Sample No: VCP434829

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

**Job No:** SWA329522

SAMPLE INFORMATION				
Sample Number	VCP434829	VCP390620	VCP385652	
Sample Date	19 Aug 2023	09 May 2023	06 Dec 2022	
Machine Hours	1649	1001	577	
Oil Hours	0	1001	577	
Oil Changed	Not Changd	Not Changd	Not Changd	
Sample Status	ABNORMAL	NORMAL	NORMAL	

OIL CONDIT	TION				
Visc @ 40°C	cSt	<b>41.3</b>	<b>42.6</b>	<b>43.2</b>	
Acid Number (AN)	mg KOH/g	■0.99	□ 0.61	■ 0.55	

CONTA	MINATION				
Particles >4µm	-	<b>A</b> 83289	<b>12509</b>	■ 22295	
Particles >6µm		<b>16883</b>	<b>1638</b>	<b>1430</b>	
Particles >14µm	ı	<b>1359</b>	<b>68</b>	■33	
ISO 4406:1999 (	(c)	24/21/18	21/18/13	22/18/12	
Silicon	ppm	<b>■8</b>	<b>4</b>	<b>3</b>	
Sodium	ppm	<b>-&lt;1</b>	<b>0</b>	<1	
Potassium	ppm	<b>0</b>	<b>2</b>	<b>0</b>	

WEAR N	METALS				
Iron	ppm	■8	■3	■3	
Copper	ppm	<b>16</b>	<b>1</b> 5	■15	
Lead	ppm	<b>■&lt;1</b>	< 1	<u> </u>	
Tin	ppm	<b>■</b> <1	<b>-</b> <1	<b>-</b> <1	
Aluminum	ppm	<b>2</b>	<b>0</b>	■ 0	
Chromium	ppm	<b>■</b> <1	<b>-</b> <1	<b>-</b> <1	
Molybdenum	ppm	<b>4</b>	<b>2</b>	<u> </u>	
Nickel	ppm	■0	<b>0</b>	□0	
Titanium	ppm	2	2	1	
Silver	ppm	0	0	0	
Manganese	ppm	<b>■&lt;1</b>	<b>0</b>	□ 0	
Vanadium	ppm	<1	0	0	

ADDIT	Zavi				
Calcium	ppm	<b>1937</b>	881	<b>427</b>	
Magnesium	ppm	<b>66</b>	■28	□10	
Zinc	ppm	<b>967</b>	<b>740</b>	■ 588	
Phosphorus	ppm	<b>739</b>	<b>549</b>	<b>433</b>	
Barium	ppm	<b>0</b>	<b>2</b>	<b>0</b>	
Boron	ppm	<b>54</b>	<b>1</b> 1	■3	



## CALLANAN INDUSTRIES 93 SULLIVAN RD MONTICELLO, NY US 12701

Contact: Service Manager

T: F:

## Diagnosis

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:CALMONNYUnique No:10617365Signed:Don BaldridgeReport Date:24 Aug 2023



## **CONSTRUCTION EQUIPMENT**





## GRAPHS

