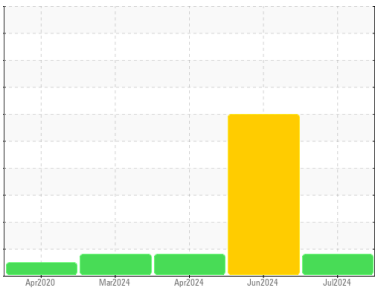
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
L-56
Component
Front Left Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

▲ Wear
Gear wear is indicated.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0128759**	PCA0128794	PCA0118474
Sample Date		Client Info		**09 Jul 2024**	27 Jun 2024	30 Apr 2024
Machine Age	hrs	Client Info		**18037**	17836	16917
Oil Age	hrs	Client Info		**500**	500	500
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	SEVERE	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	▲ **1322**	▲ 1610	▲ 1360
Chromium	ppm	ASTM D5185m	>10	**3**	4	3
Nickel	ppm	ASTM D5185m	>10	**1**	2	<1
Titanium	ppm	ASTM D5185m		**<1**	1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**29**	31	23
Lead	ppm	ASTM D5185m	>25	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**17**	14	12
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	**225**	207	235
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	0
Manganese	ppm	ASTM D5185m	0	**18**	23	19
Magnesium	ppm	ASTM D5185m	9	**35**	44	36
Calcium	ppm	ASTM D5185m	3114	**278**	247	403
Phosphorus	ppm	ASTM D5185m	1099	**941**	1028	983
Zinc	ppm	ASTM D5185m	1245	**60**	38	111
Sulfur	ppm	ASTM D5185m	7086	**17464**	22668	20310

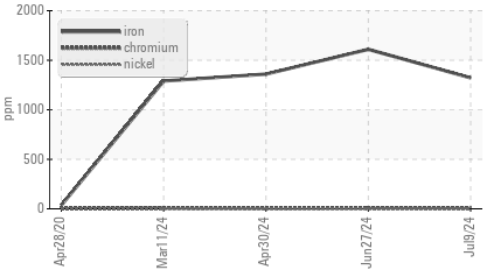
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	**37**	43	29
Sodium	ppm	ASTM D5185m		**0**	2	<1
Potassium	ppm	ASTM D5185m	>20	**1**	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.27	**1.24**	1.24	1.08

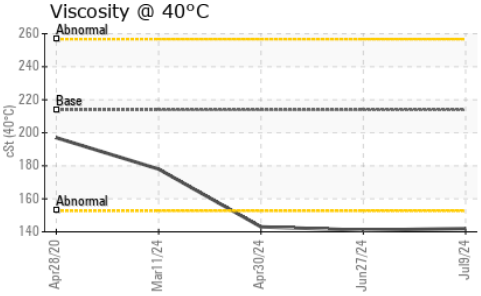
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

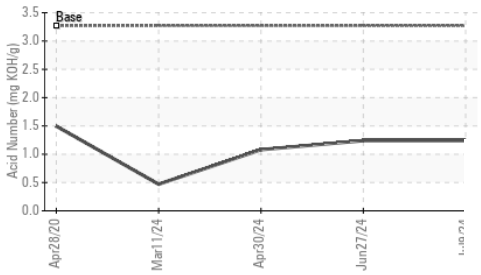
Ferrous Alloys



Viscosity @ 40°C



Acid Number



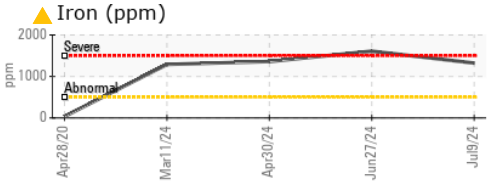
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	**142**	141	143

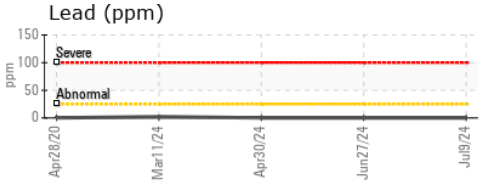
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

GRAPHS

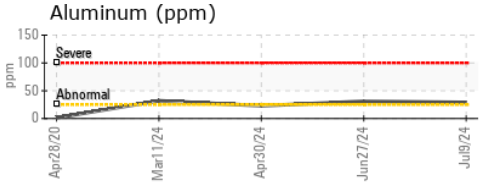
Iron (ppm)



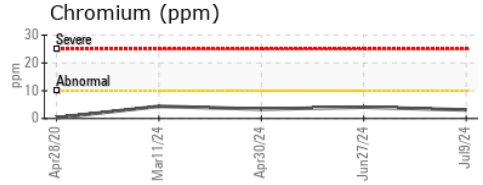
Lead (ppm)



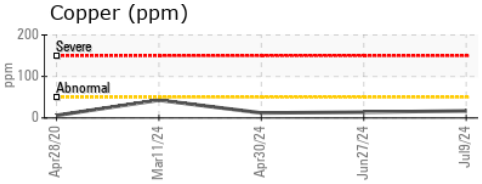
Aluminum (ppm)



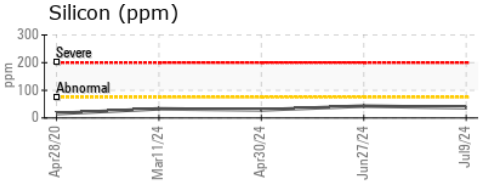
Chromium (ppm)



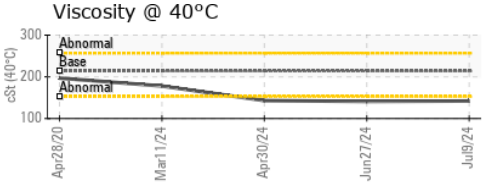
Copper (ppm)



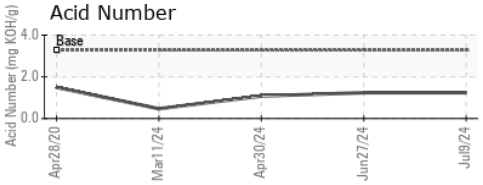
Silicon (ppm)



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0128759
Lab Number : 06237127
Unique Number : 11125961
Test Package : MOB 2

Received : 15 Jul 2024
Tested : 19 Jul 2024
Diagnosed : 19 Jul 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 43938
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Report Id: SCRMIN [WUSCAR] 06237127 (Generated: 07/19/2024 13:30:40) Rev: 1

Submitted By: TIM RANDOLPH