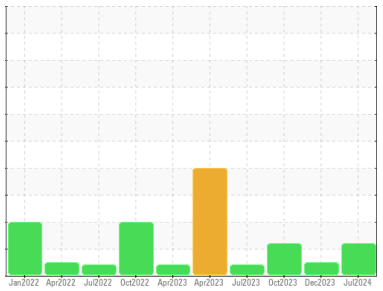
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
INJECT B ROOM [99046596]
Machine Id
KR-GR-003237 - AGITATOR (S/N INJECT B - 11513039)
Component
Gearbox
Fluid
PETRO CANADA 220 (6 QTS)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. (Customer Sample Comment: 99046596)

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0118007**	PCA0112153	PCA0104787
Sample Date		Client Info		**02 Jul 2024**	26 Dec 2023	25 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**0**	0	0
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	0
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	5
Calcium	ppm	ASTM D5185m		**1**	1	4
Phosphorus	ppm	ASTM D5185m		**415**	410	430
Zinc	ppm	ASTM D5185m		**5**	0	0
Sulfur	ppm	ASTM D5185m		**3729**	3462	3726

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**3**	3	3
Sodium	ppm	ASTM D5185m		**2**	2	0
Potassium	ppm	ASTM D5185m	>20	**<1**	1	0

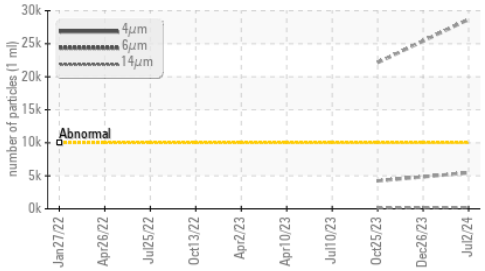
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **28689**	---	▲ 22143
Particles >6µm		ASTM D7647	>2500	▲ **5455**	---	▲ 4230
Particles >14µm		ASTM D7647	>640	**175**	---	111
Particles >21µm		ASTM D7647	>160	**34**	---	19
Particles >38µm		ASTM D7647	>40	**1**	---	0
Particles >71µm		ASTM D7647	>10	**1**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **22/20/15**	---	▲ 22/19/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.50**	---	0.47

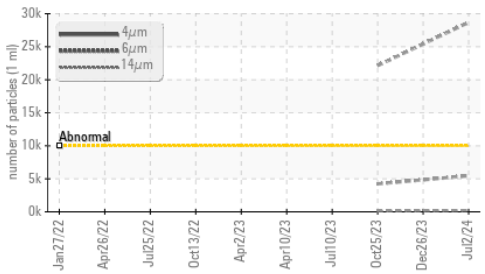
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

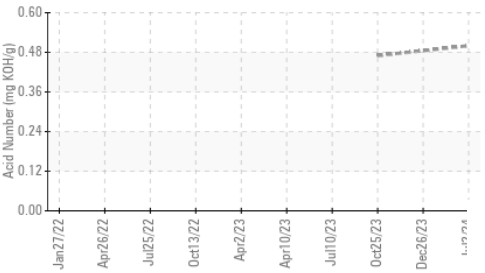
Particle Trend



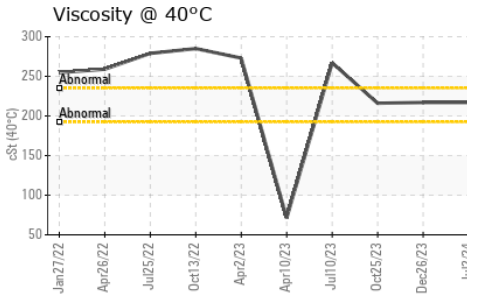
Particle Trend



Acid Number



Viscosity @ 40°C



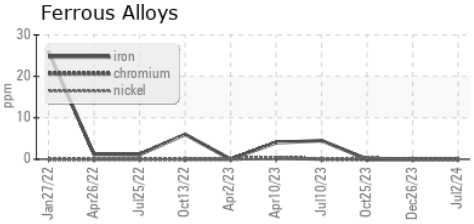
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**217**	217	216

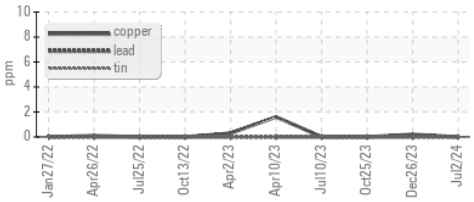
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS

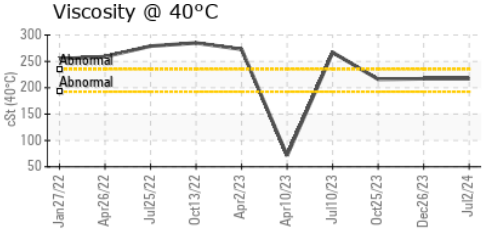
Ferrous Alloys



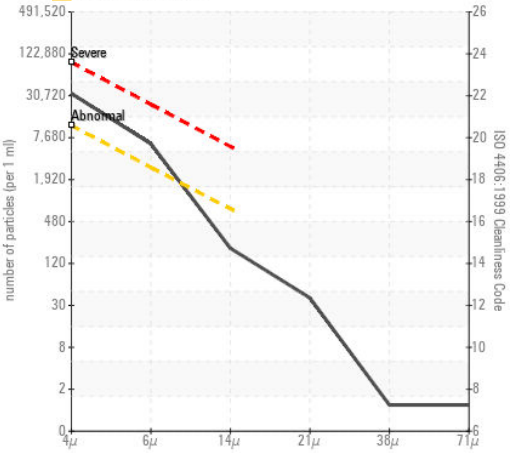
Non-ferrous Metals



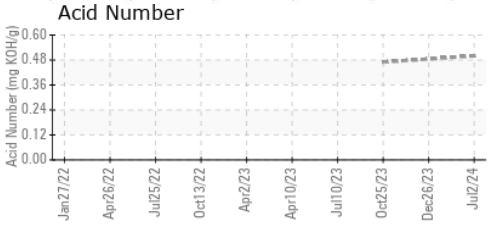
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118007
Lab Number : 06228495
Unique Number : 11111988
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 05 Jul 2024
Tested : 08 Jul 2024
Diagnosed : 08 Jul 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 PCA
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KIRKSVILLE, MO
US 63501
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wallace.ward@kraftheinzcompany.com
T: (660)627-1031
F: (660)627-5887

Report Id: KRAKIR [WUSCAR] 06228495 (Generated: 07/09/2024 22:10:10) Rev: 1

Submitted By: DAVID ROBINSON