

## **CONSTRUCTION EQUIPMENT**

PM593006 SENNEBOGEN 840ME 840.0.2170 - RIGHT SWING DI

Sample No: VCP399516

Oil Type: MOBIL SHC 630

SPM593006

Job No:

SAMPLE INFORMATION				
Sample Number	VCP399516	VCP323145	 	
Sample Date	14 Aug 2023	15 Jul 2021	 	
Machine Hours	8508	3424	 	
Oil Hours	0	0	 	
Oil Changed	Changed	N/A	 	
Sample Status	SEVERE	SEVERE	 	

OIL CON	NDITION				
Visc @ 40°C	cSt	<b>222</b>	□233	 	

CONTAMINATION							
Water	%	1.92	2.58				
Silicon	ppm	■29	8				
Sodium	ppm	<b>■</b> 0	<b>0</b>				
Potassium	ppm	■0	<b>-</b> <1				

WEAR	METALS			
Iron	ppm	<b>465</b>	<b>▲</b> 686	 
Copper	ppm	<b>114</b>	<b>1</b> 05	 
Lead	ppm	<b>0</b>	<b>1</b>	 
Tin	ppm	<b>14</b>	<b>1</b> 4	 
Aluminum	ppm	■ 0	<b>4</b>	 
Chromium	ppm	<b>■</b> 3	<b>5</b>	 
Molybdenum	ppm	<b>0</b>	2	 
Nickel	ppm	<b>-&lt;1</b>	2	 
Titanium	ppm	0	0	 
Silver	ppm	0	0	 
Manganese	ppm	<b>3</b>	4	 
Vanadium	ppm	0	0	 

ADDITI	VES			
Calcium	ppm	<b>13</b>	22	 
Magnesium	ppm	<b>4</b>	4	 
Zinc	ppm	<b>40</b>	49	 
Phosphorus	ppm	<b>467</b>	401	 
Barium	ppm	<b>0</b>	0	 
Boron	ppm	<b>5</b>	23	 



#### **ALTA CONSTRUCTION EQUIPMENT**

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### Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:VOLVO5055Unique No:10609000Signed:Don BaldridgeReport Date:22 Aug 2023



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