

# **CONSTRUCTION EQUIPMENT**

SWA300873-20 EP JANS VOLVO L20H 1220271 - HYDRAULIC S

Sample No: VCP417802

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

**Job No:** SWA300873-20 EP JANS

VOLVO	VEODMATION.			
	NFORMATION			
Sample Number		VCP417802	VCP369757	 
Sample Date		19 Jul 2023	07 Nov 2022	 
Machine Hours		1981	1278	 
Oil Hours		0	1228	 
Oil Changed		Not Changd	Not Changd	 
Sample Status		SEVERE	ABNORMAL	 
OIL CONDI	TION			
Visc @ 40°C	cSt	<b>41.2</b>	<b>42.2</b>	 
Acid Number (AN)	mg KOH/g	<b>0.46</b>	■ 0.46	 
VOLVO				
CONTAMIN	NATION			
Particles >4µm		17240	52224	 
Particles >6µm		▲ 5935	▲ 11770	 
Particles > 14µm		<b>1935</b>	▲ 501	 
ISO 4406:1999 (c)		21/20/17	23/21/16	 
, ,	10.10.10			 
Silicon Sodium	ppm	<b>3</b>	0	
	ppm			 
Potassium	ppm	<b>1</b>	□2	 
VOLVO				
WEAR ME	TALS			
Iron	ppm	■8	<b>■</b> 8	 
Copper	ppm	<b>7</b>	<b>6</b>	 
Lead	ppm	<b>1</b>	<b>2</b>	 
Tin	ppm	<b>■</b> 0	<b>-</b> <1	 
Aluminum	ppm	<b>■&lt;1</b>	<b>-</b> <1	 
Chromium	ppm	<b>■</b> 0	<b>0</b>	 
Molybdenum	ppm	<b>■&lt;1</b>	<b></b>	 
Nickel	ppm	■0	0	 
Titanium	ppm	<1	0	 
Silver	ppm	0	0	 
Manganese	ppm	<b>■&lt;1</b>	<b>-</b> <1	 
Vanadium	ppm	<1	0	 
VOLVO				
ADDITIVE:	7			
Calcium	ppm	■335	■304	 
Magnesium	ppm	<b>5</b>	<b>6</b>	 
Zinc	ppm	<b>506</b>	■ 501	 
Phosphorus	ppm	<b>410</b>	■374	 
Barium	ppm	<b>0</b>	<b>0</b>	 
Б.				



### **ALTA EQUIPMENT**

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## Diagnosis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Depot:VOLVO0142Unique No:10576547Signed:Wes DavisReport Date:31 Jul 2023

ppm

Boron



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#### GRAPHS

