

OIL ANALYSIS REPORT

Sample Rating Trend





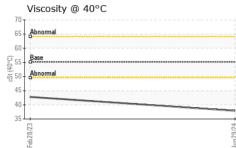
Machine Id LIEBHERR L546 L-148 (S/N 1755-62277) Component Hydraulic System PETRO CANADA DURATRAN (--- GAL)

DIAGNOSIS	SAMPLE INFO	RMATION	method	limit/base	current	history1	history2
commendation	Sample Number		Client Info		PCA0123861	PCA0080653	
sample at the next service interval to monitor.	Sample Date		Client Info		29 Jun 2024	28 Feb 2023	
ar	Machine Age	hrs	Client Info		6333	3370	
component wear rates are normal.	Oil Age	hrs	Client Info		6333	0	
ntamination	Oil Changed		Client Info		Changed	Changed	
ere is no indication of any contamination in the	Sample Status				NORMAL	ABNORMAL	
d. iid Condition	CONTAMINA	TION	method	limit/base	current	history1	history2
e condition of the fluid is acceptable for the time	Water		WC Method	>0.1	NEG	NEG	
service.	WEAR META	LS	method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>20	13	11	
	Chromium	ppm	ASTM D5185m	>10	6	4	
	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	1	<1	
	Lead	ppm	ASTM D5185m		5	5	
	Copper	ppm	ASTM D5185m		7	6	
	Tin	ppm	ASTM D5185m		0	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	Cadmium	ppm	ASTM D5185m		0	0	
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	110	11	6	
	Barium	ppm	ASTM D5185m	0.0	0	0	
	Molybdenum	ppm	ASTM D5185m	0.0	0	<1	
	Manganese	ppm	ASTM D5185m	1	<1	2	
	Magnesium	ppm	ASTM D5185m	13	23	21	
	Calcium	ppm	ASTM D5185m	3610	1529	1567	
	Phosphorus	ppm	ASTM D5185m	1192	643	563	
	Zinc	ppm	ASTM D5185m	1455	747	721	
	Sulfur	ppm	ASTM D5185m	2641	6364	5867	
	CONTAMINA	NTS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m		4	4	
	Sodium	ppm	ASTM D5185m		2	2	
	Potassium	ppm	ASTM D5185m	>20	1	2	
	VISUAL		method	limit/base		history1	history2
	White Metal	scalar	*Visual	NONE	NONE	🔺 MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	

Contact/Location: PACO MARTINEZ - NORCHILL



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		FLUID PR	OPERTIES	method	limit/base	current	history1	history2
	`	Visc @ 40°C	cSt	ASTM D445	55.14	37.9	42.8	
		SAMPLE	MAGES	method	limit/base	current	history1	history2
Jun29/24	(Color				no image	no image	no image
	1	Bottom				no image	no image	no image
		GRAPHS			L		1	
	40	Iron (ppm)			30	Lead (ppm)		
	30	Severe			25	Sminn		
					20			
	튭 20 10				특 15 10	Abnormal		
	10							
	U	Feb28/23			Jun29/24	Feb28/23		, PC/BC
		ے Aluminum (۱	opm)		٦٢	۳ Chromium (p	opm)	-
	30 25	Smore			30) 		
	20				20			
	법 15	Abnormal			⁶ d 15	Abnormal		
	10 5				10			
	C				24			40
		Feb28/23			Jun29/24	Feb28/23		40,60 mil
	250 T	Copper (ppr	n)		60	Silicon (ppm)		
	200	Sama			50	Sminn		
	a 150)-			4(틆.30	1		
	²² 100	Abnormal			20	Abrement		
	50	1			10)-		
	0	Feb28/23			Jun29/24	Feb28/23		206Cm
		™ Viscosity @	40°C		ηr	Additives		_
	70 65	T			1800)T		
	60	Base			1400) - zinc	us	
	CSt (1 0°C) 20 20	Abnormal			E ¹²⁰⁰)+		
	45 40	the second se			800)		
	35	; L			400)		20
		Feb28/23			Jun 29/24	Feb 28/23		4060mil

Report Id: NORCHIIL [WUSCAR] 06229020 (Generated: 07/09/2024 11:06:45) Rev: 1

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