



CONSTRUCTION EQUIPMENT

HORST EXC VOLVO EC460CL 110503 - FRONT LEFT FINAL DRIVE



Sample No: VCP137950
Oil Type: VOLVO PREMIUM GEAR OIL 85W-140 GL-5
Job No: HORST EXC



SAMPLE INFORMATION

Sample Number	VCP137950	---	---	---
Sample Date	06 Apr 2016	---	---	---
Machine Hours	4441	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	SEVERE	---	---	---

HIGHWAY EQUIPMENT AND SUPPLY CO
 200 BURKHOLDER DR.
 EPHRATA, PA
 US 17522
 Contact: CHAD HERRON
 chad@hwyequip.com
 T: (717)859-3132
 F: (717)859-2698



OIL CONDITION

Visc @ 40°C	cSt	140.1	---	---	---
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CONTAMINATION

Silicon	ppm	272	---	---	---
Sodium	ppm	9	---	---	---
Potassium	ppm	18	---	---	---

Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. High concentration of visible metal present. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.



WEAR METALS

Iron	ppm	1035	---	---	---
Copper	ppm	98	---	---	---
Lead	ppm	5	---	---	---
Tin	ppm	0	---	---	---
Aluminum	ppm	52	---	---	---
Chromium	ppm	13	---	---	---
Molybdenum	ppm	0	---	---	---
Nickel	ppm	4	---	---	---
Titanium	ppm	4	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	10	---	---	---
Vanadium	ppm	0	---	---	---



ADDITIVES

Calcium	ppm	243	---	---	---
Magnesium	ppm	8	---	---	---
Zinc	ppm	126	---	---	---
Phosphorus	ppm	855	---	---	---
Barium	ppm	2	---	---	---
Boron	ppm	107	---	---	---

Depot: INSEPH
Unique No: 7358276
Signed: Doug Bogart
Report Date: 08 Apr 2016



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GRAPHS

