

## CONSTRUCTION EQUIPMENT 48098 VOLVO EC480EL 310276 - DIESEL ENGINE



Sample No: VCP423547

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 48098

VOLVO	E INFORMATION				
	INFURMATION		_		
Sample Number		VCP423547	VCP197490	VCP196548	
Sample Date		19 Mar 2023	18 Mar 2017	29 Jun 2016	
Machine Hours		0	2128	1110	
Oil Hours		0	0	0	
Oil Changed		N/A	Changed	Changed	
Sample Status		SEVERE	NORMAL	SEVERE	
VOLVO					
OIL CON	DITION				
Visc @ 100°C	cSt		<b>13.23</b>	<b>13.7</b>	
Oxidation (PA)	%		<b>48</b>	<u></u>	
VOLVO	AINATION				
LUNIAN	MINATION				
Water	%	24.3	NEG	NEG	
Soot %	%		0	■ 0	
Nitration (PA)	%		<b>5</b> 0	■ 58	
Sulfation (PA)	%		<b>4</b> 7	<b>50</b>	
Glycol	%	0.10	NEG	NEG	
Fuel	%	<1.0	<1.0	<1.0	
Silicon	ppm	<b>11</b>	<b>6</b>	• 40	
Sodium	ppm	<b>▲</b> 754	<b>1</b> 6	<b>1</b> 2	
Potassium	ppm	<u>^</u> 6	<b>2</b>	<b>4</b>	
WEAR	METALS				
Iron	ppm	■8	<b>9</b>	<b>2</b> 2	
Copper	ppm	<b>2</b>	18	<u>150</u>	
Lead	ppm		<b>1</b> 0	<b>1</b> 3	
Tin	ppm	<1	0	<u> </u>	
Aluminum	ppm	<b>2</b>	<b>2</b>	<b>1</b> 0	
Chromium	ppm	<b>■</b> <1	<b>-</b> <1	<b>-</b> <1	
Molybdenum	ppm	<b>■</b> 39	<b>5</b> 5	<b>4</b> 4	
Nickel	ppm	<b>■1</b>	<b>0</b>	■0	
Titanium	ppm	0	<1	<1	
Silver	ppm	<b>0</b>	0	0	
Manganese	ppm	<b></b>	<b>2</b>	<b>1</b>	
Vanadium	ppm	<1	0	0	
ADDITIV	VES				
Calcium	ppm	■593	<b>1370</b>	□1383	
Magnesium	ppm	<b>166</b>	<b>837</b>	<u></u> 758	
Zinc	ppm	<b>619</b>	<b>1</b> 013	<b>1</b> 013	
Phosphorus	ppm	<b>506</b>	811	■833	
Barium	ppm	<b>0</b>	<1	□0	



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## Diagnosis

We advise that you check for the source of the coolant leak. Recommend drain oil if not already done and flush before refilling with oil. We recommend that you inspect the component for an overhaul determination. Please note that the oil was too contaminated to perform some of the normal laboratory tests.All component wear rates are normal. Sodium and/or potassium levels are high. Appearance is unacceptable There is a high concentration of water present in the oil. There is a high concentration of glycol present in the oil. There is a moderate amount of visible silt present in the sample. Excessive free water present. The oil is no longer serviceable due to the presence of contaminants.

Depot:VOLVO8529Unique No:10384950Signed:Doug BogartReport Date:22 Mar 2023

ppm

Boron



## **CONSTRUCTION EQUIPMENT**





