



CONSTRUCTION EQUIPMENT

A66074 VOLVO EC160D 220502 - HYDRAULIC SYSTEM



Sample No: VCP420424
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No: A66074



SAMPLE INFORMATION

Sample Number	VCP420424	VCP420423	---	---
Sample Date	21 May 2023	20 May 2023	---	---
Machine Hours	9418	9418	---	---
Oil Hours	0	3000	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	SEVERE	SEVERE	---	---

CHADWICK-BAROSS INC MAIN
 PO BOX 4500
 WESTBROOK, ME
 US 04098
 Contact: TODD PIERCE
 pierce@chadwick-baross.com
 T: (207)854-8411
 F: (207)854-8237



OIL CONDITION

Visc @ 40°C	cSt	36.2	36.3	---	---
Acid Number (AN)	mg KOH/g	0.26	0.25	---	---



CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		---	64139	---	---
Particles >6µm		---	2517	---	---
Particles >14µm		---	33	---	---
ISO 4406:1999 (c)		---	23/19/12	---	---
Silicon	ppm	17	18	---	---
Sodium	ppm	2	2	---	---
Potassium	ppm	3	4	---	---

Diagnosis

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample. NOTE: one of two samples received with same ID. The iron level is abnormal. High concentration of visible metal present. No other contaminants were detected in the oil. The AN level is acceptable for this fluid.



WEAR METALS

Iron	ppm	▲ 59	▲ 64	---	---
Copper	ppm	51	56	---	---
Lead	ppm	1	1	---	---
Tin	ppm	<1	<1	---	---
Aluminum	ppm	4	4	---	---
Chromium	ppm	2	3	---	---
Molybdenum	ppm	1	1	---	---
Nickel	ppm	<1	1	---	---
Titanium	ppm	<1	<1	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	<1	<1	---	---
Vanadium	ppm	0	0	---	---



ADDITIVES

Calcium	ppm	43	50	---	---
Magnesium	ppm	8	10	---	---
Zinc	ppm	359	404	---	---
Phosphorus	ppm	326	373	---	---
Barium	ppm	0	0	---	---
Boron	ppm	0	0	---	---

Depot: VOLVO0006
Unique No: 10482468
Signed: Don Baldrige
Report Date: 24 May 2023

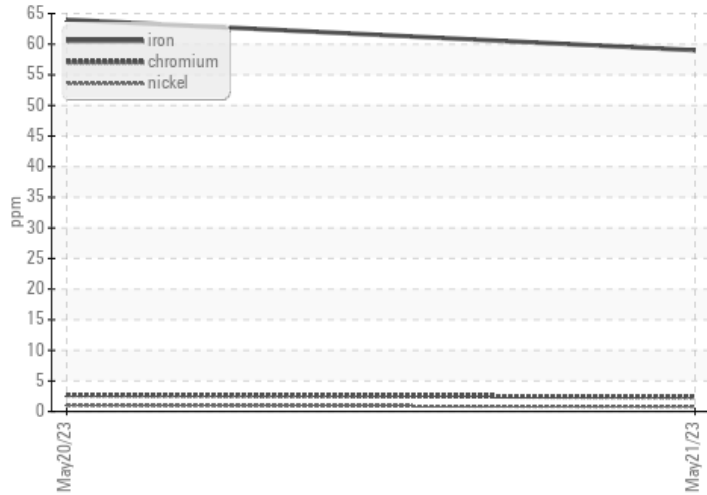


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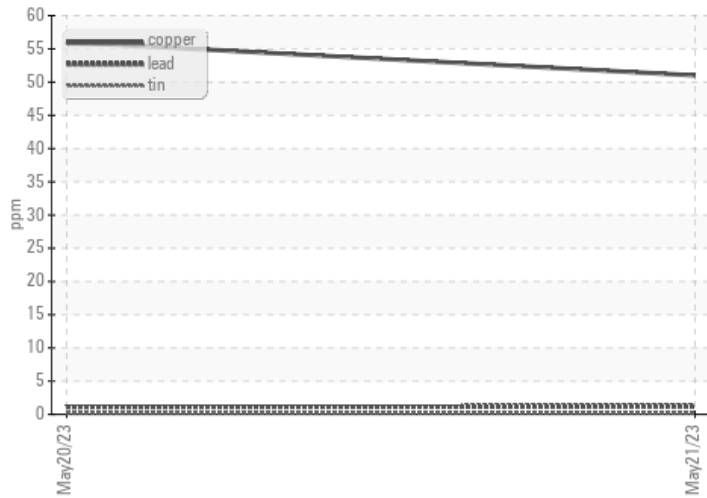


GRAPHS

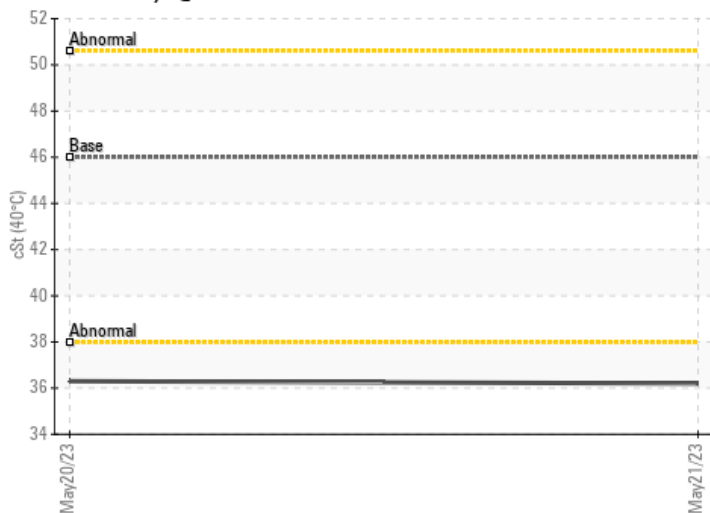
▲ Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Acid Number

