

# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**1002-ELEVATOR-TRANSFER HOUSE-BIN FLOOR**  
 Machine Id  
**24517-CONV NORTH GALLERY BELT E-853**  
 Component  
**Gearbox**  
 Fluid  
**HYDROTEX Ultra-Kleen ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info |             | <b>PCA0115159</b>  | ---      | ---      |
| Sample Date   | Client Info |             | <b>02 Jul 2024</b> | ---      | ---      |
| Machine Age   | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Age       | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Changed   | Client Info |             | <b>N/A</b>         | ---      | ---      |
| Sample Status |             |             | <b>NORMAL</b>      | ---      | ---      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.2       | <b>NEG</b> | ---      | ---      |

## WEAR METALS

|          | method | limit/base       | current  | history1 | history2 |
|----------|--------|------------------|----------|----------|----------|
| Iron     | ppm    | ASTM D5185m >200 | <b>2</b> | ---      | ---      |
| Chromium | ppm    | ASTM D5185m >15  | <b>0</b> | ---      | ---      |
| Nickel   | ppm    | ASTM D5185m >15  | <b>0</b> | ---      | ---      |
| Titanium | ppm    | ASTM D5185m      | <b>0</b> | ---      | ---      |
| Silver   | ppm    | ASTM D5185m      | <b>0</b> | ---      | ---      |
| Aluminum | ppm    | ASTM D5185m >25  | <b>0</b> | ---      | ---      |
| Lead     | ppm    | ASTM D5185m >100 | <b>0</b> | ---      | ---      |
| Copper   | ppm    | ASTM D5185m >200 | <b>0</b> | ---      | ---      |
| Tin      | ppm    | ASTM D5185m >25  | <b>0</b> | ---      | ---      |
| Vanadium | ppm    | ASTM D5185m      | <b>0</b> | ---      | ---      |
| Cadmium  | ppm    | ASTM D5185m      | <b>0</b> | ---      | ---      |

## ADDITIVES

|            | method | limit/base  | current     | history1 | history2 |
|------------|--------|-------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>83</b>   | ---      | ---      |
| Barium     | ppm    | ASTM D5185m | <b>0</b>    | ---      | ---      |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>    | ---      | ---      |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>    | ---      | ---      |
| Magnesium  | ppm    | ASTM D5185m | <b>4</b>    | ---      | ---      |
| Calcium    | ppm    | ASTM D5185m | <b>5</b>    | ---      | ---      |
| Phosphorus | ppm    | ASTM D5185m | <b>354</b>  | ---      | ---      |
| Zinc       | ppm    | ASTM D5185m | <b>25</b>   | ---      | ---      |
| Sulfur     | ppm    | ASTM D5185m | <b>8217</b> | ---      | ---      |

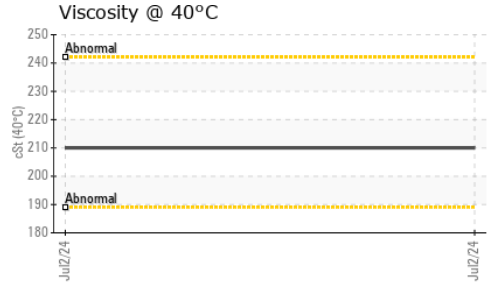
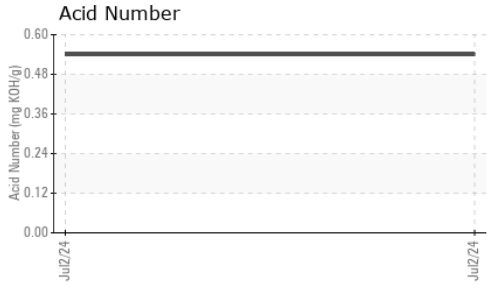
## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >50 | <b>&lt;1</b> | ---      | ---      |
| Sodium    | ppm    | ASTM D5185m     | <b>2</b>     | ---      | ---      |
| Potassium | ppm    | ASTM D5185m >20 | <b>0</b>     | ---      | ---      |

## FLUID DEGRADATION

|                  | method   | limit/base | current     | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>0.54</b> | ---      | ---      |



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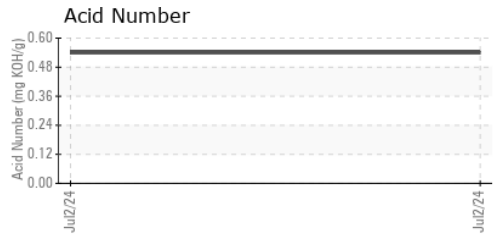
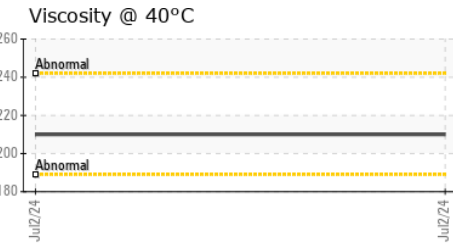
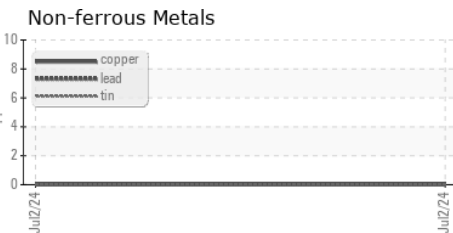
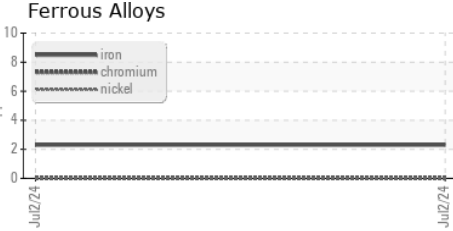
| VISUAL           | method | limit/base | current | history1 | history2 |     |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal      | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Silt             | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Debris           | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Appearance       | scalar | *Visual    | NORML   | NORML    | ---      | --- |
| Odor             | scalar | *Visual    | NORML   | NORML    | ---      | --- |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | ---      | --- |
| Free Water       | scalar | *Visual    |         | NEG      | ---      | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 210     | ---      | ---      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

|        |   |          |          |
|--------|---|----------|----------|
| Color  |  | no image | no image |
| Bottom |  | no image | no image |

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0115159      **Received** : 10 Jul 2024  
**Lab Number** : **06232372**      **Tested** : 11 Jul 2024  
**Unique Number** : 11115865      **Diagnosed** : 11 Jul 2024 - Wes Davis  
**Test Package** : PLANT

**Ardent Mills-Alton**  
 145 W. Broadway  
 Alton, IL  
 US 62002

Contact: Chad Bates  
 Chad.Bates@Ardentmills.com  
 T: (618)416-9155  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)