

## CONSTRUCTION EQUIPMENT X27814 CASE CX220E 8H1120 - DIESEL ENGINE



**Sample No:** VCE010327 **Oil Type:** CASE 10W40

**Job No:** X27814

SAMPLE II	NFORMATION				
Sample Number		VCE010327			
Sample Date		20 Jun 2023			
Machine Hours		506			
Oil Hours		506			
Oil Changed		Changed			
Sample Status		ABNORMAL			
Sumple Status		7.Ditorunitz			
VOLVO					
OIL CONDI	IIUN				
Visc @ 100°C	cSt	<u> </u>			
Base Number (BN)	mg KOH/g	■8.0			
Oxidation (PA)	%	66			
VOLVO					
CONTAMIN	NATION				
Soot %	%	<b>0.1</b>			
Nitration (PA)	%	78			
Sulfation (PA)	%	57			
Glycol	%	NEG			
Fuel	%	<b>■1.1</b>			
Silicon	ppm	<u>■</u> 1.1			
Sodium	ppm	■8			
Potassium	ppm	<b>8</b>			
	PP				
WEAR METALS					
WEAR ME	IALS		_	_	
Iron	ppm	■47			
Copper	ppm	■39			
Lead	ppm	■2			
Tin	ppm	■1			
Aluminum	ppm	■3			
Chromium	ppm	<b>1</b>			
Molybdenum	ppm	<b>43</b>			
Nickel	ppm	<b>■</b> <1			
Titanium	ppm	<1			
Silver	ppm	<b>0</b>			
Manganese	ppm	6			
Vanadium	ppm	0			
VOLVO					
ADDITIVE:	7				
Calcium	ppm	<b>2449</b>			
Magnesium	ppm	■280			
Zinc	ppm	<b>1256</b>			
Phosphorus	ppm	■981			
Barium	ppm	<b>5</b>			
Boron	ppm	<b>76</b>			

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## Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.Metal levels are typical for a new component breaking in. Fuel content negligible. Elemental level of silicon (Si) above normal indicating ingress of seal material. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot:VOLVO2603Unique No:10535841Signed:Don BaldridgeReport Date:30 Jun 2023



## **CONSTRUCTION EQUIPMENT**





