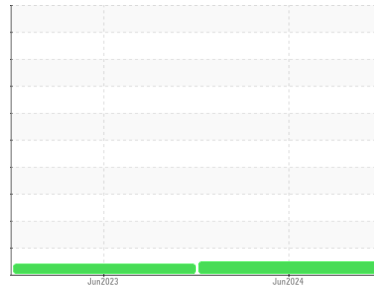


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [70111]
 Machine Id
WL153
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Pm1)

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0069783	PCA0085746	---
Sample Date	Client Info		13 Jun 2024	07 Jun 2023	---
Machine Age	hrs	Client Info	42991	0	---
Oil Age	hrs	Client Info	0	42480	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	ATTENTION	---

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	0.3	---
Water	WC Method	>0.2	NEG	NEG	---
Glycol	WC Method		NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	55	20	---
Chromium	ppm	ASTM D5185m >20	<1	<1	---
Nickel	ppm	ASTM D5185m >4	<1	0	---
Titanium	ppm	ASTM D5185m	0	<1	---
Silver	ppm	ASTM D5185m >3	0	0	---
Aluminum	ppm	ASTM D5185m >20	18	3	---
Lead	ppm	ASTM D5185m >40	2	0	---
Copper	ppm	ASTM D5185m >330	13	25	---
Tin	ppm	ASTM D5185m >15	<1	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	9	88	---
Barium	ppm	ASTM D5185m 0	0	0	---
Molybdenum	ppm	ASTM D5185m 60	55	13	---
Manganese	ppm	ASTM D5185m 0	<1	<1	---
Magnesium	ppm	ASTM D5185m 1010	900	746	---
Calcium	ppm	ASTM D5185m 1070	1084	1517	---
Phosphorus	ppm	ASTM D5185m 1150	1032	784	---
Zinc	ppm	ASTM D5185m 1270	1263	923	---
Sulfur	ppm	ASTM D5185m 2060	3672	3826	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	5	6	---
Sodium	ppm	ASTM D5185m	6	25	---
Potassium	ppm	ASTM D5185m >20	53	11	---

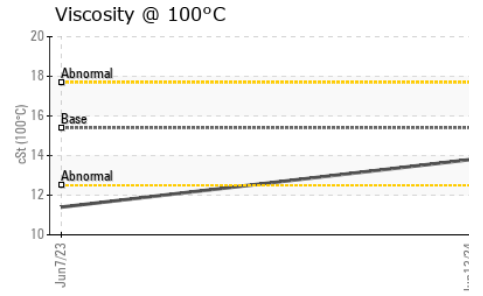
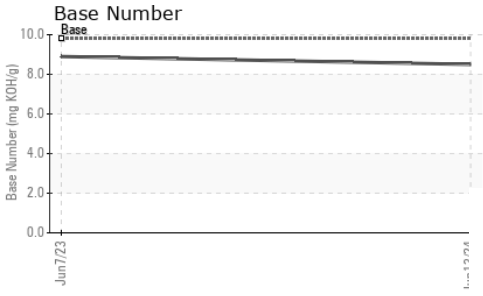
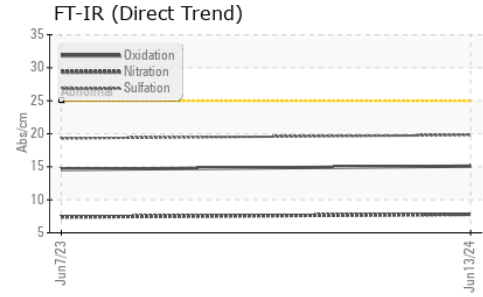
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.7	0.5	---
Nitration	Abs/cm	*ASTM D7624 >20	7.8	7.4	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.8	19.3	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	15.1	14.6	---
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	8.5	8.9	---

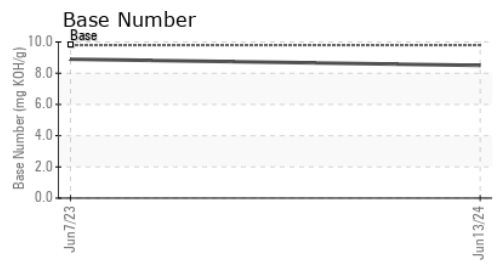
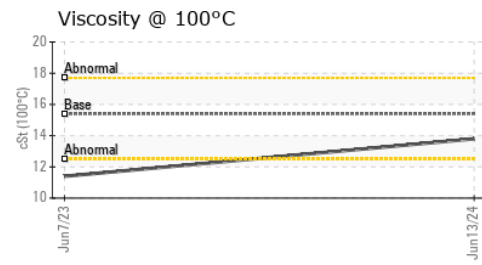
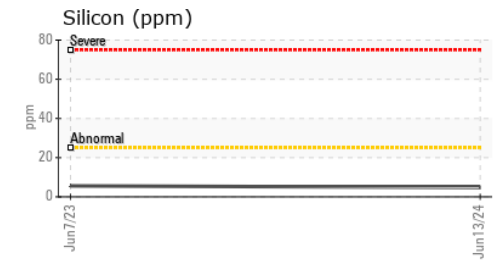
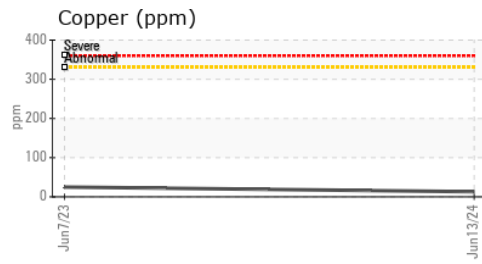
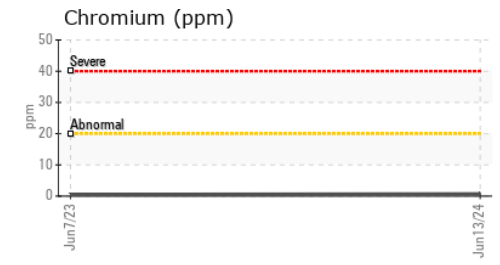
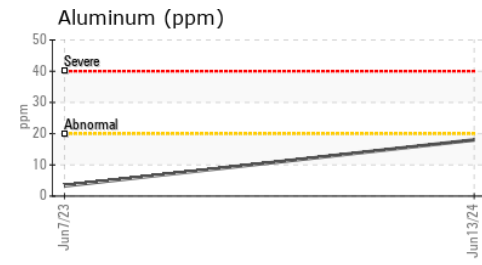
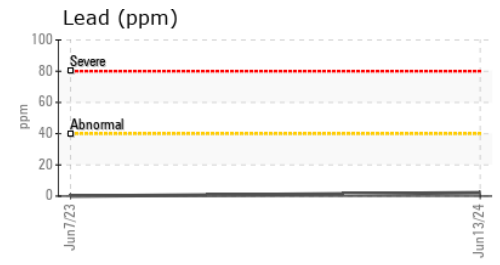
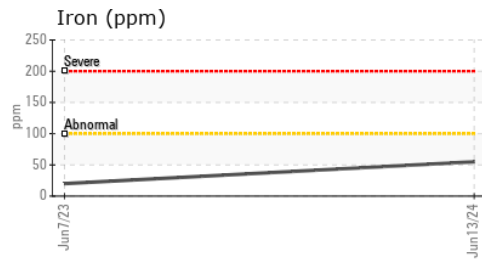
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.8	11.4

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0069783 **Received** : 10 Jul 2024
Lab Number : 06232823 **Tested** : 11 Jul 2024
Unique Number : 11116316 **Diagnosed** : 12 Jul 2024 - Sean Felton
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)