

OIL ANALYSIS REPORT

Area KEMP QUARRIES / BCS - GRAVETTE [70111] WL153

Front Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm1)

Wear

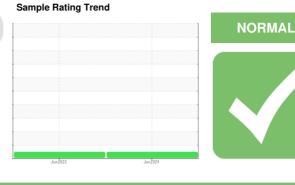
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

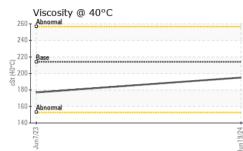
The condition of the oil is acceptable for the time in service.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0069782	PCA0085783	
Sample Date		Client Info		19 Jun 2024	07 Jun 2023	
Machine Age	hrs	Client Info		42991	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	6	15	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	1	<1	
Lead	ppm	ASTM D5185m	>25	2	<1	
Copper	ppm	ASTM D5185m	>50	2	<1	
Tin	ppm	ASTM D5185m	>10	- <1	<1	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	2	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	1	3	
Manganese	ppm	ASTM D5185m	0	<1	<1	
Magnesium	ppm	ASTM D5185m	9	18	20	
Calcium	ppm	ASTM D5185m	3114	3261	3573	
Phosphorus	ppm	ASTM D5185m	1099	859	940	
Zinc	ppm	ASTM D5185m	1245	1076	1179	
Sulfur	ppm	ASTM D5185m	7086	5521	9683	
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	9	14	
Sodium	ppm	ASTM D5185m		2	<1	
Potassium	ppm	ASTM D5185m	>20	3	0	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
LINUISHIEU WALEI	Sualai	visual	20.2	NLG	NLG	
Free Water	scalar	*Visual		NEG	NEG	



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	FLUID PROP	ERTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	195	177	
	SAMPLE IMA	GES	method	limit/base	current	history1	history2
	Color				no image	no image	no image
24							
Jun19/24	Bottom				no image	no image	no image
	Dottom						
	GRAPHS						
	Iron (ppm)			12	Lead (ppm)		
	1500 - Severe			10	0 - Severe		
8	<u>5</u> 1000 -			8 			
	Abnormal				10-		
	500 - A bitoma			2	0 - Abnormal		
	3				0 27		
	Jun7/23			Jun19/24	Jun7/23		
	Aluminum (ppm)		2	Chromium (p	pm)	
	100 - Severe				Severe		
	80			2			
	E 60			dd 1	5 0 Abnormal		
	20 Abnormal				5		
	Copper (ppm)			Jun19/24	Cilicon (nnm)		
				25			
	150 - Severe			20			
	툡 100			15 E 10			
	50 - Abnormal			1	Abnormal		
	0				0		
	Jun7/23			Jun 19/24	Jun7/23		
	Viscosity @ 40°0	2			Additives		
	260 Abnormal			400	o calcium		
	220 - Base	******		300 = 250	200	JS	
	G 220 - Base € 200 - ₹ 180 -			²⁵⁰	1		
	160 - Abnormal			150			
	140			50	10		
	23/TnuL			Jun 19/24	Jun7/23		

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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