

## **CONSTRUCTION EQUIPMENT**

W07012977 PRIMARY CO TAKEUCHI TL 12V2 412006298 - DIESI

**Sample No:** VCP367963

Silicon

Sodium

Potassium

Oil Type: **DIESEL ENGINE OIL SAE 15W40** 

Job No: W07012977 PRIMARY CO

VOLVO								
SAMPLE IN	NFORMATION							
Sample Number	-	VCP367963						
Sample Date		23 Jun 2023						
Machine Hours		73						
Oil Hours		0						
Oil Changed		Changed						
Sample Status		ABNORMAL						
OIL CONDITION								
Visc @ 100°C	cSt	<u> </u>						
Base Number (BN)	mg KOH/g	■9.4						
Oxidation (PA)	%	36						
CONTAMINATION								
Soot %	%	■ 0.1						
Nitration (PA)	%	53						
Sulfation (PA)	%	41						
Glycol	%	NEG						
Fuel	%	<b>▲</b> 3.1						

VOLVO				
WEAR I	METALS			
WLAIR	AIT I VES		 	
Iron	ppm	<b>14</b>	 	
Copper	ppm	<b>16</b>	 	
Lead	ppm	<b>0</b>	 	
Tin	ppm	<b>■&lt;1</b>	 	
Aluminum	ppm	<b>2</b>	 	
Chromium	ppm	<b>■</b> <1	 	
Molybdenum	ppm	<b>147</b>	 	
Nickel	ppm	<b>■</b> 0	 	
Titanium	ppm	<b>0</b>	 	
Silver	ppm	<b>■</b> 0	 	
Manganese	ppm	<b>2</b>	 	
Vanadium	ppm	0	 	

ADDITIVES							
Calcium	ppm	<b>2762</b>					
Magnesium	ppm	■77					
Zinc	ppm	<b>616</b>					
Phosphorus	ppm	■505					
Barium	ppm	<b>2</b>					
Boron	ppm	<b>184</b>					



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## Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Metal levels are typical for a new component breaking in. Sodium and/or potassium levels are high. Light fuel dilution occurring. Test for glycol is negative. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot: VOLVO8882 **Unique No:** 10545732 Signed: Jonathan Hester Report Date: 07 Jul 2023

**22** 

**3** 

139

ppm

ppm

ppm



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