

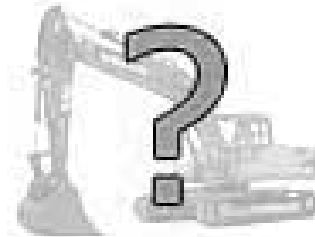


CONSTRUCTION EQUIPMENT

HITACHI 65218 - HYDRAULIC SYSTEM



Sample No: VCP406276
Oil Type: MOBIL HYDRAULIC OIL AW 46
Job No:



SAMPLE INFORMATION

Sample Number	VCP406276	---	---	---
Sample Date	20 Jun 2023	---	---	---
Machine Hours	3475	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Not Chngd	---	---	---
Sample Status	ABNORMAL	---	---	---

ARNOLD MACHINERY COMPANY
 3330 NORTH YELLOWSTONE HIGHWAY
 IDAHO FALLS, ID
 US 83401
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OIL CONDITION

Visc @ 40°C	cSt	■ 44.1	---	---	---
Acid Number (AN)	mg KOH/g	■ 0.40	---	---	---



CONTAMINATION

Particles >4µm		▲ 14652	---	---	---
Particles >6µm		■ 647	---	---	---
Particles >14µm		■ 16	---	---	---
ISO 4406:1999 (c)		21/17/11	---	---	---
Silicon	ppm	■ 1	---	---	---
Sodium	ppm	■ <1	---	---	---
Potassium	ppm	■ 0	---	---	---

Diagnosis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WEAR METALS

Iron	ppm	■ 2	---	---	---
Copper	ppm	■ 2	---	---	---
Lead	ppm	■ 0	---	---	---
Tin	ppm	■ 0	---	---	---
Aluminum	ppm	■ <1	---	---	---
Chromium	ppm	■ <1	---	---	---
Molybdenum	ppm	■ 3	---	---	---
Nickel	ppm	■ 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	■ <1	---	---	---
Vanadium	ppm	0	---	---	---



ADDITIVES

Calcium	ppm	123	---	---	---
Magnesium	ppm	■ 24	---	---	---
Zinc	ppm	■ 411	---	---	---
Phosphorus	ppm	■ 425	---	---	---
Barium	ppm	■ 0	---	---	---
Boron	ppm	■ 2	---	---	---

Depot: VOLVO0077
Unique No: 10533687
Signed: Wes Davis
Report Date: 28 Jun 2023

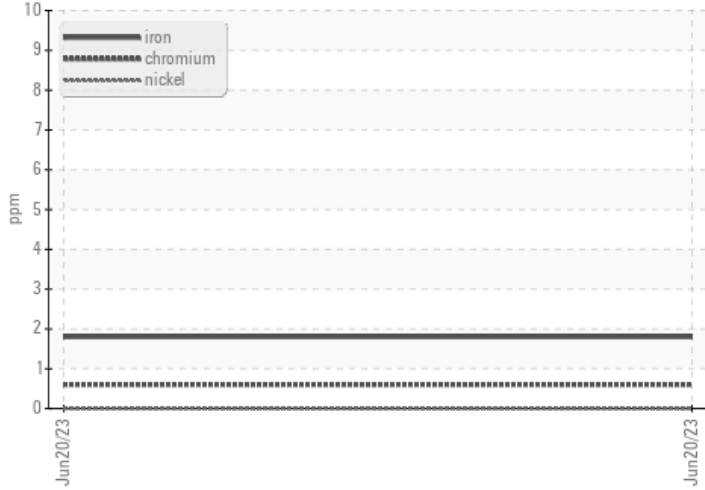


CONSTRUCTION EQUIPMENT

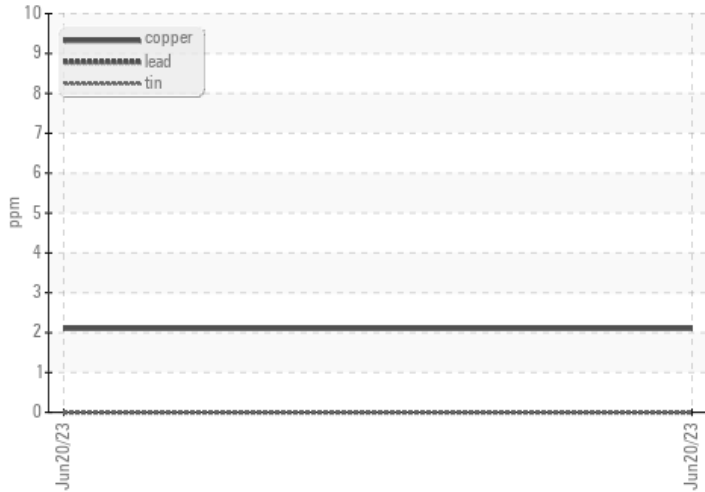


GRAPHS

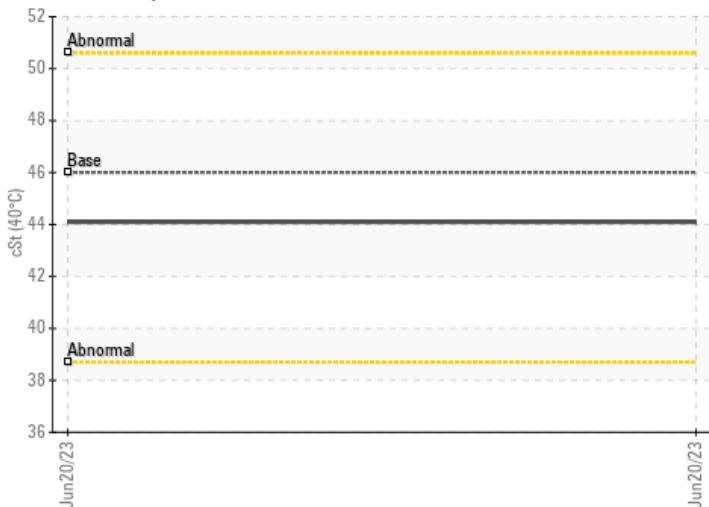
Ferrous Alloys



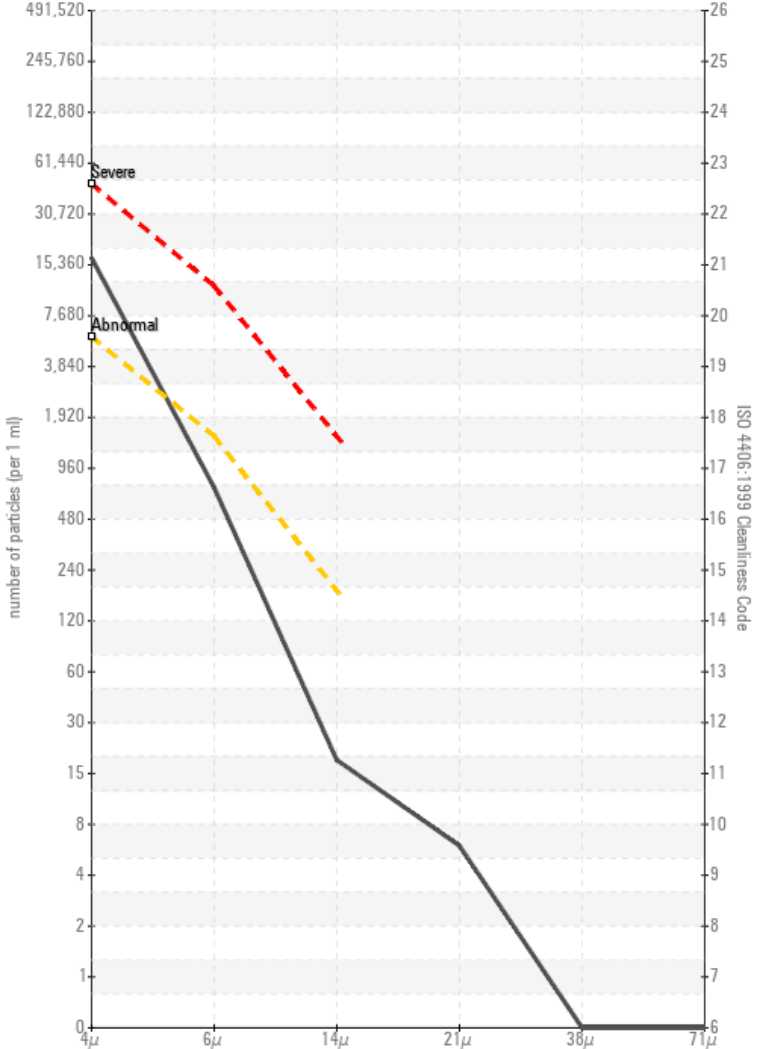
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

