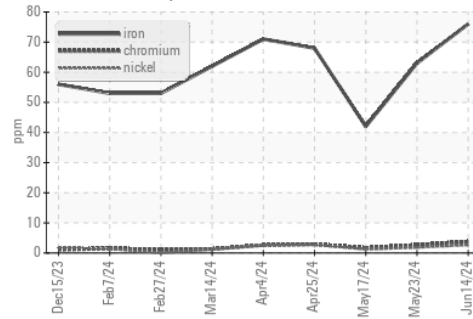


| PARAMETER        | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

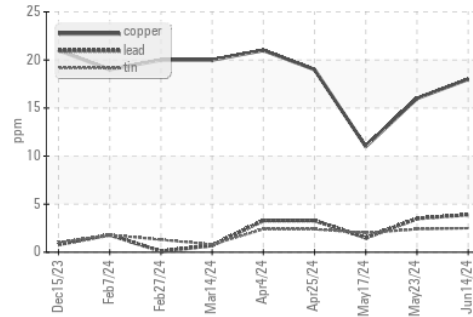
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.1    | 14.5     | 14.6     |

## GRAPHS

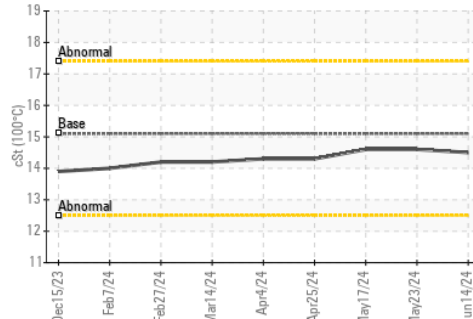
### Ferrous Alloys



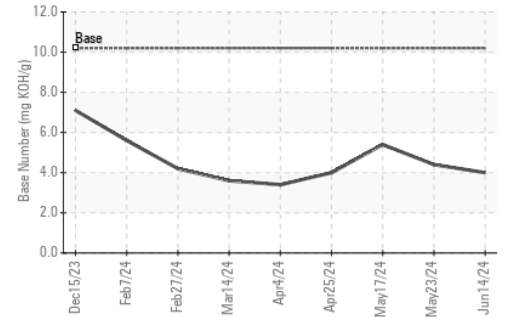
### Non-ferrous Metals



### Viscosity @ 100°C



### Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : GFL0122823

Lab Number : 06220499

Unique Number : 11098696

Test Package : FLEET

Received : 25 Jun 2024

Tested : 26 Jun 2024

Diagnosed : 27 Jun 2024 - Don Baldrige

GFL Environmental - 836 - Kansas City Hauling

7801 East Truman Road

Kansas City, MO

US 64126

Contact: Christopher Gilkey

cgilkey@gflenv.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)