

## **OIL ANALYSIS REPORT**

Sample Rating Trend



#### Area **[71744] WL159** Component Front Left Final Drive Fluid PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-4 changed fluid new purchase )

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

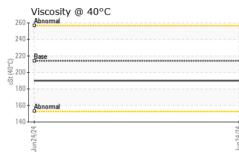
#### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0126258		
Sample Date		Client Info		24 Jun 2024		
Machine Age	hrs	Client Info		12791		
Oil Age	hrs	Client Info		12791		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	8		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	6		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	0	4		
Manganese	ppm	ASTM D5185m	0	0		
Magnesium	ppm	ASTM D5185m	9	43		
Calcium	ppm	ASTM D5185m	3114	2963		
Phosphorus	ppm	ASTM D5185m	1099	1031		
Zinc	ppm	ASTM D5185m	1245	1255		
Sulfur	ppm	ASTM D5185m	7086	6855		
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	8		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
VISUAL		method	limit/base	current	history1	history2
VISUAL White Metal	scalar	method *Visual	limit/base	current	history1	history2
	scalar scalar					
White Metal		*Visual	NONE	NONE		
White Metal Yellow Metal	scalar	*Visual *Visual	NONE NONE	NONE NONE		
White Metal Yellow Metal Precipitate	scalar scalar	*Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE		
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE		
White Metal Yellow Metal Precipitate Silt	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE NONE		
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE NONE	   	  
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORE	NONE NONE NONE NONE NONE NONE	   	   
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML		



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	FLUID PROP	ERTIES	method	limit/base	current	history1	history
	Visc @ 40°C	cSt	ASTM D445	213.9	190		
	SAMPLE IMA	GES	method	limit/base	current	history1	history
	Color				no image	no image	no imag
	Bottom				no image	no image	no imag
	GRAPHS			L			
2	Iron (ppm)			120	Lead (ppm)		
	500 - Severe			10	Severa		
	-			80			
ud 1	Abnormal			Ed. 61 41			
1				2			
	Jun24/24			Jun24/24	Jun24/24		
				Jun2			
	Aluminum (ppm	)		31	Chromium (p	pm)	
	100 - Severe			2			
bpm	80			20 톱 11			
	40 Abnormal			10	Abreaman		
	20				5 <b>-</b>		
	Jun24/24			Jun24/24	Jun24/24		
	⊰ Copper (ppm)			Ju	∃ Silicon (ppm)		
1	200			25	Same		
	150 - Severe						
mqq	100 -			E 10			
	50 - Abnormal			51	Abnormal		
	0			24			
	Jun24/24			Jun24/24	Jun24/24		
	Viscosity @ 40°( Abnormal	C		350	Additives		
	240			300	calcium	IS	
cSt (40°C)	220 - Base			250	ZINC		
cSt (4	180 -			200	D -		
	160 - Abnormal			150			
	140 +			1000 + 1000			
	çur			Juni	Jun24/24		

- To discuss this sample report, contact Customer Service at 1-800-237-1369.
- \* Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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