Sample No: VCP397623

Oil Type: GEAR OIL SAE 80W90

Job No: SW1013505 THRONDORED

| VOLVO | | u | | |
|---------------|---------------|---------------|--------------|------|
| | E INFORMATION | <u>.</u> | | |
| Sample Number | | VCP397623 | VCP342544 | |
| Sample Date | | 23 Jun 2023 | 03 Dec 2021 | |
| Machine Hours | | 0 | 0 | |
| Oil Hours | | 0 | 0 | |
| Oil Changed | | Not Changd | Changed | |
| Sample Status | | ABNORMAL | ABNORMAL | |
| | | | | |
| OIL CON | IDITION | | | |
| Visc @ 40°C | cSt | <u>▲</u> 53.5 | <u>174</u> | |
| Visc & 10 C | CSC | _ 55.5 | | |
| VOLVO | | | | |
| CONTAI | MINATION | | | |
| Silicon | ppm | 9 | 6 | |
| Sodium | ppm | 6 | 2 | |
| Potassium | ppm | ■<1 | 0 | |
| | | | | |
| WEAR | METALS | | | |
| Iron | ppm | <u></u> ▲ 971 | 444 | |
| Copper | ppm | ▲ 58 | <u>^</u> 54 | |
| Lead | ppm | 4 7 | ■ 8 | |
| Tin | ppm | ■ 5 | 3 | |
| Aluminum | ppm | 1 | - <1 | |
| Chromium | ppm | ■ 3 | - <1 | |
| Molybdenum | ppm | ■<1 | - <1 | |
| Nickel | ppm | 2 | <1 | |
| Titanium | ppm | <1 | <1 | |
| Silver | ppm | 0 | <1 | |
| Manganese | ppm | 11 | 5 | |
| Vanadium | ppm | 0 | 0 | |
| | | | | |
| ADDITIV | VES | | | |
| Calcium | ppm | 73 | □ 298 | |
| Magnesium | ppm | 3 | 3 | |
| Zinc | ppm | 47 | ■186 | |
| Phosphorus | ppm | 2608 | 955 | |
| Barium | ppm | 0 | 0 | |
| Boron | ppm | 149 | 103 | |
| 20.011 | PPIII | | 100 | |

ARNOLD MACHINERY COMPANY

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Diagnosis

No corrective action is recommended at this time. Resample at the next service interval to monitor. Gear wear is indicated. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type.

Depot:VOLVO6174Unique No:10538584Signed:Don BaldridgeReport Date:04 Jul 2023



CONSTRUCTION EQUIPMENT





