

## CONSTRUCTION EQUIPMENT W07013189-2 VOLVO EC250E 310555 - SWING DRIVE

Sample No: VCP409407

Oil Type: GEAR OIL SAE 80W90

**Job No:** W07013189-2

SAMPLE	INFORMATIO	N			
Sample Number		VCP409407			
Sample Date		08 Aug 2023			
Machine Hours		1841			
Oil Hours		0			
Oil Changed		Changed			
Sample Status		SEVERE			
Sample Status		SEVERE			
VOLVO					
OIL CONDITION					
Visc @ 40°C	cSt	<b>231</b>			
VOLVO					
LUNTAN	IINATION				
Water	%	1.63			
Silicon	ppm	■51			
Sodium	ppm	<b>4</b>			
Potassium	ppm	■2			
VOLVO					
WEAR M	ETALS				
Iron	ppm	<b>□</b> 932			
Copper	ppm	<b>■</b> 25			
Lead	ppm	<b>■</b> <1			
Tin	ppm	<b>1</b>			
Aluminum	ppm	<b>8</b>			
Chromium	ppm	<u> </u>			
Molybdenum	ppm	■23			
Nickel	ppm	<b>■</b> <1			
Titanium	ppm	2			
Silver	ppm	0			
Manganese	ppm	<b>■</b> 16			
Vanadium	ppm	<1			
variation	ppiii	\			
VOLVO					
ADDITIV	FZ				
Calcium	ppm	<b>1879</b>			
Magnesium	ppm	<b>472</b>			
Zinc	ppm	<b>676</b>			
Phosphorus	ppm	<b>1778</b>			
Barium	ppm	<b>0</b>			
Boron	ppm	<b>276</b>			



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## Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. The chromium level is abnormal. All other component wear rates are normal. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:VOLVO8882Unique No:10602877Signed:Don BaldridgeReport Date:15 Aug 2023



## **CONSTRUCTION EQUIPMENT**





