

## **OIL ANALYSIS REPORT**

Sample Rating Trend



L-56 Component Front Left Final Drive Fluid PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

### DIAGNOSIS

Machine Id

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

#### A Wear

Gear wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMFLE INFORM		method	iiiiii/base	current	TIIStOLA	Thistory2
Sample Number		Client Info		PCA0128794	PCA0118474	PCA0118514
Sample Date		Client Info		27 Jun 2024	30 Apr 2024	11 Mar 2024
Machine Age	hrs	Client Info		17836	16917	16346
Oil Age	hrs	Client Info		500	500	2183
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	<b>1</b> 610	<b>1</b> 360	<b>1</b> 290
Chromium	ppm	ASTM D5185m	>10	4	3	4
Nickel	ppm	ASTM D5185m	>5	2	<1	2
Titanium	ppm	ASTM D5185m	>15	1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	31	23	32
Lead	ppm	ASTM D5185m	>10	0	0	2
Copper	ppm	ASTM D5185m	>75	14	12	43
Tin	ppm	ASTM D5185m	>8	<1	0	1
Antimony	ppm	ASTM D5185m	>50			
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	207	235	18
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0	23	19	19
Magnesium	ppm	ASTM D5185m	9	44	36	47
Calcium	ppm	ASTM D5185m	3114	247	403	3276
Phosphorus	ppm	ASTM D5185m	1099	1028	983	935
Zinc	ppm	ASTM D5185m	1245	38	111	973
Sulfur	ppm	ASTM D5185m	7086	22668	20310	6372
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	43	29	33
Sodium	ppm	ASTM D5185m		2	<1	1
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.27	1.24	1.08	0.47



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		VISUAL		method	limit/base	current	history1	history2
		White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
		Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
		Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
		Silt	scalar	*Visual	NONE	NONE	NONE	NONE
		Debris	scalar	*Visual	NONE	NONE	NONE	NONE
		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
/24	/24	Appearance	scalar	*Visual	NORMI	NORMI	NORMI	NORMI
Apr30	Jun27	Odor	scalar	*Visual	NORMI	NORMI	NORMI	NORMI
	-	Emulaified Water	scalar	*Vieual		NEC	NEC	NEC
			Scalar	*Visual	>0.2	NEG	NEG	NEG
		Free water	scalar	"VISUAI		NEG	NEG	NEG
		FLUID PROP	PERTIES	method	limit/base	current	history1	history2
			cSt	ASTM D445	213.9	141	143	1/8
		SAMPLE IMA	AGES	method	limit/base	current	history1	history2
0/24	7/24	Color				no image	no image	no image
Apr30	Jun27							
		Detter						
		Bottom				no image	no image	no image
		GRAPHS						
		▲ Iron (ppm)				Lead (ppm)		
		2000 Severe			3	0 Severe		,
24	100	a 1000 - Abnormal			<u>ة</u>	Abnormal		i i
kpr30,	LC	0				0		
A	-	28/20		30/24	27/24	28/20	11/24	
		Aprá Marí		Apr	Junt	Aprá	Mar	
		Aluminum (ppm	1)			Chromium (	(ppm)	
		200 Severe			3	0 Severe		
		특 100 - Abnormal			<u>ع</u> 2	0 - Abnormal		
					-1			
		24		24	24	2	24+	
		pr28/		.pr30/	/12 ur	pr28/	ar11/	
		⊲ ≥ Conner (nnm)		A	٦٢	⊲ Silicon (nnm	> <	ć -
					100	<sup>0</sup> Severe	''	
		all 100 - Abnormal			특 50	0 - Abnormal		· · · · · · · · · · · · · · · · · · ·
		3/20 0		0/24 -	1/24	9/20 8/20	- 1/24	
		Apr2		Apr3(	Jun2	Apr28	Mar1	
		Viscosity @ 40°	С		(B/H0	Acid Numbe	er	
		Abnormal Base		1	y Bu	Dase		
		Abnormal			19 2.	0		
		100			N po.	0		
		28/2(		30/24	27/24	28/2(	11/2'	3/00
		Apr		Apr	Jun	Apr	Mar	- -
	-aboratory Sample No. -ab Number	<ul> <li>WearCheck USA - 4</li> <li>PCA0128794</li> <li>06226422</li> </ul>	501 Madiso Rece Teste	an Ave., Cary ived : 02 ad : 03	, NC 27513 <b>SC</b> i 2 Jul 2024 3 Jul 2024		AP METAL SERVICES (SMS Mill Services LLC 1500 COMMERCIAL AV MINGO JUNCTION, OI	
NG LABORATORY	Jnique Number	: 11109915	09915 <b>Diagnosed</b> : 05 Jul 2024 - Don Baldridge					US 4393
ficate L2367 T	Test Package	: MOB 2	5			Ŭ	Contact:	FRANK NALL
discuss this s	ample report,	contact Customer Se	ervice at 1-8	300-237-136	9.		fnally@scrapme	talservices.cor
Denotes test i	methods that	are outside of the ISC	) 17025 sco	ope of accred	ditation.			T
ements of co	onformity to sp	pecifications are base	d on the sir	nple accepta	ance decision	rule (JCGM 1	06:2012)	F
226422 (Gener	ated: 07/09/2024	4 18:41:55) Rev: 1					Submitted By: T	IM RANDOLF
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