Sample No: VCP350722
Oil Type: GEAR OIL SAE 80W140
Job No:


| Sample Number |  |
| :--- | :--- | :--- |
| Sample Date |  |
| Machine Hours |  |
| Oil Hours |  |
| Oil Changed |  |
| Sample Status |  |

## VCP350722

02 Mar 2022
3512
0
Not Changd
SEVERE

## OIL CONDITION

| Visc @ $40^{\circ} \mathrm{C}$ | cSt | $\square 263$ |
| :---: | :---: | :---: |
| COL CONTAMINATION |  |  |
|  |  |  |
| Water | \% | NEG |
| Silicon | ppm | $\triangle 303$ |
| Sodium | ppm | $\square 0$ |
| Potassium | ppm | $\square 0$ |

## WEARMETALS

| Iron | ppm | $\triangle 2235$ | --- | -- | - |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Copper | ppm | $\square 2$ | --- | --- | --- |
| Lead | ppm | $\square<1$ | --- | --- | --- |
| Tin | ppm | $\square<1$ | --- | --- | --- |
| Aluminum | ppm | 30 | --- | --- | --- |
| Chromium | ppm | $\triangle 25$ | --- | --- | --- |
| Molybdenum | ppm | $\square 8$ | --- | --- | --- |
| Nickel | ppm | 2 | --- | --- | --- |
| Titanium | ppm | 1 | --- | --- | --- |
| Silver | ppm | 0 | --- | --- | --- |
| Manganese | ppm | $\square 19$ | --- | --- | --- |
| Vanadium | ppm | <1 | --- | -- | --- |


|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Calcium | ppm | $\square 55$ | --- | --- | --- |
| Magnesium | ppm | $\square 12$ | --- | --- | --- |
| Zinc | ppm | $\square 33$ | --- | --- | --- |
| Phosphorus | ppm | $\square 858$ | --- | --- | --- |
| Barium | ppm | $\square 0$ | --- | --- | --- |
| Boron | ppm | $\square 127$ | --- | --- | --- |



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5000 INDUSTRIAL HWY
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US 46406
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## Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

| Depot: | VOLVO8885 |
| :--- | :--- |
| Unique No: | 9878429 |
| Signed: | Don Baldridge |
| Report Date: | 08 Mar 2022 |

## VOLTO

## GRAPHS



