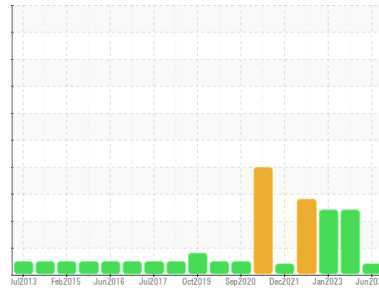


# OIL ANALYSIS REPORT

## Sample Rating Trend



## VISCOSITY



Area

**Line 11 [910102946]**

Machine Id

**[Line 11] TK-481801 TK-481801**

Component

**Gearbox**

Fluid

**PETRO CANADA PURITY FG EP GEAR FLUID 460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0127081</b>	PCA0103732	PCA0089757
Sample Date	Client Info	<b>24 Jun 2024</b>	02 Aug 2023	18 Jan 2023
Machine Age	hrs	<b>3000</b>	3000	3000
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>Not Chngd</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	ATTENTION	ATTENTION

### CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

### WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	<b>17</b>	6	13
Iron	ppm ASTM D5185m >200	<b>&lt;1</b>	<1	0
Chromium	ppm ASTM D5185m >15	<b>&lt;1</b>	0	0
Nickel	ppm ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >25	<b>3</b>	0	0
Lead	ppm ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm ASTM D5185m >200	<b>1</b>	0	<1
Tin	ppm ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm ASTM D5185m 135	<b>342</b>	381	339
Zinc	ppm ASTM D5185m	<b>2</b>	0	0
Sulfur	ppm ASTM D5185m 660	<b>453</b>	535	171

### CONTAMINANTS

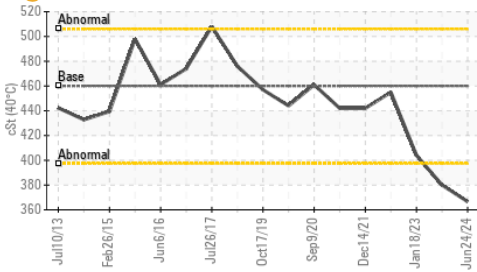
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>26</b>	8	10
Sodium	ppm ASTM D5185m	<b>&lt;1</b>	<1	0
Potassium	ppm ASTM D5185m >20	<b>1</b>	0	0

### FLUID DEGRADATION

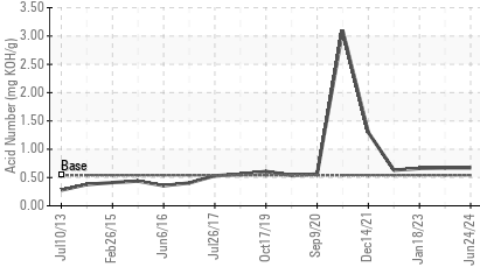
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.54	<b>0.67</b>	0.67	0.66

# OIL ANALYSIS REPORT

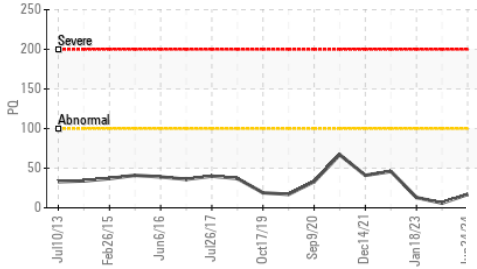
● Viscosity @ 40°C



Acid Number



PQ

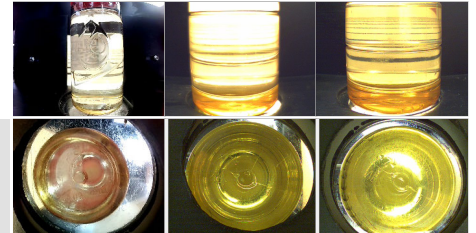
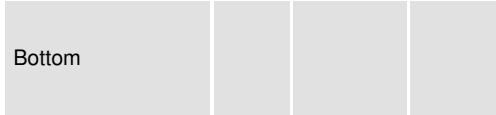


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	SOLID	SOLID
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	366.6	380

SAMPLE IMAGES	method	limit/base	current	history1	history2
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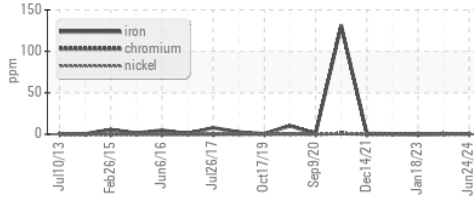
Color



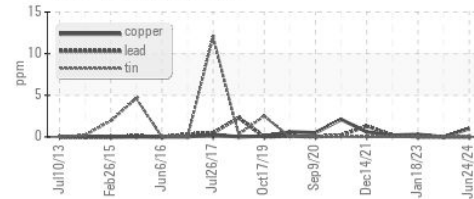
Bottom

## GRAPHS

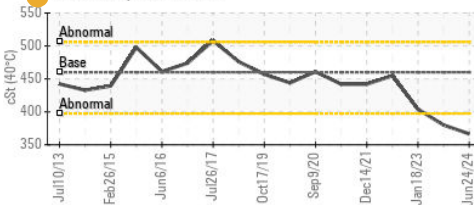
Ferrous Alloys



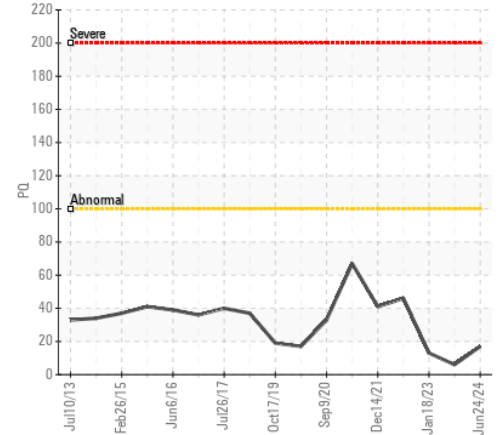
Non-ferrous Metals



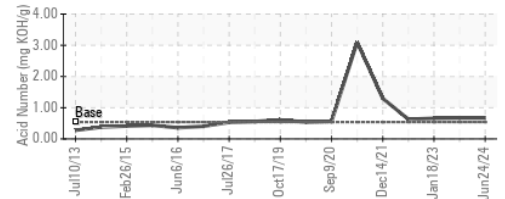
● Viscosity @ 40°C



PQ



Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0127081

**Lab Number** : 06222467

**Unique Number** : 11100664

**Test Package** : IND 2 ( Additional Tests: PQ )

**Received** : 27 Jun 2024

**Tested** : 02 Jul 2024

**Diagnosed** : 02 Jul 2024 - Jonathan Hester

**THE HERSHEY COMPANY**

WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE

HERSHEY, PA

US 17033

Contact: BILL GEZIK

bgezik@hersheys.com

T:

F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)