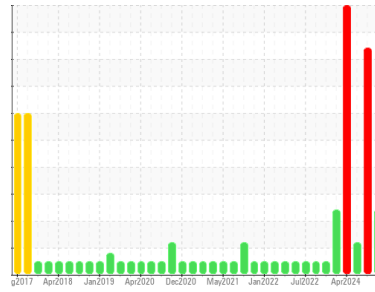




OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Area
(P633850)
 Machine Id
10769C
 Component
Natural Gas Engine
 Fluid
PETRO CANADA DURON GEO LD 15W40 (40 QTS)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Sodium and/or potassium levels are high.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	GFL0125695	GFL0117978	GFL0117988
Sample Date	Client Info	03 Jul 2024	07 Jun 2024	22 May 2024
Machine Age	hrs	18385	17600	17000
Oil Age	hrs	600	600	600
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ABNORMAL	SEVERE	ATTENTION

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >50	18	12	7
Chromium	ppm ASTM D5185m >4	2	<1	<1
Nickel	ppm ASTM D5185m >2	<1	0	<1
Titanium	ppm ASTM D5185m	<1	0	<1
Silver	ppm ASTM D5185m >3	0	0	<1
Aluminum	ppm ASTM D5185m >9	4	2	2
Lead	ppm ASTM D5185m >30	1	<1	<1
Copper	ppm ASTM D5185m >35	1	<1	<1
Tin	ppm ASTM D5185m >4	<1	<1	<1
Vanadium	ppm ASTM D5185m	<1	0	<1
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 50	19	17	40
Barium	ppm ASTM D5185m 5	0	0	0
Molybdenum	ppm ASTM D5185m 50	59	51	50
Manganese	ppm ASTM D5185m 0	<1	0	<1
Magnesium	ppm ASTM D5185m 560	538	546	564
Calcium	ppm ASTM D5185m 1510	1578	1518	1502
Phosphorus	ppm ASTM D5185m 780	747	751	740
Zinc	ppm ASTM D5185m 870	972	927	933
Sulfur	ppm ASTM D5185m 2040	2241	2553	2522

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >+100	7	4	6
Sodium	ppm ASTM D5185m	▲ 226	▲ 20	7
Potassium	ppm ASTM D5185m >20	▲ 1321	▲ 334	● 58
Glycol	% *ASTM D2982	▲ 0.20	▲ 0.10	---

INFRA-RED

method	limit/base	current	history1	history2
Soot %	% *ASTM D7844	0	0	0.1
Nitration	Abs/cm *ASTM D7624 >20	11.1	9.0	7.3
Sulfation	Abs/.1mm *ASTM D7415 >30	21.9	20.6	19.2

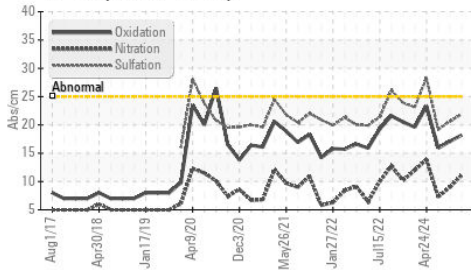
FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	18.2	17.1	15.9
Base Number (BN)	mg KOH/g ASTM D2896 10.2	8.0	7.5	8.5

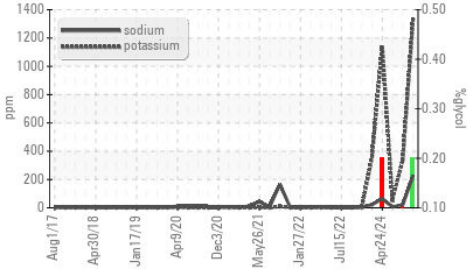


OIL ANALYSIS REPORT

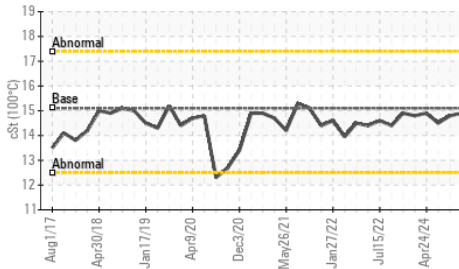
FT-IR (Direct Trend)



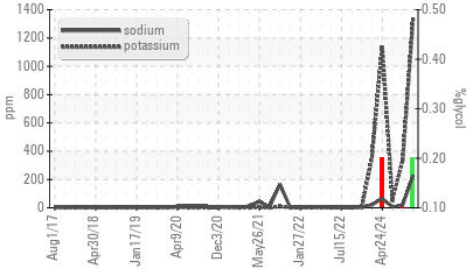
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

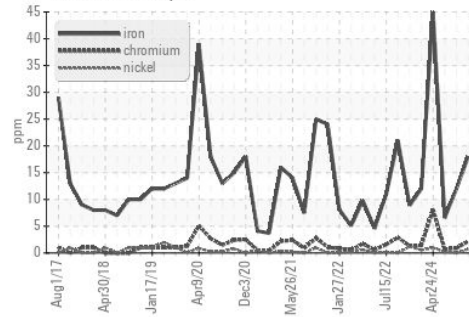


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

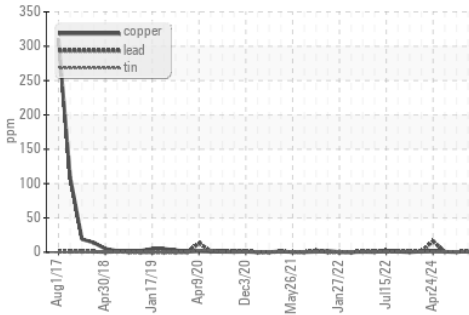
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.1	14.9	14.8

GRAPHS

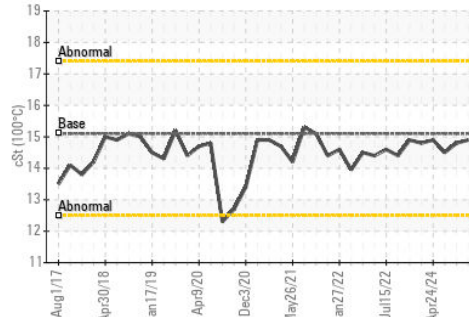
Ferrous Alloys



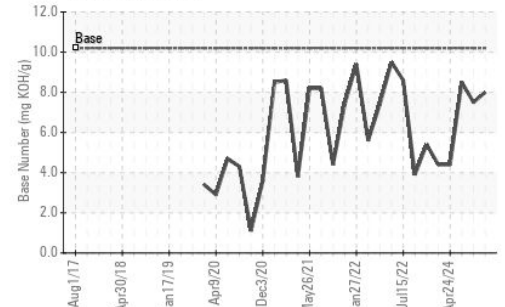
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : GFL0125695

Lab Number : 06229967

Unique Number : 11113460

Test Package : FLEET

Received : 08 Jul 2024

Tested : 10 Jul 2024

Diagnosed : 10 Jul 2024 - Jonathan Hester

GFL Environmental - 030 - Conway Myrtle Beach

3010 HWY 378

Conway, SC

US 29527

Contact: ARCILIO RUEZ

aruiz@gflenv.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)