

# CONSTRUCTION EQUIPMENT 374949 VOLVO L60F 61944 - FRONT AXLE



Sample No: VCP391559

Oil Type: VOLVO WET BRAKE TRANSAXLE OIL

**Job No:** 374949

VOLVO					
SAMPLE	INFORMATION				
Sample Number		VCP391559	VCE241547	VCE038162	
Sample Date		13 Sep 2023	25 Apr 2016	16 Dec 2009	
Machine Hours		7872	3658	146	
Oil Hours		4000	0	146	
Oil Changed		Changed	Changed	Not Changd	
Sample Status		SEVERE	NORMAL	NORMAL	
OIL CON	DITION				
Visc @ 40°C	cSt	<b>52.8</b>	<b>□</b> 46.9	<b>□</b> 52.8	
VISC @ 40 C	CSI	<b>52.0</b>	<b>40.9</b>	52.0	
VOLVO					
CONTAN	MINATION				
Water	%	2.011			
Silicon	ppm	<b>274</b>	<b>1</b> 6	□ 15	
Sodium	ppm	<b>17</b>	<b>4</b>	<b>1</b>	
Potassium	ppm	■8	<b>-</b> <1	<b>2</b>	
WEAR	AFTAI S				
PQ	ILINES	<b>□</b> 206			
Iron	nnm	▲ 876	74	<b>□</b> 99	
Copper	ppm	<b>1</b> 4	T4	<u>1</u>	
Lead	ppm	<b>■</b> <1	<1	<b>=</b> <1	
Tin	ppm	■0	<b>1</b> 0	<b>=</b> <1	
Aluminum	ppm	<u> </u>	1	<b>2</b>	
Chromium	ppm	<b>1</b> 9	1	<b>3</b>	
Molybdenum	ppm	<b>=</b> <1	1	<u>5</u>	
Nickel	ppm	<b>3</b>	□<1	<b>□</b> <1	
Titanium	ppm	2	<1	<1	
Silver	ppm	0	0	0	
Manganese	ppm	<b>■</b> 9	_2	7	
Vanadium	ppm	<1	0	0	
ADDITIV	/FS				
Calcium	ppm	□3569	□3797	3432	
Magnesium		<b>24</b>	10	■ 3432 ■ 11	
Zinc	ppm	■ 1528	1501	<b>1</b> 1461	
Phosphorus	ppm	1265	1232	1149	
Barium	ppm	<b>1203</b>	1232	1149 <1	
Boron	ppm	<b>104</b>	107	□ 103	
DOTOTT	ppiii	10 <del>-7</del>		<u> </u>	



#### **STRONGCO EQUIP (AB)**

6 - 38403 BURNT LAKE TRAIL RED DEER COUNTY, AB CA T4S 2L4 Contact: Perry Doyle pdoyle@strongco.com T: (403)346-3473 F: (403)346-3487

### Diagnosis

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Aluminum and iron ppm levels are abnormal. Bearing and/or bushing wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a high concentration of water present in the oil. High concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: VOLVO9652
Unique No: 5644006
Signed: Bill Quesnel
Report Date: 18 Sep 2023



## **CONSTRUCTION EQUIPMENT**





