

Sample No: VCP397620

Oil Type: AW HYDRAULIC OIL ISO 46

Job No: 1184387 THOROBRED 4

| VOLVO             |             |                |             |      |
|-------------------|-------------|----------------|-------------|------|
| SAMPLE            | INFORMATION |                |             |      |
| Sample Number     | -           | VCP397620      | VCP342556   | <br> |
| Sample Date       |             | 23 Jun 2023    | 03 Dec 2021 | <br> |
| Machine Hours     |             | 0              | 0           | <br> |
| Oil Hours         |             | 0              | 0           | <br> |
| Oil Changed       |             | N/A            | Not Changd  | <br> |
| Sample Status     |             | ABNORMAL       | ABNORMAL    | <br> |
|                   |             |                |             |      |
| OIL CON           | NITION      |                |             |      |
|                   |             |                |             |      |
| Visc @ 40°C       | cSt         | <b>41.5</b>    | <b>41.7</b> | <br> |
| Acid Number (AN   | l) mg KOH/g | ■ 0.31         | □ 0.242     | <br> |
| VOLVO             |             |                |             | <br> |
| CONTAM            | IINATION    |                |             |      |
| Particles >4µm    |             | <u>^</u> 22711 | <u> </u>    | <br> |
| Particles > 6µm   |             | ▲ 3510         | 1157        | <br> |
| Particles > 14µm  |             | <u>△</u> 282   | ■84         | <br> |
| ISO 4406:1999 (c) |             | 22/19/15       | 21/17/14    | <br> |
| Silicon           | ppm         | <b>9</b>       | ■8          | <br> |
| Sodium            | ppm         | <b>1</b>       | 2           | <br> |
| Potassium         | ppm         | <b>0</b>       | 0           | <br> |
| rotussium         | PPIII       |                |             |      |
| VOLVO             |             |                |             |      |
| WEAR M            | IETALS      |                |             |      |
| Iron              | ppm         | <b>■</b> <1    | <b>2</b>    | <br> |
| Copper            | ppm         | <b>■</b> 3     | <b>3</b>    | <br> |
| Lead              | ppm         | <b>0</b>       | <b>1</b>    | <br> |
| Tin               | ppm         | <b>■</b> 0     | <b>-</b> <1 | <br> |
| Aluminum          | ppm         | <b>■&lt;1</b>  | <b>1</b>    | <br> |
| Chromium          | ppm         | <b>■</b> 0     | <b>-</b> <1 | <br> |
| Molybdenum        | ppm         | <b>0</b>       | <b>-</b> <1 | <br> |
| Nickel            | ppm         | <b>■</b> 0     | 0           | <br> |
| Titanium          | ppm         | <1             | <1          | <br> |
| Silver            | ppm         | 0              | <1          | <br> |
| Manganese         | ppm         | <b>0</b>       | <b>0</b>    | <br> |
| Vanadium          | ppm         | 0              | 0           | <br> |
|                   |             |                |             | <br> |
| ADDITIV           | /FS         |                |             |      |
| _                 |             | <b></b>        |             |      |
| Calcium           | ppm         | <b>61</b>      | 57          | <br> |
| Magnesium         | ppm         | <b>■</b> 15    | <1<br>= 207 | <br> |
| Zinc              | ppm         | <b>■</b> 399   | ■387        | <br> |
| Phosphorus        | ppm         | <b>■323</b>    | 342         | <br> |
| Barium            | ppm         | <b>14</b>      | 0           | <br> |

## ARNOLD MACHINERY COMPANY

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## Diagnosis

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:VOLVO6174Unique No:10538291Signed:Don BaldridgeReport Date:04 Jul 2023

Boron



## **CONSTRUCTION EQUIPMENT**





## GRAPHS

