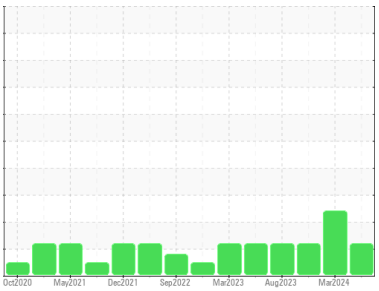
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Sample Rating Trend



FUEL

Area
KEMP QUARRIES / PRYOR STONE [70706]
Machine Id
OHT110
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm1 performed. All oil samples taken. Engine oil, engine oil filters, fuel filters, and air filters replaced.)

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of fuel present in the oil.

Fluid Condition
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0108868**	PCA0086621	PCA0086249
Sample Date		Client Info		**19 Jun 2024**	29 Mar 2024	26 Oct 2023
Machine Age	hrs	Client Info		**29710**	29240	28435
Oil Age	hrs	Client Info		**470**	805	352
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	SEVERE	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**14**	32	20
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>2	**<1**	<1	0
Titanium	ppm	ASTM D5185m	>2	**1**	<1	<1
Silver	ppm	ASTM D5185m	>2	**<1**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	2	2
Lead	ppm	ASTM D5185m	>40	**<1**	1	<1
Copper	ppm	ASTM D5185m	>330	**2**	3	1
Tin	ppm	ASTM D5185m	>15	**<1**	1	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**3**	<1	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	60	**58**	60	55
Manganese	ppm	ASTM D5185m	0	**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	1010	**971**	902	871
Calcium	ppm	ASTM D5185m	1070	**1087**	1064	966
Phosphorus	ppm	ASTM D5185m	1150	**1037**	1024	974
Zinc	ppm	ASTM D5185m	1270	**1278**	1156	1195
Sulfur	ppm	ASTM D5185m	2060	**3104**	3010	2884

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	5	8
Sodium	ppm	ASTM D5185m		**2**	0	1
Potassium	ppm	ASTM D5185m	>20	**2**	2	2
Fuel	%	ASTM D3524	>5	▲ **6.8**	▲ 10.3	▲ 8.5

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.5**	0.9	0.6
Nitration	Abs/cm	*ASTM D7624	>20	**7.4**	10.3	8.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	**18.7**	20.0	19.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**14.5**	18.4	15.8
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	**8.8**	7.8	8.5

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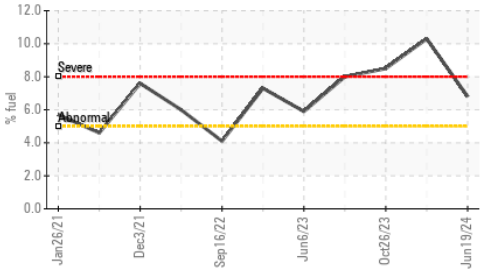
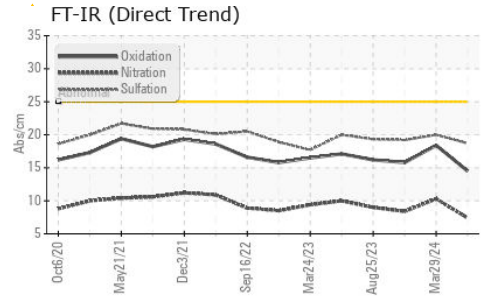
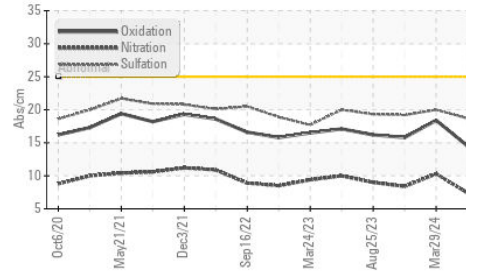
Fuel Dilution



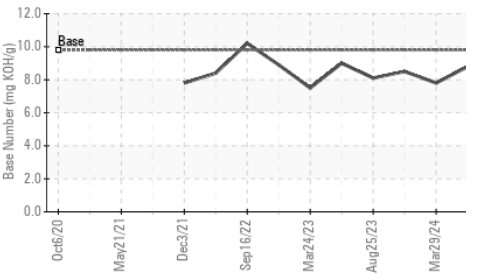
FT-IR (Direct Trend)



FT-IR (Direct Trend)



Base Number

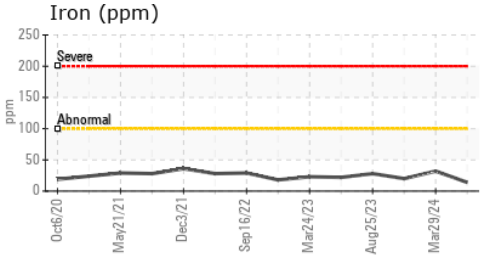


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

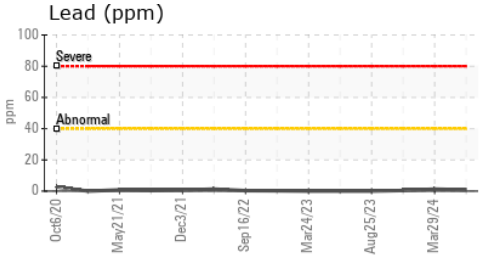
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	▲ **12.3**	▲ 11.2	▲ 12.0

GRAPHS

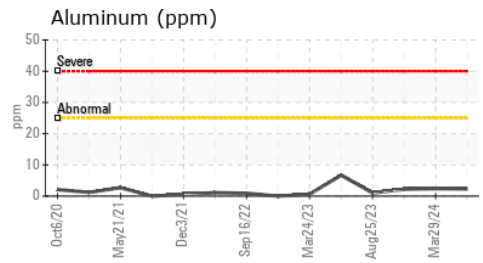
Iron (ppm)



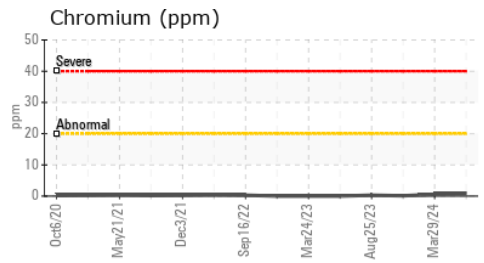
Lead (ppm)



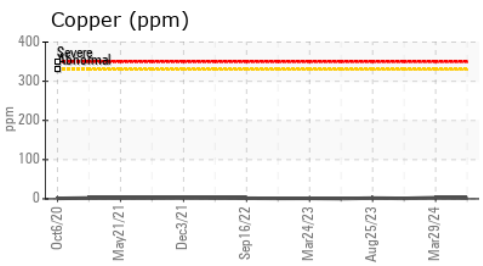
Aluminum (ppm)



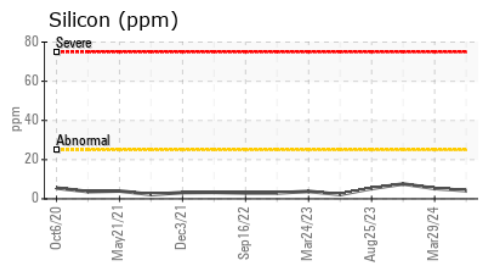
Chromium (ppm)



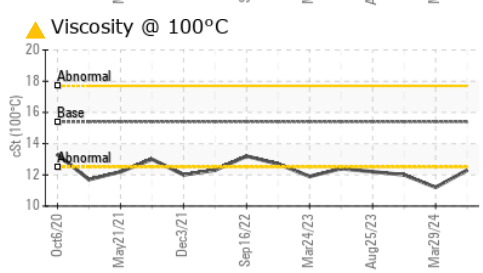
Copper (ppm)



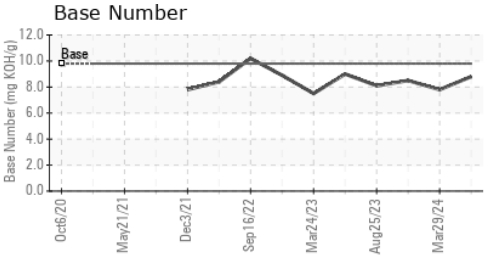
Silicon (ppm)



▲ Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108868
Lab Number : 06229708
Unique Number : 11113201
Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

Received : 08 Jul 2024
Tested : 10 Jul 2024
Diagnosed : 10 Jul 2024 - Sean Felton

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: KEMPRY [WUSCAR] 06229708 (Generated: 07/10/2024 09:27:07) Rev: 1

Submitted By: