## VOLTO

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Sample No: VCP426891
Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5
Job No: 19095 GAINES RALEIGH


| Sample Number |
| :--- |
| Sample Date |
| Machine Hours |
| Oil Hours |
| Oil Changed |
| Sample Status |


| Visc @ $40^{\circ} \mathrm{C}$ | cSt | $\square \mathbf{1 9 0}$ |
| :--- | :--- | :--- |
|  |  |  |
| Vowvo | CONTAMINATION |  |
| Water | $\%$ | $\triangle \mathbf{0 . 2 7 4}$ |
| Silicon | ppm | $\square \mathbf{4 0}$ |
| Sodium | ppm | $\square \mathbf{6}$ |
| Potassium | ppm | $\square \mathbf{5}$ |

## WEARMETALS

| Iron | ppm | 2791 | --- | --- | --- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Copper | ppm | $\triangle 67$ | --- | -- | --- |
| Lead | ppm | $\square 0$ | --- | --- | --- |
| Tin | ppm | $\square<1$ | --- | --- | --- |
| Aluminum | ppm | $\square 12$ | --- | --- | --- |
| Chromium | ppm | - 42 | --- | --- | --- |
| Molybdenum | ppm | $\square 3$ | --- | --- | --- |
| Nickel | ppm | $\square 2$ | --- | --- | - |
| Titanium | ppm | <1 | --- | --- | - |
| Silver | ppm | 0 | --- | -- | --- |
| Manganese | ppm | $\square 33$ | -- | -- | - |
| Vanadium | ppm | <1 | --- | --- | --- |


|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Calcium | ppm | $\square 40$ | --- | --- | --- |
| Magnesium | ppm | $\square 5$ | --- | --- | --- |
| Zinc | ppm | $\square 142$ | --- | --- | --- |
| Phosphorus | ppm | $\square 1011$ | --- | --- | --- |
| Barium | ppm | $\square 6$ | --- | --- | -- |
| Boron | ppm | $\square 12$ | --- | --- | --- |



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## Diagnosis

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Bearing and/or bushing wear is indicated. There is a light concentration of water present in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Depot: | VOLVO8769 |
| :--- | :--- |
| Unique No: | 10552884 |
| Signed: | Don Baldridge |
| Report Date: | 14 Jul 2023 |

## VOLTO

## GRAPHS



