

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

Machine Id

# WESTERN STAR 160-10

Component Diesel Engine Fluid

PETRO CANADA DURON SHP 15W40 (12 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

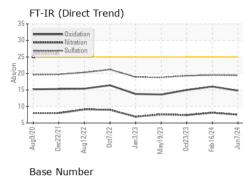
#### Fluid Condition

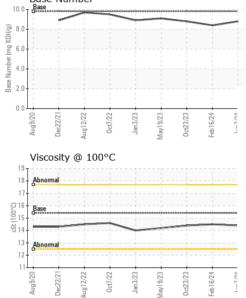
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0121256	PCA0089600	PCA0106845
Sample Date		Client Info		07 Jun 2024	16 Feb 2024	23 Oct 2023
Machine Age	mls	Client Info		179974	168200	158596
Oil Age	mls	Client Info		10000	9000	10000
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>65	24	19	16
Chromium	ppm	ASTM D5185m	>5	3	1	1
Nickel	ppm	ASTM D5185m	>3	<1	0	<1
Titanium	ppm	ASTM D5185m	>5	1	<1	<1
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>35	11	6	8
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>180	7	4	2
Tin	ppm	ASTM D5185m	>8	1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	3	3	2
Barium	ppm	ASTM D5185m	0	0	<1	<1
Molybdenum	ppm	ASTM D5185m	60	69	66	65
Manganese	ppm	ASTM D5185m	0	1	<1	0
Magnesium	ppm	ASTM D5185m	1010	1203	975	1011
Calcium	ppm	ASTM D5185m	1070	1284	1096	1099
Phosphorus	ppm	ASTM D5185m	1150	1263	1078	1075
Zinc	ppm	ASTM D5185m	1270	1579	1228	1334
Sulfur	ppm	ASTM D5185m	2060	3793	3055	3690
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	12	10	5
Sodium	ppm	ASTM D5185m		4	7	7
Potassium	ppm	ASTM D5185m	>20	5	6	6
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.4	0.4	0.5
Nitration	Abs/cm	*ASTM D7624	>20	7.5	8.1	7.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.4	19.5	19.3
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.8	16.0	15.0
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	8.8	8.4	8.8



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end)	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Contraction of the second	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
0ct7/22 Jan3/23 May19/23 0ct23/23 Feb16/24	Appearance Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Doc Nan J.	0001	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPE		method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	15.4	14.4	14.5	14.4
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
23					Severe		
0ct7/22 Jan3/23 May19/23 0ct23/23 Feb16/24					20		
	튭 100 - Abnormal			E E			
°C	50 -				5		
			n m 4	4	2 <u>11</u>	3	4 4 3
	Aug9/20 Dec22/21 Aug12/22	Jan 3/23	Oct23/23	Jun7/24 .	Aug9/20 Dec22/21 Aug12/22	0ct7/22 Jan3/23 May19/23	0ct23/23 Feb16/24 Jun7/24
	Aluminum (ppm)				Chromium (p		0 £ 1
	<sup>80</sup> T		1 1 1		12 T		
	60 - Severe		· · · · · · · · · · · · · · · · · · ·	1	10 Severe		-
13 13	튭.40 - Abnormal			E d	6 - Abnormal		
0ct7/22 Jan3/23 May19/23 0ct23/23 Feb16/24	20				4-		
M D F					2		
	Aug9/20 - Dec22/21 + ug12/22 +	Jan3/23 -	May 19/23 - Oct23/23 - Feb 16/24 -	Jun7/24 -	Aug9/20	0ct7/22 + Jan3/23 + lay19/23 +	0ct23/23 + Feb16/24 + Jun7/24 +
	Aug9/20 Dec22/21 Aug12/22 Oct7/22	Jan	0ct23/23 Feb16/24	Jun	Aug9/20 Dec22/21 Aug12/22	0ct7/22 Jan3/23 May19/23	0ct23/23 Feb16/24 Jun7/24
	Copper (ppm)				Silicon (ppm)		
	400 Severe				Severe		
	300 -				30		
	톱 200 - <mark>Abnormal</mark>			udd	Abnormal		
	100 -			1	10-		
		~ ~ ~	n m 4	4		3	- + +
	Aug9/20 Dec22/21 Aug12/22	Jan 3/23	Oct23/23 Feb 16/24	Jun7/24	Aug9/20 Dec22/21 Aug12/22	0ct7/22 Jan3/23 May19/23	Oct23/23 Feb16/24 Jun7/24
	√			,	≺ ⊂ ∡ Base Number	N	0 ử '
	<sup>20</sup> T						
	18 Abnormal			Base Number (mg KOH/g) 6 9 8	.0-		
	(). 16 - <b>Base</b>			66			
	Autoinia			du 4	.0-		
	12			ase Base	.0		
	Aug9/20 -	Jan3/23 -	May 19/23 - Oct23/23 - Feb 16/24 -	Jun7/24 -	Aug9/20	0ct7/22 - Jan3/23 -	0ct23/23 - Feb16/24 - Jun7/24 -
	Aug Decá Aug1	Jan	0ct23/23 Feb16/24	Jun	Aug Decá Aug1	0ct7/22 Jan3/23 May19/23	0ct2 Feb1
TESTING LABORATORY Unique Num	b. : PCA0121256 er : 06229935 per : 11113428	Recei Teste Diagr	Received: 08 Jul 2024Tested: 09 Jul 2024Diagnosed: 09 Jul 2024 - Wes Davis			GE MARSHALL EXCAVATION 1351 JOLIET RD VALPARAISO, IN US 46385 Contact: MARK STEFFEL	
	ge : MOB 1 ( Additional Te ort, contact Customer Serv			9			gemarshall.com
* - Denotes test methods the	nat are outside of the ISO 1	7025 sco	pe of accred	litation.			T: F

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: GEMVAL [WUSCAR] 06229935 (Generated: 07/09/2024 07:58:17) Rev: 1

Contact/Location: MARK STEFFEL - GEMVAL

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