

## **OIL ANALYSIS REPORT**

### Area KEMP QUARRIES / BCS - GRAVETTE [70111] WL153

Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 )

#### Wear

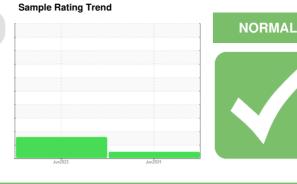
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.



SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0108498	PCA0085744	
Sample Date		Client Info		13 Jun 2024	07 Jun 2023	
Machine Age	hrs	Client Info		42991	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	ATTENTION	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5	2	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	1	<1	
Lead	ppm	ASTM D5185m	>10	2	0	
Copper	ppm	ASTM D5185m	>75	6	2	
Tin	ppm	ASTM D5185m	>10	<1	<1	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	2	2	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	1	<1	
Manganese	ppm	ASTM D5185m	0	<1	<1	
Magnesium	ppm	ASTM D5185m	0	9	15	
Calcium	ppm	ASTM D5185m	50	896	3509	
Phosphorus	ppm	ASTM D5185m	330	526	897	
Zinc	ppm	ASTM D5185m	430	685	1120	
Sulfur	ppm	ASTM D5185m	760	2012	9981	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	4	5	
Sodium	ppm	ASTM D5185m		2	<1	
Potassium	ppm	ASTM D5185m	>20	5	0	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	

NEG

NEG

NEG

NEG

>0.1

**Emulsified Water** 

scalar

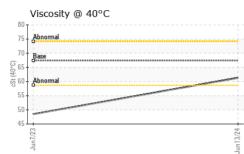
\*Visual

scalar \*Visual

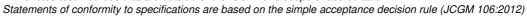
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FLUID PROPI	ERTIES	method	limit/base			history2
Visc @ 40°C	cSt	ASTM D445	67.4	61.3	48.5	
SAMPLE IMA	GES	method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image
Bollom				no inago	nomago	no imago
GRAPHS						1
Iron (ppm)				Lead (ppm)		
30			2	5 - Severe		
E 20 - Abnormal			E E	5		
10 -				0 - Abnormal		
ol				0		
Jun7/23			Jun13/24	Jun7/23		AC Class
Aluminum (ppm)	)		7	Chromium (p	pm)	-
30 25 <b>Severe</b>				Severe		
20-				0		
E 15 - 10 - Abnormal				5 - Abnormal		
5				5-		
Jun7/23			Jun13/24	o 1007/23		ACCINI
⊸ Copper (ppm)			Jur	⊰ Silicon (ppm)		<u>_</u>
250				Severe		
200 4			4	0-		
150 100 Abnormal			udd .	0 Abnormal		
50 -				0-		
0 Terring 10			Jun13/24	Jun7/23 + 0		b C C L mil
.∃ Viscosity @ 40°C	•		Jun	∃ Additives		
			400	<sup>10</sup> T	1	
70 Base			350	0 - phosphon	15	
() 65 - () 65 - () 66 - () 66 -			250 200	10		
55 - 50 - 50 - 50 - 50 - 50 - 50 - 50 -			150	10		
45					Managa ( 1999)	C
Jun7/23			Jun13/24	Jun7/23		4 <i>C</i> C L
: WearCheck USA - 5	01 Madiso	n Ave., Carv	. NC 27513	Kemn Qı	arries - Benton Cou	ntv Stone - Gravett
: PCA0108498	Recei	ved : 10	Jul 2024 Jul 2024	. tomp de	1	5100 N Hwy 5
: <mark>06232822</mark> : 11116315 : MOB 1	Diagn		Jul 2024 Jul 2024 - Se	ean Felton	Sulpr	nur Springs, AF US 7276
						Contact



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