

## **CONSTRUCTION EQUIPMENT**

HALDIMAND COUNTY 362323 VOLVO G940B 575336 - DIESEL E

Sample No: VCP394691

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 362323

VOLVO	INFORMATION				
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Sample Number		VCP394691	VCP352524	VCP381755	
Sample Date		27 Jun 2023	01 May 2023	19 Apr 2023	
Machine Hours		6301	0	6163	
Oil Hours		0	0	5	
Oil Changed		Not Changd	Changed	Changed	
Sample Status		SEVERE	NORMAL	NORMAL	
OIL CON	DITION				
Visc @ 100°C	cSt	<b>13.4</b>	■13.6	<b>14.4</b>	
Oxidation (PA)	%	76	74	53	
COLVO	IINATION				
_	IINATION				
Soot %	%	■0	<b>0</b>	<b>0</b>	
Nitration (PA)	%	38	38	33	
Sulfation (PA)	%	60	60	51	
Glycol	%	■ 0.0	NEG	NEG	
Fuel	%	■ 0.9	<1.0	<1.0	
Silicon	ppm	<b>10</b>	■8	<b>6</b>	
Sodium	ppm	<b>■</b> 2	<b>2</b>	<b>1</b>	
Potassium	ppm	■0	<b>0</b>	<b>-</b> <1	
WEAR M	ETAI C				
Iron	ppm	■14	<b>3</b>	<b>3</b>	
Copper	ppm	<b>■</b> 2	<b></b>	<1	
Lead	ppm	<b>■</b> <1	<b>0</b>	<b></b> <1	
Tin	ppm	■0	0	□ 0	
Aluminum	ppm	■2	<b></b> <1	<b>1</b>	
Chromium	ppm	<b>■</b> <1	0	<b>0</b>	
Molybdenum	ppm	■39	■39	<b>5</b> 2	
Nickel	ppm	■0	0	< 1	
Titanium	ppm	1	1	□10	
Silver	ppm	<b>■</b> 0	0	<b>0</b>	
Manganese	ppm	<b>■&lt;1</b>	<b></b>	<b></b> <1	
Vanadium	ppm	0	0	<1	
ADDITIV	ES				
Calcium	ppm	<b>1620</b>	<b>1690</b>	■1806	
Magnesium	ppm	<b>475</b>	<b>470</b>	■383	
Zinc	ppm	<b>1047</b>	■1033	■1151	
Phosphorus	ppm	■945	■980	■1064	
Barium	ppm	■0	<b>0</b>	■0	



### STRONGCO EQUIPMENT (CE)

1051 Heritage Rd. Burlington, ON CA L7L 4Y1 Contact: C. Carter ccarter@strongco.com T: F: (905)643-6077

## Diagnosis

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. An inspection for the source(s) of wear may be warranted at this time. We recommend an early resample to monitor this condition. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Wear particle analysis indicates that the ferrous cutting and nonferrous other particles are severe. High concentration of visible metal present. Piston, ring and cylinder wear is indicated. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embeding themselves in softer materials (sand, etc.), and gouging out mating surfaces. Fuel content negligible. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:VOLVO0252Unique No:5603829Signed:Kevin MarsonReport Date:05 Jul 2023

ppm

Boron



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