

## CONSTRUCTION EQUIPMENT 23824 VOLVO EC350 314419 - DIESEL ENGINE



Sample No: VCP405861

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 23824

| SAMPLE           | NFORMATION |               |              |      |
|------------------|------------|---------------|--------------|------|
| Sample Number    | -          | VCP405861     | VCP404419    | <br> |
| Sample Date      |            | 02 Aug 2023   | 21 Feb 2023  | <br> |
| Machine Hours    |            | 977           | 477          | <br> |
| Oil Hours        |            | 1000          | 500          | <br> |
| Oil Changed      |            | Changed       | Changed      | <br> |
| Sample Status    |            | ATTENTION     | ABNORMAL     | <br> |
| OIL COND         | ITION      |               |              |      |
| Visc @ 100°C     | cSt        | <b>12.1</b>   | <b>△</b> 9.3 | <br> |
| Base Number (BN) | mg KOH/g   | <b>7.5</b>    | ■ 6.1        | <br> |
| Oxidation (PA)   | %          | 74            | 60           | <br> |
| CONTAMI          | NATION     |               |              |      |
| Soot %           | %          | ■ 0.1         | □0.1         | <br> |
| Nitration (PA)   | %          | 66            | 89           | <br> |
| Sulfation (PA)   | %          | 59            | 53           | <br> |
| Glycol           | %          | NEG           | NEG          | <br> |
| Fuel             | %          | <1.0          | ■ 0.9        | <br> |
| Silicon          | ppm        | ■8            | ■29          | <br> |
| Sodium           | ppm        | <b>0</b>      | <b>-</b> <1  | <br> |
| Potassium        | ppm        | <b>2</b>      | <b>5</b>     | <br> |
|                  |            |               |              |      |
| WEAR ME          | TALS       |               |              |      |
| Iron             | ppm        | <b>6</b>      | <b>1</b> 1   | <br> |
| Copper           | ppm        | <u> </u>      | <b>471</b>   | <br> |
| Lead             | ppm        | <b>■&lt;1</b> | <b>■</b> 2   | <br> |



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## Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The copper level has decreased, but is still abnormal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

| WEAR       | AC I HT2 |               |            |      |
|------------|----------|---------------|------------|------|
| Iron       | ppm      | <b>6</b>      | <b>1</b> 1 | <br> |
| Copper     | ppm      | <b>4</b> 92   | <b>471</b> | <br> |
| Lead       | ppm      | <b>■&lt;1</b> | <b>2</b>   | <br> |
| Tin        | ppm      | <b>1</b>      | <b>3</b>   | <br> |
| Aluminum   | ppm      | <b>1</b>      | <b>4</b>   | <br> |
| Chromium   | ppm      | ■0            | 0          | <br> |
| Molybdenum | ppm      | <b>■</b> 53   | ■95        | <br> |
| Nickel     | ppm      | <b>■&lt;1</b> | <b>0</b>   | <br> |
| Titanium   | ppm      | 0             | 0          | <br> |
| Silver     | ppm      | <b>■&lt;1</b> | 0          | <br> |
| Manganese  | ppm      | <b>■&lt;1</b> | <b>2</b>   | <br> |
| Vanadium   | ppm      | 0             | 0          | <br> |
|            |          |               |            |      |

| ADDITIVES  |     |             |             |  |  |  |  |
|------------|-----|-------------|-------------|--|--|--|--|
| Calcium    | ppm | <b>1727</b> | <b>2217</b> |  |  |  |  |
| Magnesium  | ppm | <b>435</b>  | ■38         |  |  |  |  |
| Zinc       | ppm | <b>1151</b> | <b>1149</b> |  |  |  |  |
| Phosphorus | ppm | ■956        | ■982        |  |  |  |  |
| Barium     | ppm | <b>0</b>    | < 1         |  |  |  |  |
| Boron      | ppm | ■84         | <b>6</b> 3  |  |  |  |  |

Depot:VOLVO3387Unique No:10589102Signed:Jonathan HesterReport Date:08 Aug 2023



## **CONSTRUCTION EQUIPMENT**





