



# CONSTRUCTION EQUIPMENT

TRIPLE M METAL MLF-MAR14-021 VOLVO A30G 752850 - DIESEL ENGINE



**Sample No:** VCP4448146  
**Oil Type:** VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3  
**Job No:** MLF-MAR14-021



## SAMPLE INFORMATION

|               |                    |             |             |             |
|---------------|--------------------|-------------|-------------|-------------|
| Sample Number | <b>VCP4448146</b>  | VCP394373   | VCP391613   | VCP380143   |
| Sample Date   | <b>19 Mar 2024</b> | 06 Feb 2024 | 09 Jan 2024 | 06 Oct 2023 |
| Machine Hours | <b>6678</b>        | 17773       | 5625        | 4419        |
| Oil Hours     | <b>500</b>         | 0           | 0           | 0           |
| Oil Changed   | <b>Changed</b>     | Not Changd  | Changed     | Not Changd  |
| Sample Status | <b>NORMAL</b>      | NORMAL      | ABNORMAL    | NORMAL      |

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## OIL CONDITION

|                |     |  |   |  |   |
|----------------|-----|--|---|--|---|
| Visc @ 100°C   | cSt | <span style="color: green;">■</span> <b>12.6</b> | <span style="color: green;">■</span> 12.8 | <span style="color: orange;">▲</span> 11.7 | <span style="color: green;">■</span> 12.6 |
| Oxidation (PA) | %   | <span style="color: green;">■</span> <b>81</b>   | <span style="color: green;">■</span> 78   | <span style="color: orange;">▲</span> 81   | <span style="color: green;">■</span> 88   |

## CONTAMINATION

|                |     |   |   |  |  |
|----------------|-----|---|---|--|--|
| Water          | %   | <b>NEG</b>  | NEG                                     | <span style="color: green;">■</span> 0.112 | NEG                                      |
| Soot %         | %   | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0     | <span style="color: green;">■</span> 0.1 |
| Nitration (PA) | %   | <b>56</b>   | 53                                      | 61   | 68                                       |
| Sulfation (PA) | %   | <b>62</b>   | 62                                      | 63   | 64                                       |
| Glycol         | %   | <b>NEG</b>  | NEG                                     | <span style="color: green;">■</span> 0.0   | NEG                                      |
| Fuel           | %   | <b>&lt;1.0</b>                                    | <1.0                                    | <span style="color: green;">■</span> 1.5   | <1.0                                     |
| Silicon        | ppm | <span style="color: green;">■</span> <b>2</b>     | <span style="color: green;">■</span> 3  | <span style="color: green;">■</span> 3     | <span style="color: green;">■</span> 4   |
| Sodium         | ppm | <span style="color: green;">■</span> <b>2</b>     | <span style="color: green;">■</span> 2  | <span style="color: green;">■</span> 2     | <span style="color: green;">■</span> 2   |
| Potassium      | ppm | <span style="color: green;">■</span> <b>&lt;1</b> | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> <1    | <span style="color: green;">■</span> 0   |

## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

## WEAR METALS

|            |     |   |   |   |   |
|------------|-----|---|---|---|---|
| Iron       | ppm | <span style="color: green;">■</span> <b>5</b>     | <span style="color: green;">■</span> 5  | <span style="color: green;">■</span> 6  | <span style="color: green;">■</span> 10 |
| Copper     | ppm | <span style="color: green;">■</span> <b>&lt;1</b> | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> 2  |
| Lead       | ppm | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> <1 |
| Tin        | ppm | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> <1 |
| Aluminum   | ppm | <span style="color: green;">■</span> <b>1</b>     | <span style="color: green;">■</span> 3  | <span style="color: green;">■</span> 3  | <span style="color: green;">■</span> 1  |
| Chromium   | ppm | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> 0  |
| Molybdenum | ppm | <span style="color: green;">■</span> <b>40</b>    | <span style="color: green;">■</span> 41 | <span style="color: green;">■</span> 37 | <span style="color: green;">■</span> 43 |
| Nickel     | ppm | <span style="color: green;">■</span> <b>&lt;1</b> | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> <1 | <span style="color: green;">■</span> 0  |
| Titanium   | ppm | <b>0</b>  | 0                                       | 0                                       | 0                                       |
| Silver     | ppm | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> <1 |
| Manganese  | ppm | <span style="color: green;">■</span> <b>0</b>     | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0  | <span style="color: green;">■</span> 0  |
| Vanadium   | ppm | <b>0</b>  | 0                                       | 0                                       | 0                                       |

## ADDITIVES

|            |     |  |   |   |   |
|------------|-----|--|---|---|---|
| Calcium    | ppm | <span style="color: green;">■</span> <b>1664</b> | <span style="color: green;">■</span> 1689 | <span style="color: green;">■</span> 1888 | <span style="color: green;">■</span> 1658 |
| Magnesium  | ppm | <span style="color: green;">■</span> <b>527</b>  | <span style="color: green;">■</span> 553  | <span style="color: green;">■</span> 451  | <span style="color: green;">■</span> 554  |
| Zinc       | ppm | <span style="color: green;">■</span> <b>1081</b> | <span style="color: green;">■</span> 1090 | <span style="color: green;">■</span> 1123 | <span style="color: green;">■</span> 1102 |
| Phosphorus | ppm | <span style="color: green;">■</span> <b>934</b>  | <span style="color: green;">■</span> 970  | <span style="color: green;">■</span> 958  | <span style="color: green;">■</span> 940  |
| Barium     | ppm | <span style="color: green;">■</span> <b>0</b>    | <span style="color: green;">■</span> 0    | <span style="color: green;">■</span> 0    | <span style="color: green;">■</span> <1   |
| Boron      | ppm | <span style="color: green;">■</span> <b>44</b>   | <span style="color: green;">■</span> 45   | <span style="color: green;">■</span> 48   | <span style="color: green;">■</span> 25   |

**Depot:** VOLVO0252  
**Unique No:** 5748803  
**Signed:** Wes Davis  
**Report Date:** 21 Mar 2024



# CONSTRUCTION EQUIPMENT



## VOLVO GRAPHS

