Sample No: VCP406912

**Oil Type:** GEAR OIL SAE 80W90

**Job No:** SW1013505 THRONDORED

SAMPLE	INFORMATION			
Sample Number	-	VCP406912	VCP342562	 
Sample Date		23 Jun 2023	03 Dec 2021	 
Machine Hours		0	0	 
Oil Hours		0	0	 
Oil Changed		Not Changd	Changed	 
Sample Status		ABNORMAL	ABNORMAL	 
OIL CON	DITION			
Visc @ 40°C	cSt	<u>▲</u> 51.8	<b>□</b> 174	 
VISC @ 40 C	CSt	<u> </u>	1 7 <del>4</del>	
VOLVO				
CONTAI	MINATION			
Silicon	ppm	<b>2</b>	<b>2</b>	 
Sodium	ppm	<b>■</b> 2	1	 
Potassium	ppm	<b>0</b>	□0	 
WEAR N	METALS			
Iron	ppm	<b>121</b>	<b>4</b> 1	 
Copper	ppm	<b>19</b>	<b>4</b> 7	 
Lead	ppm	▲ 50	<b>4</b> 6	 
Tin	ppm	<b>2</b>	<b>2</b>	 
Aluminum	ppm	<b>0</b>	< 1	 
Chromium	ppm	<b>■</b> 5	<b>2</b>	 
Molybdenum	ppm	<b>□</b> <1	<b>-</b> <1	 
Nickel	ppm	<b>■&lt;1</b>	0	 
Titanium	ppm	0	0	 
Silver	ppm	0	<1	 
Manganese	ppm	■2	<b>1</b>	 
Vanadium	ppm	0	0	 
VOLVO				 
ADDITIV	/ES			
Calcium	ppm	■23	<b>121</b>	 
Magnesium	ppm	<b>5</b>	<b>3</b>	 
Zinc	ppm	<b>■20</b>	■85	 
Phosphorus	ppm	■2584	■978	 
Barium	ppm	■0	<b>0</b>	 
Boron	ppm	<b>95</b>	■85	 

## ARNOLD MACHINERY COMPANY

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## Diagnosis

No corrective action is recommended at this time. Resample at the next service interval to monitor.Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type.

Depot:VOLVO6174Unique No:10538583Signed:Don BaldridgeReport Date:04 Jul 2023



## **CONSTRUCTION EQUIPMENT**





