

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# 16L ACM2

#### Component Gearbox Fluid PETRO CANADA ENDURATEX EP 220 (--- GAL)

### DIAGNOSIS

#### A Recommendation

We advise that you check for the source of water entry. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

#### Contamination

Appearance is milky. There is a moderate concentration of water present in the oil.

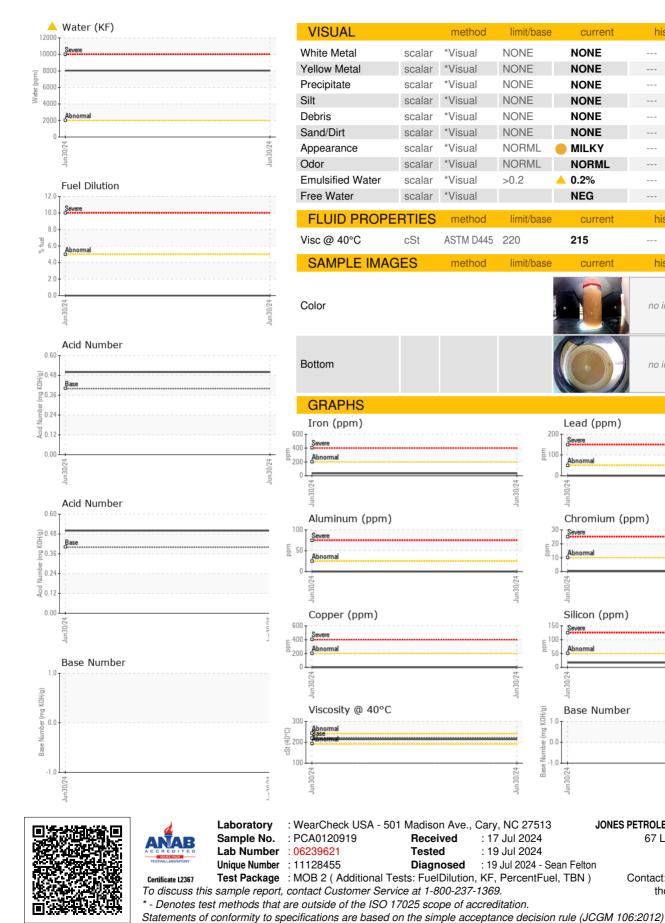
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0120919		
Sample Date		Client Info		30 Jun 2024		
Machine Age	hrs	Client Info		8534		
Oil Age	hrs	Client Info		1288		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	34		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 23	history1	history2
	ppm ppm					
Boron		ASTM D5185m	60	23		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	60 0 0	23 0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0	23 0 0		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0	23 0 0 <1		 
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0	23 0 0 <1 3		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0 0	23 0 0 <1 3 8	   	  
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0 0 270	23 0 0 <1 3 8 285	   	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0 270 0	23 0 0 <1 3 8 285 127	    	    
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0 270 0 11200	23 0 0 <1 3 8 285 127 7693		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	60 0 0 0 0 270 0 11200 limit/base	23 0 0 <1 3 8 285 127 7693 current	     history1	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm <b>TS</b>	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	60 0 0 0 0 270 0 11200 limit/base	23 0 0 <1 3 8 285 127 7693 current 17	     history1	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	60 0 0 0 0 270 0 11200 limit/base >50	23 0 0 <1 3 8 285 127 7693 current 17 <1	     history1	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m	60 0 0 0 0 270 0 11200 limit/base >50 >20	23 0 0 <1 3 8 285 127 7693 <u>current</u> 17 <1 0	     history1	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm <b>TS</b> ppm ppm ppm ppm %	ASTM D5185m ASTM D6304 ASTM D6304	60 0 0 0 270 0 11200 limit/base >50 ->20 >0.2	23 0 0 <1 3 8 285 127 7693 current 17 <17 0 0.804	history1	     history2  



## **OIL ANALYSIS REPORT**



history1

history

history1

no image

no image

current

NONE

NONE

NONE

NONE

NONE

NONE

MILKY

NORML

current

current

Lead (ppm)

Chromium (ppm)

Silicon (ppm)

Base Number

Abnorm

Seve

20 Se

E 100

150 Severe

100

KOH/g)

Вш

Base Nur

0.2%

NEG

215

history2

history2

history2

no image

no imade

Contact/Location: THOMAS BERTRAND - JONPIK