

## **OIL ANALYSIS REPORT**

Sodium

Potassium

## Area KEMP QUARRIES / BCS - GRAVETTE [70111] WL153

Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 )

#### Wear

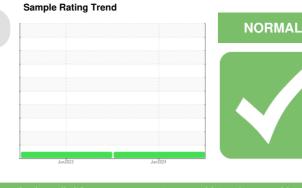
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.



SAMPLE INFORM	<b>/</b> ATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PCA0069781	PCA0085782		
Sample Date		Client Info		13 Jun 2024	07 Jun 2023		
Machine Age	hrs	Client Info		42991	0		
Oil Age	hrs	Client Info		0	0		
Oil Changed		Client Info		N/A	Changed		
Sample Status				NORMAL	NORMAL		
CONTAMINATI	ON	method	limit/base	current	history1	history2	
Water		WC Method	>0.2	NEG	NEG		
WEAR METALS	S	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>500	6	11		
Chromium	ppm	ASTM D5185m	>10	0	0		
Nickel	ppm	ASTM D5185m	>10	0	0		
Titanium	ppm	ASTM D5185m		0	<1		
Silver	ppm	ASTM D5185m		0	0		
Aluminum	ppm	ASTM D5185m	>25	1	<1		
Lead	ppm	ASTM D5185m	>25	2	0		
Copper	ppm	ASTM D5185m	>50	2	<1		
Tin	ppm	ASTM D5185m	>10	<1	<1		
Vanadium	ppm	ASTM D5185m		0	<1		
Cadmium	ppm	ASTM D5185m		0	0		
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	2	11	1		
Barium	ppm	ASTM D5185m	0	0	0		
Molybdenum	ppm	ASTM D5185m	0	1	2		
Manganese	ppm	ASTM D5185m	0	<1	<1		
Magnesium	ppm	ASTM D5185m	9	30	19		
Calcium	ppm	ASTM D5185m	3114	3460	3599		
Phosphorus	ppm	ASTM D5185m	1099	940	928		
Zinc	ppm	ASTM D5185m	1245	1142	1161		
Sulfur	ppm	ASTM D5185m	7086	6213	8402		
CONTAMINAN	TS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>75	9	14		

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	

2

3

~

0

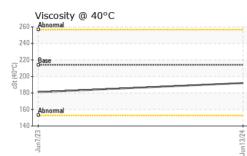
ppm ASTM D5185m

ASTM D5185m >20

ppm



# **OIL ANALYSIS REPORT**



	FLUID PROPI	ERTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	192	181	
	SAMPLE IMA	GES	method	limit/base	current	history1	history2
4	Color				no image	no image	no image
Jun13/24	Bottom				no image	no image	no image
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
	Severe			10	Sminn		
	500				30 -		
	Abnormal			<u> </u>	50		
	500 - <b>A</b> broma			2	20 - Abnormal		
	0 123			Jun13/24	Jun7/23		Jun 13/24 -
	⊰ Aluminum (ppm)			Jun	⊰ Chromium (p	nm)	nn
	120				Severa	piny	
	100				20		
	튭 60 -			Ed 1	Abnormal		
	40 Abnormal 20			1	10 - <b>A</b> bitolinai 5 -		
	0			4			4
	Jun7/23			Jun 13/24	Jun7/23		Jun13/24
	Copper (ppm)			25	Silicon (ppm)		
	Severe			20	Sminn		
				E <sup>15</sup>	50		
	E 100 - Abnormal			۳ ۳	Abnormal		
	50 - <b>G</b>			Ę	50-		
	0 +			Jun13/24 -	0 Lun7/23		Jun13/24
				Junt			Junt
	Viscosity @ 40°C			400	Additives		
	240			350	REALERAGE DOSDOT	15	
	220 - Base € 200 -			문 <sup>250</sup> 문 <sub>200</sub>	LING		
	<sup>향</sup> 180			150			
	160 Abnormal			100			
	Jun7/23			Jun13/24	Jun7/23		Jun13/24
	*			٦٢			'n٢
Laboratory Sample No. Lab Number Unique Number Test Package		Recei Teste	ived :10 ed :11	r, NC 27513 ) Jul 2024   Jul 2024   Jul 2024 - Se	-	arries - Benton Cou 1 Sulpl	nty Stone - Gravette 5100 N Hwy 59 nur Springs, AR US 72768 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

T:

F:

gravette@bentoncountystone.com