



CONSTRUCTION EQUIPMENT

3458 VOLVO SD45B 230447 - DIESEL ENGINE



Sample No: VCP364487
Oil Type: MOBIL DELVAC 1300 SUPER15W40
Job No: 3458



SAMPLE INFORMATION

Sample Number	VCP364487	VCP364480	VC019922	---
Sample Date	22 Aug 2023	01 Nov 2022	24 Oct 2022	---
Machine Hours	43	5	3	---
Oil Hours	36	1	3	---
Oil Changed	Not Changd	Changed	Not Changd	---
Sample Status	SEVERE	NORMAL	SEVERE	---

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OIL CONDITION

Visc @ 100°C	cSt	---	█ 14.0	---	---
Base Number (BN)	mg KOH/g	█ 38.0	█ 10.4	█ 24.2	---
Oxidation (PA)	%	114	78	95	---



CONTAMINATION

Water	%	█ 9.53	---	█ 5.44	---
Soot %	%	█ 0.3	█ 0.1	█ 0.2	---
Nitration (PA)	%	246	42	148	---
Sulfation (PA)	%	0	63	18	---
Glycol	%	NEG	NEG	█ 0.0	---
Fuel	%	<1.0	<1.0	█ 0.3	---
Silicon	ppm	█ 14	█ 10	█ 11	---
Sodium	ppm	█ 0	█ 0	█ 4	---
Potassium	ppm	█ 2	█ 0	█ 2	---



WEAR METALS

Iron	ppm	█ 8	█ 2	█ 6	---
Copper	ppm	█ 2	█ <1	█ 8	---
Lead	ppm	█ <1	█ <1	█ <1	---
Tin	ppm	█ 4	█ <1	█ <1	---
Aluminum	ppm	█ 5	█ <1	█ 2	---
Chromium	ppm	█ <1	█ 0	█ <1	---
Molybdenum	ppm	█ 37	█ 37	█ 41	---
Nickel	ppm	█ <1	█ 0	█ 2	---
Titanium	ppm	<1	0	0	---
Silver	ppm	█ 0	█ 0	█ 0	---
Manganese	ppm	█ 1	█ <1	2	---
Vanadium	ppm	<1	0	<1	---



ADDITIVES

Calcium	ppm	█ 1707	█ 1586	█ 1803	---
Magnesium	ppm	█ 551	█ 492	█ 450	---
Zinc	ppm	█ 1035	█ 862	█ 1120	---
Phosphorus	ppm	█ 837	█ 709	█ 909	---
Barium	ppm	█ 0	█ 0	█ 0	---
Boron	ppm	█ 83	█ 73	█ 65	---

Diagnosis

We advise that you check for the source of water entry. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. Please note that there was too much water present in the oil to perform a viscosity test. All component wear rates are normal. Appearance is milky. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot: VOLV00118
Unique No: 10620383
Signed: Jonathan Hester
Report Date: 29 Aug 2023



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GRAPHS

