

CONSTRUCTION EQUIPMENT

8-348658 VOLVO EC480E 310415 - REAR LEFT FINAL DRIVE

Sample No: VCP380939

Oil Type: GEAR OIL SAE 80W140

Job No: 8-348658

VOLVO					
SAMPLE	INFORMATION				
Sample Number	•	VCP380939	VCP298397	VCP232945	
Sample Date		14 Dec 2022	10 Aug 2021	19 Nov 2019	
Machine Hours		6005	3998	1980	
Oil Hours		0	0	0	
Oil Changed		Changed	Changed	Changed	
Sample Status		NORMAL	NORMAL	NORMAL	
OIL CON	DITION				
Visc @ 40°C	cSt	70.9	177	266	
VOLVO	AINIA TIONI				
	MINATION				
Silicon	ppm	66	■354	■ 83	
Sodium	ppm	■ 5	2 3	1 0	
Potassium	ppm	4	2 4	□ 6	
VOLVO					
WEAR M	METALS				
PQ	-	■89			
Iron	ppm	1616	1771	■381	
Copper	ppm	6	4	1	
Lead	ppm	■ 3	5		
Tin	ppm	■ 0	- <1	0	
Aluminum	ppm	17	■87	17	
Chromium	ppm	10	2 3	■9	
Molybdenum	ppm	1	2	1	
Nickel	ppm	1	1		
Titanium	ppm	2	■8	2	
Silver	ppm	0	- <1	0	
Manganese	ppm	13	30	7	
Vanadium	ppm	<1	<1	<1	
VOLVO					
ADDITIV	IES				
Calcium	ppm	123	546	1 42	
Magnesium	ppm	15	58	■21	
Zinc	ppm	46	4 3	■39	
Phosphorus	ppm	1835	969	765	
Barium	ppm	■0	3	2	
Boron	ppm	■39	131	7 5	



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Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within SAE 80 range, advise investigate. The condition of the oil is acceptable for the time in service.

Depot:LAKWHIUnique No:5503699Signed:Kevin MarsonReport Date:29 Dec 2022



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GRAPHS

