

CONSTRUCTION EQUIPMENT

133988 VOLVO EC750E 314191 - REAR RIGHT FINAL DRIVE

Sample No: VCP416016

Oil Type: GEAR OIL SAE 80W90

Job No: 133988

VOLVO	E INFORMATION				
		<u>.</u>			
Sample Number		VCP416016	VCP418722	VCP410106	VCP393258
Sample Date		08 Aug 2023	20 Jun 2023	17 Apr 2023	20 Feb 2023
Machine Hours		2037	1596	985	488
Oil Hours		0	0	0	0
Oil Changed		Changed	Not Changd	Changed	Changed
Sample Status		SEVERE	SEVERE	SEVERE	ABNORMAL
OIL CON	IDITION				
Visc @ 40°C	cSt	262	■211	1 37	■174
VOLVO					
CONTA	MINATION				
Water	%	△ 0.320		△ 0.208	
Silicon	ppm	4 3456	1775	4 91	△ 156
Sodium	ppm	12	4	1	■3
Potassium	ppm	69	4 1	1 3	■8
VOLVO	METALS				
		A			
Iron	ppm	7207	3510	<u>1204</u>	■365
Copper	ppm	16	8	2	- <1
Lead	ppm		- <1	0	- <1
Tin	ppm	0	0	0	0
Aluminum	ppm	<u>A</u> 301	<u>^</u> 207	<u>^</u> 65	<u>4</u> 1
Chromium	ppm	48	^ 23	9	7
Molybdenum	ppm	8	4	2	<1
Nickel	ppm	<u> </u>	8	2	1
Titanium	ppm	■18	1 2	4	2
Silver	ppm	0	0	0	<1
Manganese	ppm	■ 58	2 8	1 1	7
Vanadium	ppm	1	<1	0	<1
VOLVO					
ADDITI'	VES				
Calcium	ppm	■ 585	■358	146	60
Magnesium	ppm	■33	2 3	1 3	5
Zinc	ppm	40	■37	28	9
Phosphorus	ppm	■873	923	738	298
Barium	ppm	4	0	0	20
Boron	ppm	154	1 41	5 1	0



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Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a light concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:LATSCUUnique No:10603738Signed:Don BaldridgeReport Date:15 Aug 2023



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