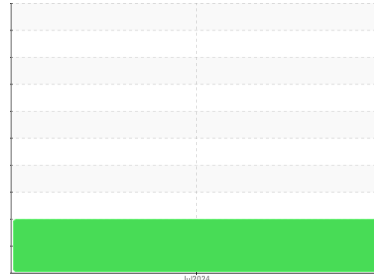


# OIL ANALYSIS REPORT

Sample Rating Trend



**DEGRADATION**



Machine Id  
**MACK GR64B 171 (S/N MO11447)**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### ▲ Wear

Cylinder, crank, or cam shaft wear is indicated. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### ▲ Fluid Condition

The BN level is low. The oil is no longer serviceable.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0124972</b>	---	---
Sample Date	Client Info		<b>01 Jul 2024</b>	---	---
Machine Age	mls	Client Info	<b>81307</b>	---	---
Oil Age	mls	Client Info	<b>31804</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<b>&lt;1.0</b>	---	---
Water	WC Method	>0.2	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >120	<b>▲ 124</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>3</b>	---	---
Nickel	ppm	ASTM D5185m >5	<b>4</b>	---	---
Titanium	ppm	ASTM D5185m >2	<b>2</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>8</b>	---	---
Lead	ppm	ASTM D5185m >40	<b>2</b>	---	---
Copper	ppm	ASTM D5185m >330	<b>8</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>13</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>93</b>	---	---
Manganese	ppm	ASTM D5185m	<b>2</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>635</b>	---	---
Calcium	ppm	ASTM D5185m	<b>1579</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>1016</b>	---	---
Zinc	ppm	ASTM D5185m	<b>1270</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>3033</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>10</b>	---	---
Sodium	ppm	ASTM D5185m	<b>17</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>18</b>	---	---
Glycol	%	*ASTM D2982	<b>NEG</b>	---	---

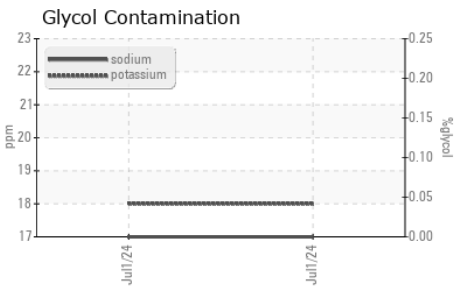
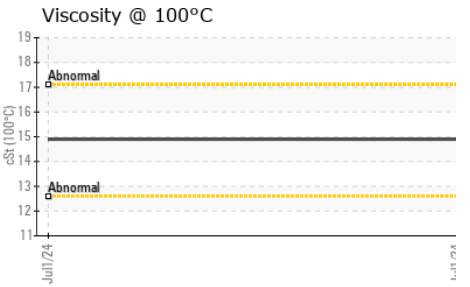
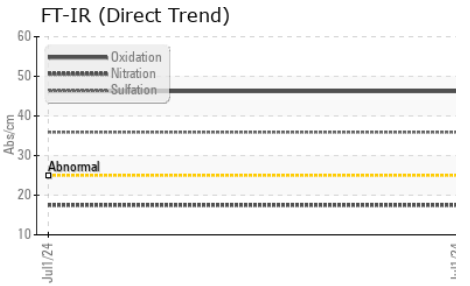
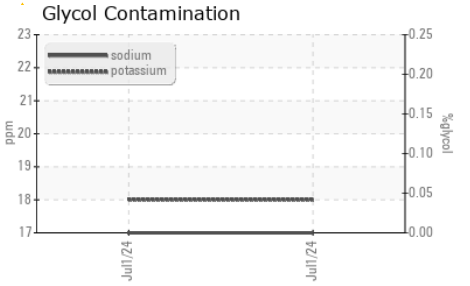
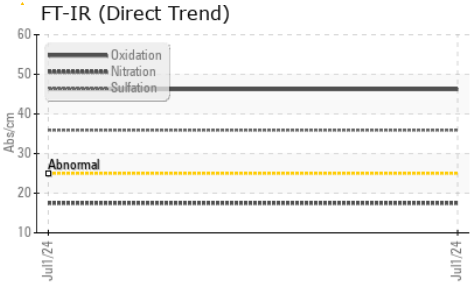
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >4	<b>1.2</b>	---	---
Nitration	Abs/cm	*ASTM D7624 >20	<b>17.5</b>	---	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>35.9</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>46.2</b>	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	<b>▲ 0.8</b>	---	---

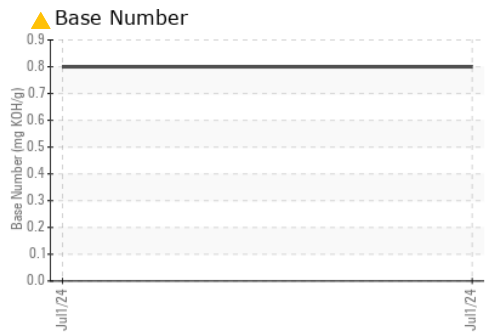
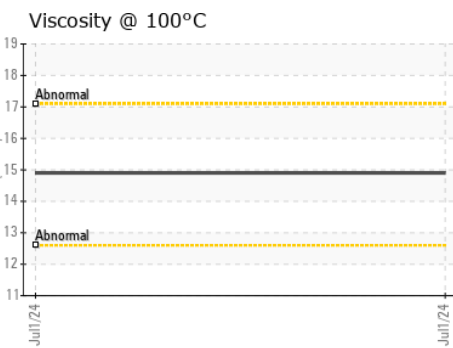
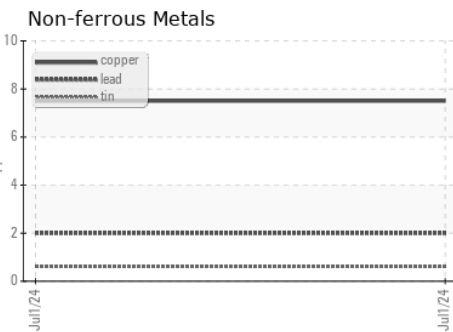
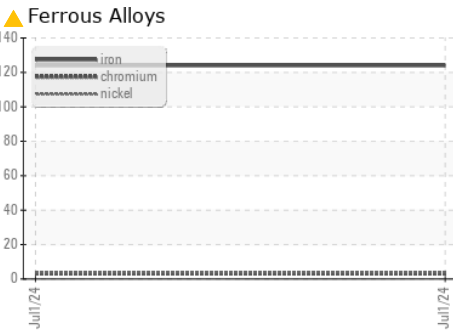
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>14.9</b>	---	---

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0124972      **Received** : 08 Jul 2024  
**Lab Number** : **06231131**      **Tested** : 10 Jul 2024  
**Unique Number** : 11114624      **Diagnosed** : 10 Jul 2024 - Don Baldrige  
**Test Package** : FLEET ( Additional Tests: Glycol )

**SCRUGGS CONCRETE CO**  
 807 RIVER ST  
 VALDOSTA, GA  
 US 31601  
 Contact: D ALTMAN  
 DALTMAN@SCRUGGSCONCRETE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: