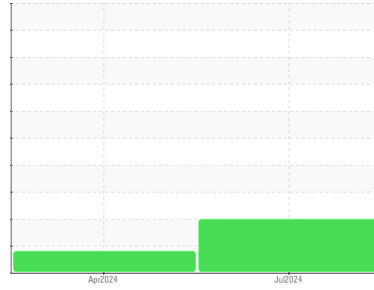


# OIL ANALYSIS REPORT

## Sample Rating Trend



**WEAR**



Machine Id

**L62**  
Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

The iron level is abnormal. All other component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0128752</b>	PCA0118470	---
Sample Date	Client Info		<b>08 Jul 2024</b>	23 Apr 2024	---
Machine Age	hrs	Client Info	<b>8704</b>	8233	---
Oil Age	hrs	Client Info	<b>8704</b>	500	---
Oil Changed	Client Info		<b>Changed</b>	Not Changd	---
Sample Status			<b>ABNORMAL</b>	ABNORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>▲ 24</b>	▲ 24	---
Chromium	ppm	ASTM D5185m >10	<b>2</b>	2	---
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >75	<b>1</b>	1	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	---
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m 0	<b>2</b>	1	---
Calcium	ppm	ASTM D5185m 50	<b>196</b>	187	---
Phosphorus	ppm	ASTM D5185m 330	<b>469</b>	502	---
Zinc	ppm	ASTM D5185m 430	<b>573</b>	607	---
Sulfur	ppm	ASTM D5185m 760	<b>1336</b>	1463	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>1</b>	0	---
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	---

## FLUID CLEANLINESS

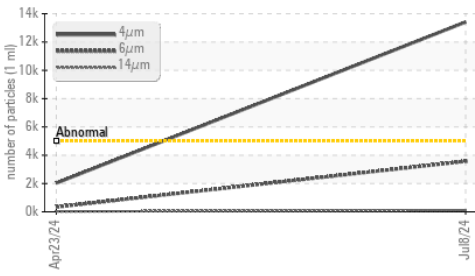
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 13413</b>	2029	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 3570</b>	342	---
Particles >14µm	ASTM D7647	>160	<b>117</b>	21	---
Particles >21µm	ASTM D7647	>40	<b>22</b>	5	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/19/14</b>	18/16/12	---

## FLUID DEGRADATION

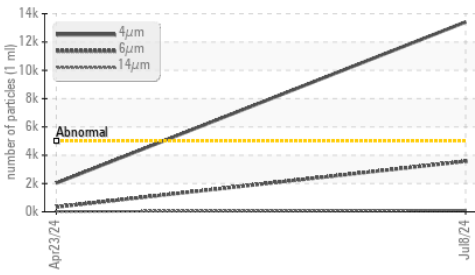
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	<b>0.54</b>	0.50	---

# OIL ANALYSIS REPORT

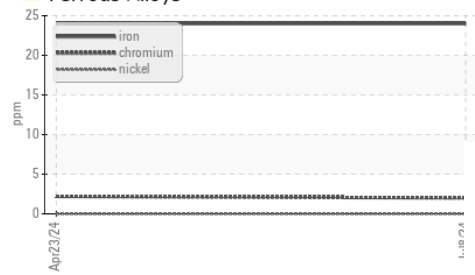
**▲ Particle Trend**



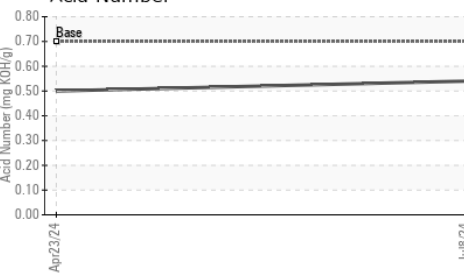
**▲ Particle Trend**



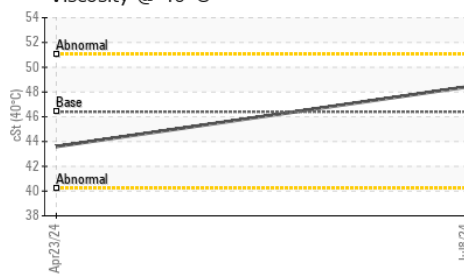
**▲ Ferrous Alloys**



**Acid Number**



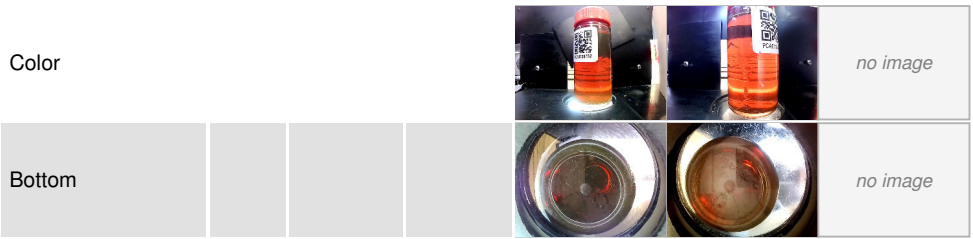
**Viscosity @ 40°C**



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

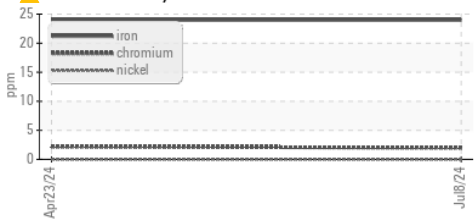
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	<b>48.4</b>	43.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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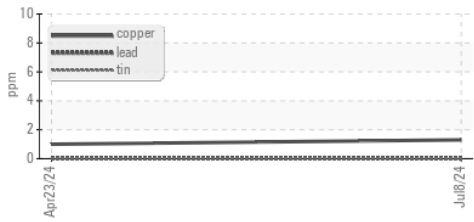


**GRAPHS**

**▲ Ferrous Alloys**



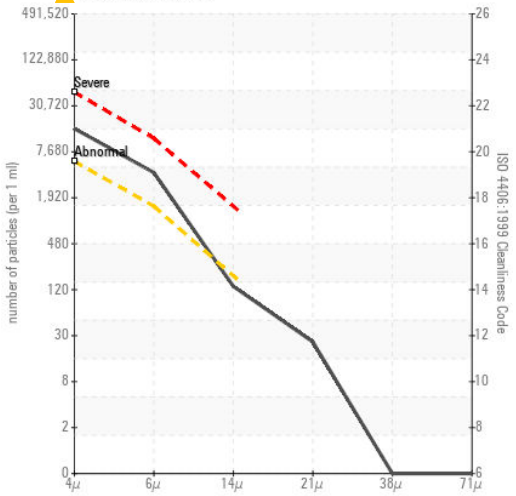
**Non-ferrous Metals**



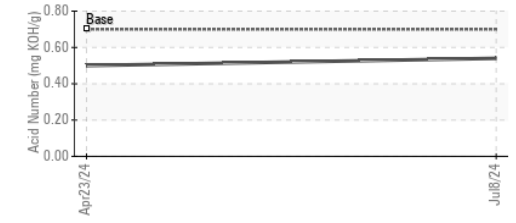
**Viscosity @ 40°C**



**▲ Particle Count**



**Acid Number**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0128752      **Received** : 12 Jul 2024  
**Lab Number** : 06234803      **Tested** : 15 Jul 2024  
**Unique Number** : 11123637      **Diagnosed** : 15 Jul 2024 - Don Baldrige  
**Test Package** : MOB 2

**SCRAP METAL SERVICES (SMS Mill Services LLC)**  
 1500 COMMERCIAL AVE  
 MINGO JUNCTION, OH  
 US 43938  
 Contact: TIM RANDOLPH  
 trandolph@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)