

# CONSTRUCTION EQUIPMENT 304054 VOLVO EC350EL 314414 - DIESEL ENGINE



Sample No: VCP415722

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 304054

SAMPLE INFORMA	TION			
Sample Number	VCP415722	VCP405569	VCP376097	
Sample Date	14 Jul 2023	02 Mar 2023	29 Sep 2022	
Machine Hours	1757	1112	660	
Oil Hours	0	0	660	
Oil Changed	Changed	Changed	Changed	
Sample Status	ABNORMAL	ABNORMAL	ABNORMAL	

OIL CONDITION								
Visc @ 100°C	cSt	<b>11.5</b>	<b>1</b> 1.6	<b>1</b> 0.7				
Base Number (BN)	mg KOH/g	<b>7.5</b>	7.9	<b>5.9</b>				
Oxidation (PA)	%	86	80	77				

CONTAMINATION						
Soot %	%	■0.1	□0.1	■ 0.1		
Nitration (PA)	%	81	77	93		
Sulfation (PA)	%	62	63	65		
Glycol	%	NEG	NEG	NEG		
Fuel	%	<1.0	< 1.0	■ 0.8		
Silicon	ppm	<b>6</b>	<b>5</b>	■18		
Sodium	ppm	<b>2</b>	□0	<b>2</b>		
Potassium	ppm	<b>■</b> 0	1	<b>4</b>		

WEAR N	METALS				
Iron	ppm	<b>6</b>	<b>4</b>	<b>1</b> 2	
Copper	ppm	<u>^</u> 25	<u> </u>	<u>^</u> 244	
Lead	ppm	<b>■&lt;1</b>	■0	<b>2</b>	
Tin	ppm	■1	<b>0</b>	■3	
Aluminum	ppm	<b>0</b>	□0	<b>2</b>	
Chromium	ppm	■0	<b>0</b>	<b>-</b> <1	
Molybdenum	ppm	<b>■</b> 51	■56	■81	
Nickel	ppm	■0	<b>0</b>	□ 0	
Titanium	ppm	<1	0	<1	
Silver	ppm	■0	0	0	
Manganese	ppm	<b>■&lt;1</b>	■0	<b>3</b>	
Vanadium	ppm	<1	0	0	

ADDITIVES					
Calcium	ppm	<b>1772</b>	<b>1641</b>	■ 1966	
Magnesium	ppm	<b>531</b>	<b>434</b>	■ 197	
Zinc	ppm	<b>1111</b>	<b>1058</b>	■1158	
Phosphorus	ppm	■897	■881	■966	
Barium	ppm	<b>0</b>	< 1	□0	
Boron	ppm	<b>24</b>	■35	■15	



#### CALLANAN

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Contact:

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### Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The copper level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot:CALEASUnique No:10564320Signed:Don BaldridgeReport Date:21 Jul 2023



## **CONSTRUCTION EQUIPMENT**





